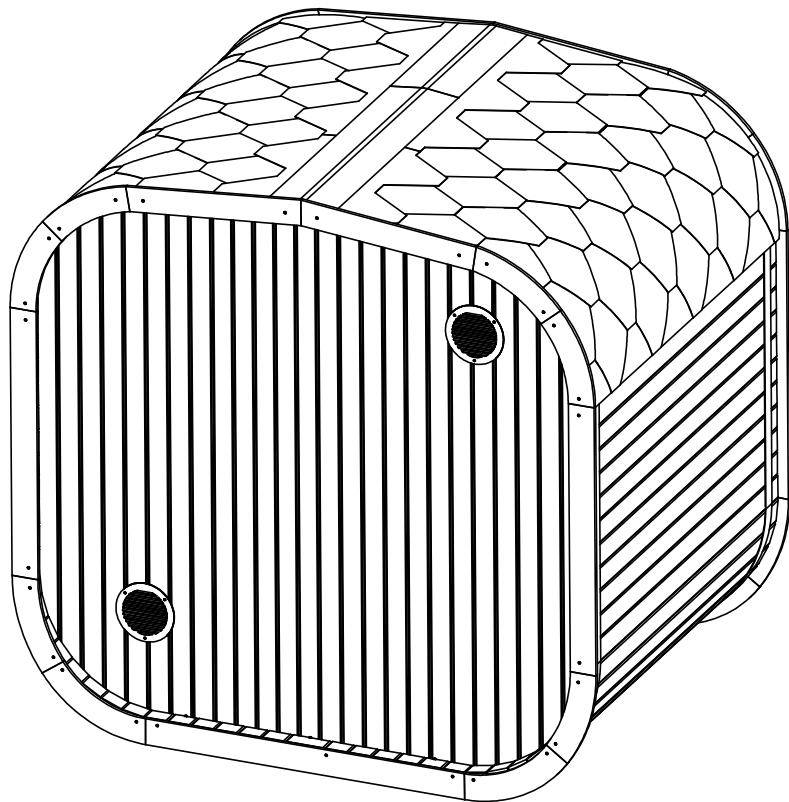
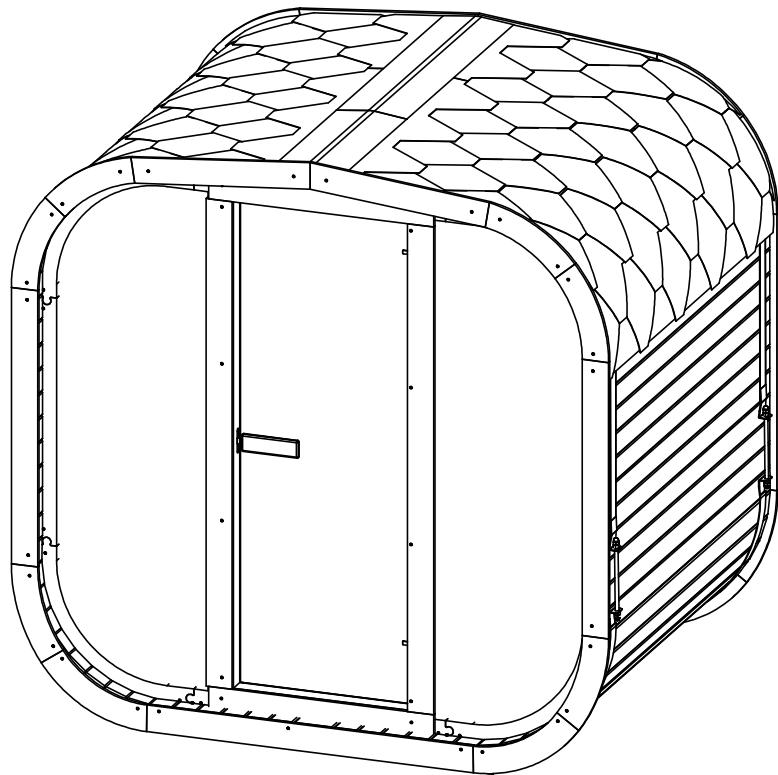
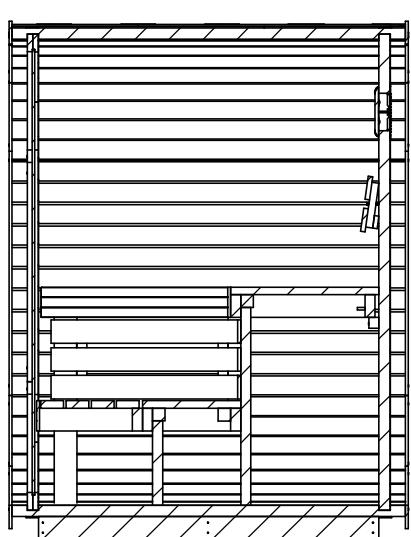
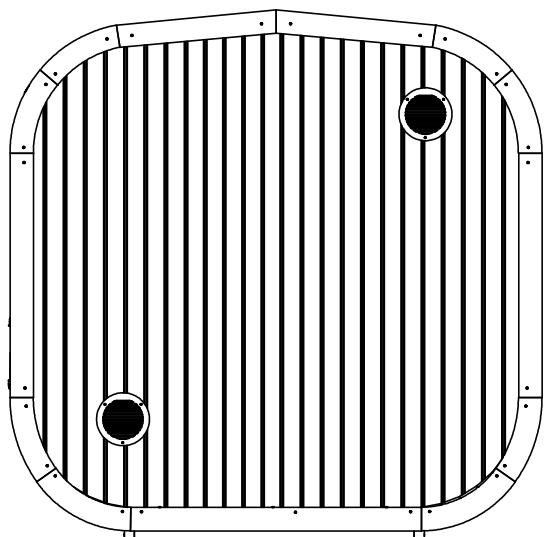
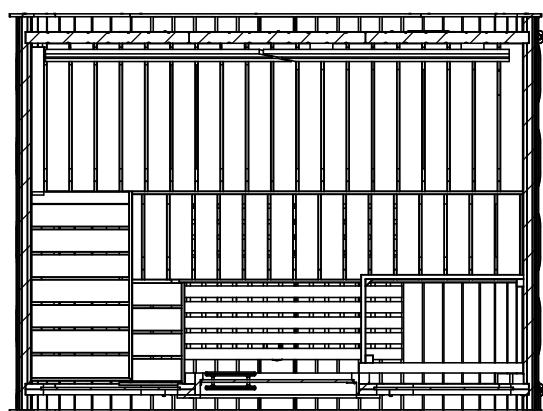
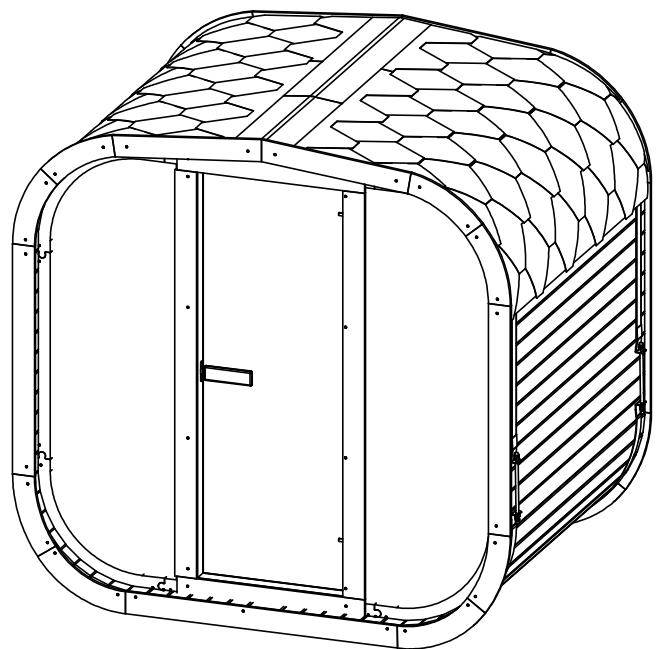
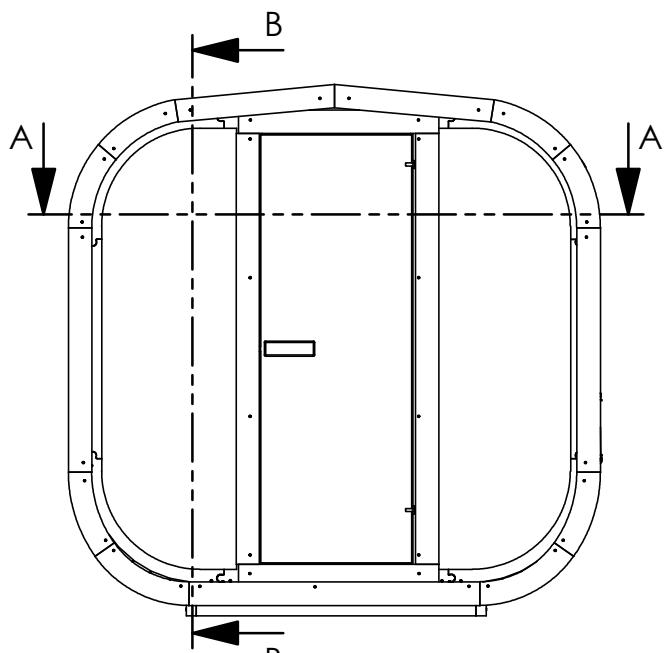
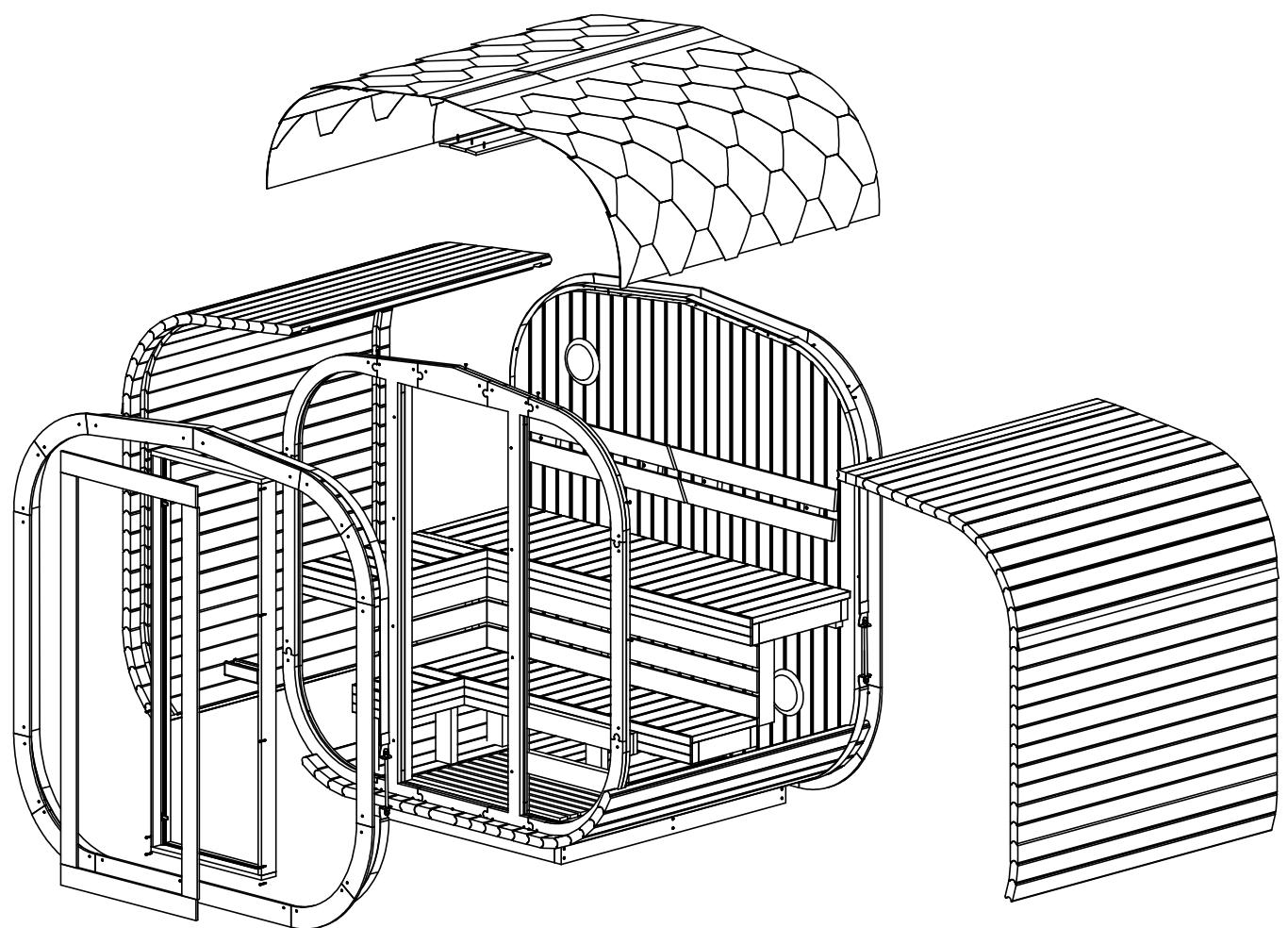


# Manual - Cube sauna 4 personen

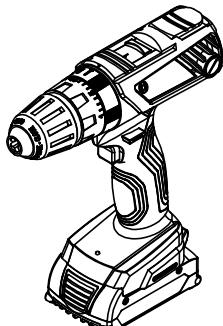
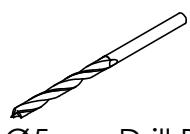
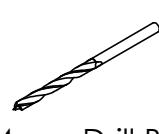
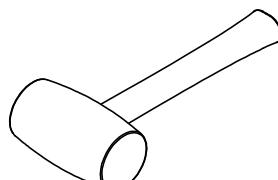
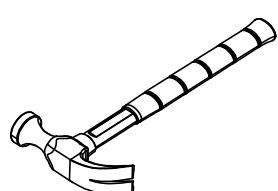
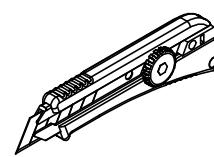
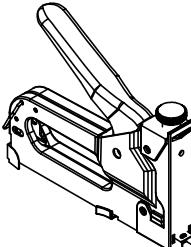
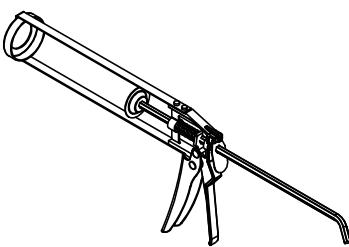
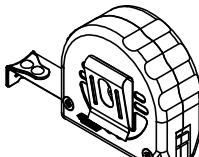
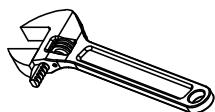
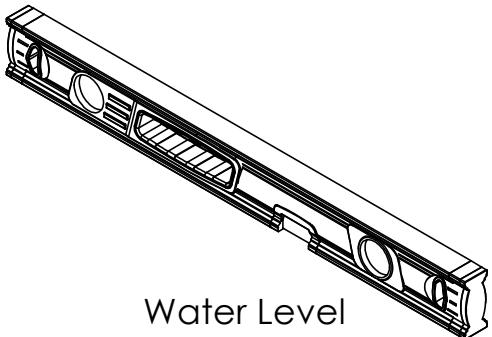


**Read this instruction before assembly**

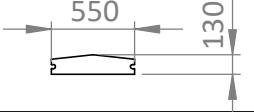
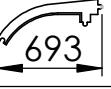
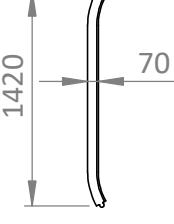
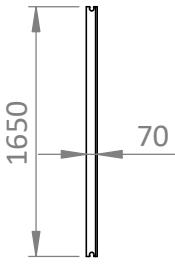
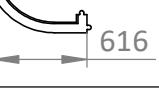
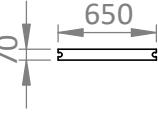
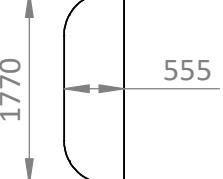




## Recommended Tool List:

|   |   |  |   |
|---|---|--|---|
|    | <br>Ø8 Drill Bit<br>Ø0.313 in. | <br>Ø5mm Drill Bit<br>Ø0.2 in. | <br>Ø4mm Drill Bit<br>Ø0.157 in. |
| Power Drill   | Torx 30   | Torx 20  | Torx 10   |
|   |                               |                               |                                 |
| Rubber Mallet   | Hammer  | Utility Knife  | Staple Gun  |
|  | <br>Silicone                | <br>Black Rubber Sealant    |   |
|  |                              | <br>Water Level              |   |

## Part List (1/6):

| ITEM NO. | QTY. | DESCRIPTION               | COMPONENT REFERENCE (mm)   | REFERENCE (in)     |
|----------|------|---------------------------|--|--------------------|
| 1        | 1    | Inside Top                |    | 0.9 x 5.1 x 21.65  |
| 2        | 1    | Top Corner Right          |     | 0.9 x 11.8 x 27.3  |
| 3        | 1    | Top Corner Left           |     | 0.9 x 11.8 x 27.3  |
| 4        | 2    | Inside Left               |    | 0.9 x 2.75 x 55.9  |
| 5        | 2    | Inside Doorway            |   | 0.9 x 2.75 x 65    |
| 6        | 1    | Inside Bottom Left Corner |  | 0.9 x 10.6 x 24.25 |
| 7        | 1    | Inside Bottom Left Corner |  | 0.9 x 10.6 x 24.25 |
| 8        | 1    | Inside Bottom Middle Part |   | 0.9 x 7.75 x 25.6  |
| 9        | 2    | Tempered Glass Window     |  | 21.85 x 69.7       |

## Part List (2/6):

| ITEM NO. | QTY. | DESCRIPTION         | COMPONENT REFERENCE (mm) | REFERENCE (in)      |
|----------|------|---------------------|--------------------------|---------------------|
| 10       | 1    | Front Top           |                          | 0.9 x 5.11 x 16.1   |
| 11       | 2    | Front Top Corner    |                          | 0.9 x 21.65 x 21.85 |
| 12       | 2    | Front Middle        |                          | 0.9 x 11.6 x 75.9   |
| 13       | 2    | Front Bottom Curve  |                          | 0.9 x 21.14 x 21.85 |
| 14       | 1    | Front Bottom Middle |                          | 0.9 x 2.75 x 16.14  |
| 15       | 2    | Front Side          |                          | 0.9 x 2.75 x 34.25  |
| 16       | 32   | Torx Ø4x35 T20      |                          | Ø0.16 x 1.38        |
| 17       | 3    | Base Part           |                          | 1.5 x 3.5 x 43.7    |
| 18       | 2    | Base Part           |                          | 1.5 x 3.5 x 53.15   |
| 19       | 1    | Center Part         |                          | 1.7 x 6.5 x 61.41   |
| 20       | 88   | Wall Section        |                          | 1.7 x 3.7 x 61.41   |
| 21       | 2    | Floor Drain         |                          |                     |

## Part List (3/6):

| ITEM NO. | QTY. | DESCRIPTION         | COMPONENT REFERENCE (mm) | REFERENCE (in)      |
|----------|------|---------------------|--------------------------|---------------------|
| 22       | 1    | Back Wall Middle    |                          | 1.7 x 27.5 x 76.77  |
| 23       | 2    | Back Wall Side      |                          | 1.7 x 25.6 x 75.3   |
| 24       | 1    | Back Wall Connector |                          | 1.7 x 1.57 x 73.2   |
| 25       | 1    | Top Insert          |                          | 1.7 x 3.7 x 61.41   |
| 26       | 2    | Vent                |                          |                     |
| 27       | 36   | Torx Ø5x120 T30     |                          | Ø0.2 x 4.73         |
| 28       | 330  | Torx Ø4.5x60 T20    |                          | Ø0.17 x 2.36        |
| 29       | 30   | Torx Ø6x80 T30      |                          | Ø0.23 x 3.15        |
| 30       | 1    | Top Bench           |                          | 4.7 x 23.62 x 77.17 |
| 31       | 1    | Top Side Bench      |                          | 4.7 x 15.75 x 29.72 |
| 32       | 1    | Top Bench Support   |                          | 1.5 x 3.5 x 31.3    |
| 33       | 1    | Top Bench Support   |                          | 1.5 x 3.5 x 31.1    |
| 34       | 1    | Top Bench Support   |                          | 1.5 x 3.5 x 30.7    |

## Part List (4/6):

| ITEM NO. | QTY. | DESCRIPTION          | COMPONENT REFERENCE (mm) | REFERENCE (in)      |
|----------|------|----------------------|--------------------------|---------------------|
| 35       | 2    | Back Rest Support    |                          | 1.5 x 3.5 x 14.17   |
| 36       | 1    | Heater Protector     |                          | 3.5 x 13.78 x 25.6  |
| 37       | 1    | Lower Back Rest      |                          | 2 x 12.3 x 62.6     |
| 38       | 1    | Lower Side Back Rest |                          | 2 x 12.3 x 29.13    |
| 39       | 1    | Lower Bench          |                          | 4.7 x 15.35 x 62.6  |
| 40       | 1    | Lower Bench          |                          | 4.7 x 10.23 x 16.54 |
| 41       | 2    | Lower Bench Support  |                          | 1.5 x 3.5 x 13      |
| 42       | 1    | Back Rest Left       |                          | 2.5 x 8.7 x 38.4    |
| 43       | 1    | Back Rest Right      |                          | 2.5 x 8.7 x 38.4    |
| 44       | 1    | Ceiling Cover        |                          | 0.5 x 3.6 x 53.15   |
| 45       | 2    | Ceiling Cover        |                          | 0.5 x 2.36 x 53.15  |
| 46       | 2    | Door Frame Support   |                          | 1.57 x 1.7 x 68.9   |
| 47       | 2    | Door Frame Support   |                          | 1.57 x 2.36 x 31.3  |

## Part List (5/6):

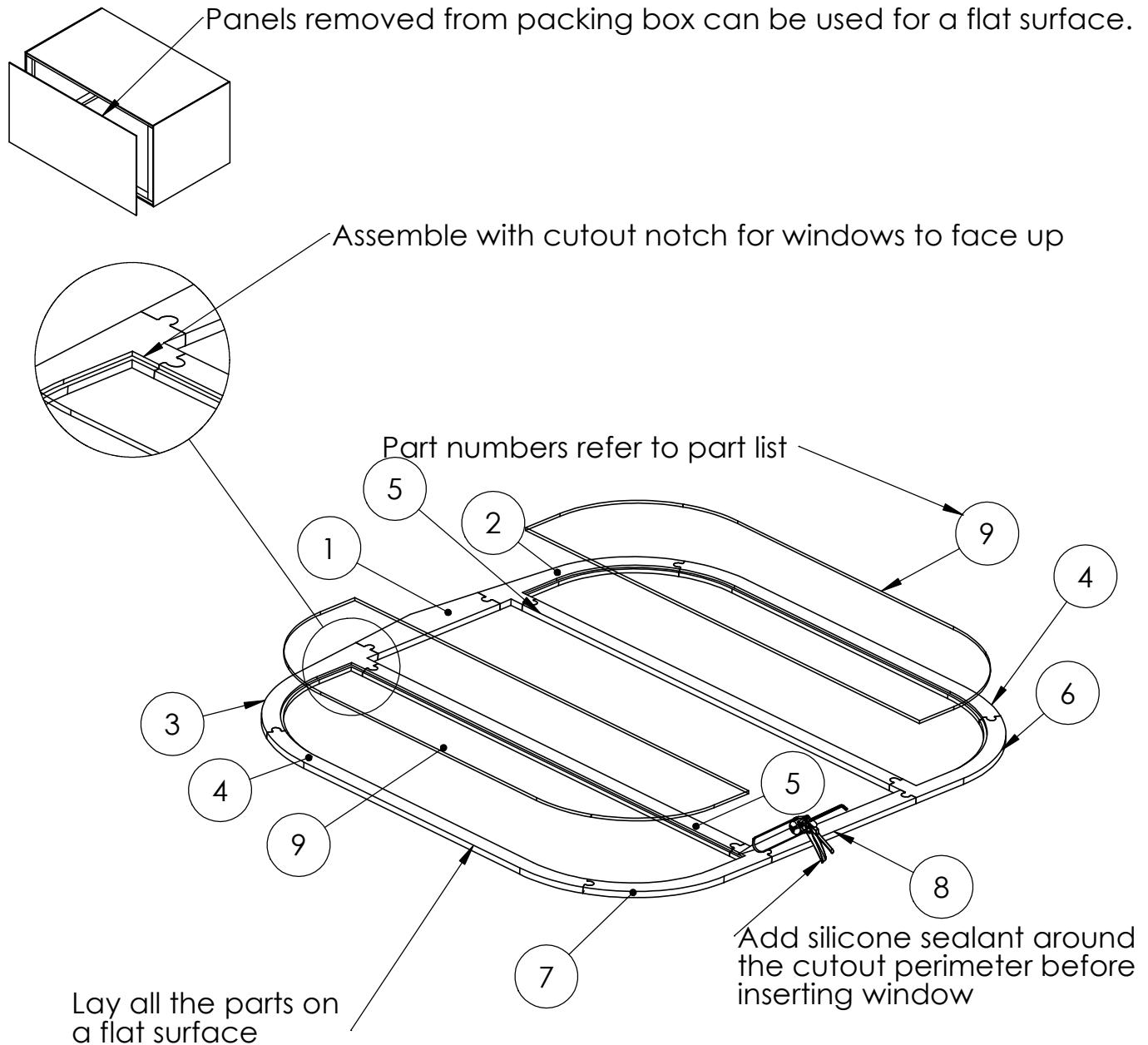
| ITEM NO. | QTY. | DESCRIPTION                | COMPONENT REFERENCE (mm) | REFERENCE (in)     |
|----------|------|----------------------------|--------------------------|--------------------|
| 48       | 1    | Floor Mesh                 |                          | 1.2 x 23.6 x 35.4  |
| 49       | 1    | Door                       |                          | 3.66 x 29.5 x 68.9 |
| 50       | 2    | Fireplace Holder           |                          | 1.5 x 1.7 x 3.5    |
| 51       | 1    | Fireplace Holder           |                          | 1.5 x 3.6 x 25.6   |
| 52       | 1    | Fireplace Holder           |                          | 1.5 x 3.6 x 23.6   |
| 53       | 2    | Door Front Siding          |                          | 0.5 x 3.6 x 31.3   |
| 54       | 1    | Door Front Siding          |                          | 0.5 x 2.36 x 31.3  |
| 55       | 2    | Door Front Siding Vertical |                          | 0.5 x 3.6 x 67.32  |
| 56       | 25   | Torx Ø5x90 T30             |                          | Ø0.2 x 3.5         |
| 57       | 2    | Steel Band                 |                          | 2 x 275            |
| 58       | 2    | Long Screw                 |                          | Ø0.47x9.84         |
| 59       | 4    | M12 Nut                    |                          |                    |
| 60       | 4    | M12 Dome Nut               |                          |                    |

## Part List (6/6):

| ITEM NO. | QTY. | DESCRIPTION           | COMPONENT REFERENCE (mm) | REFERENCE (in)      |
|----------|------|-----------------------|--------------------------|---------------------|
| 61       | 2    | Angled Roof Spacer    |                          | 0.39 x 1.77 x 61.42 |
| 62       | 1    | Roofing Felt          |                          | W59                 |
| 63       | 55   | Roof Shingle          |                          | 13.19 x 39.37       |
| 64       | 192  | Roofing Nail Ø4x22    |                          | Ø0.16 x 0.86        |
| 65       | 2    | Top Shingle           |                          | 9.84 x 39.37        |
| 66       | 45   | Roofing Screw Ø4.8x35 |                          | Ø0.19 x 1.38        |
| 67       | 4    | Top Cover Siding      |                          | 0.5 x 3.6 x 25      |
| 68       | 2    | Bottom Siding         |                          | 0.5 x 3.6 x 42.72   |
| 69       | 4    | Siding                |                          | 0.5 x 3.6 x 38.15   |
| 70       | 16   | Corner Siding         |                          | 0.5 x 3.6 x 13.8    |
| 71       | 18   | Torx Ø3x20 T10        |                          | Ø0.1 x 0.8          |

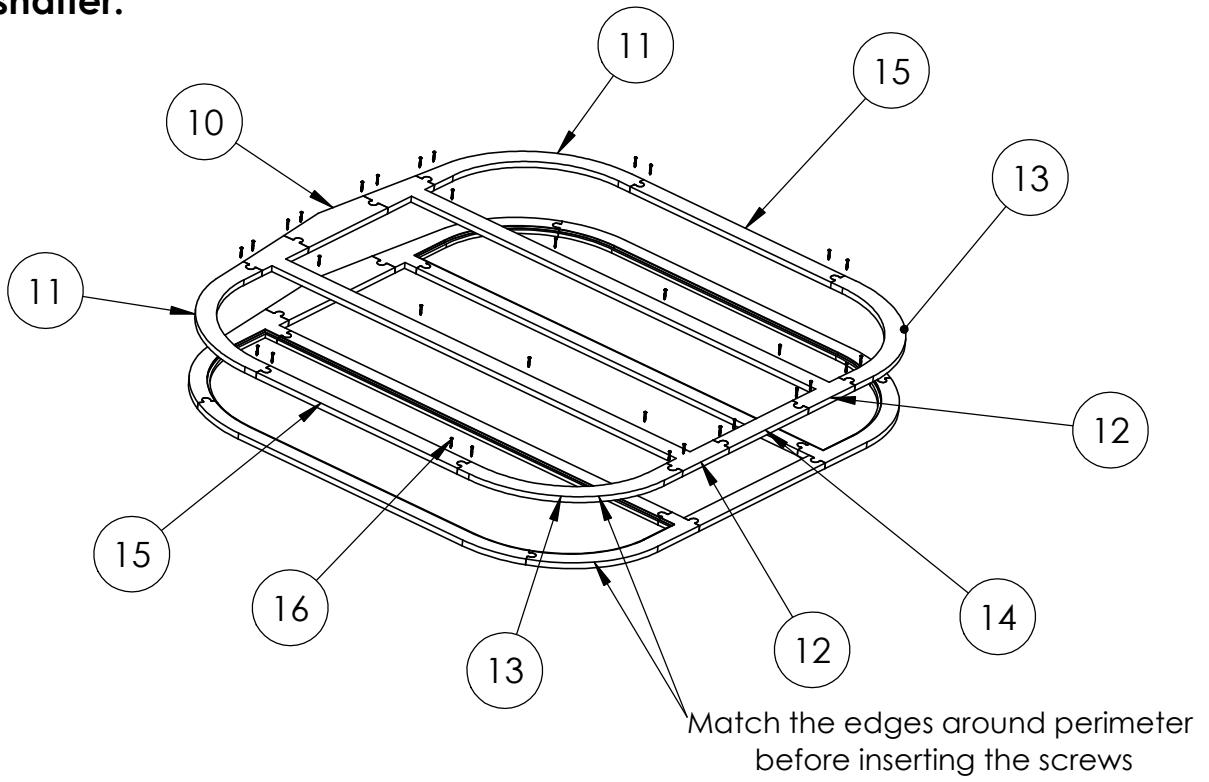
# Front Wall

Important: before starting work on the walls prepare an even and flat surface!

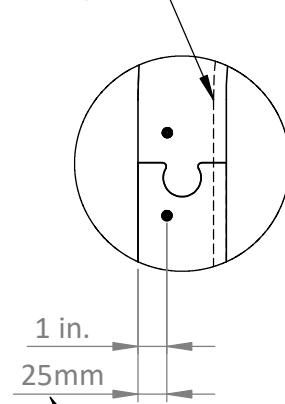


## Front Wall

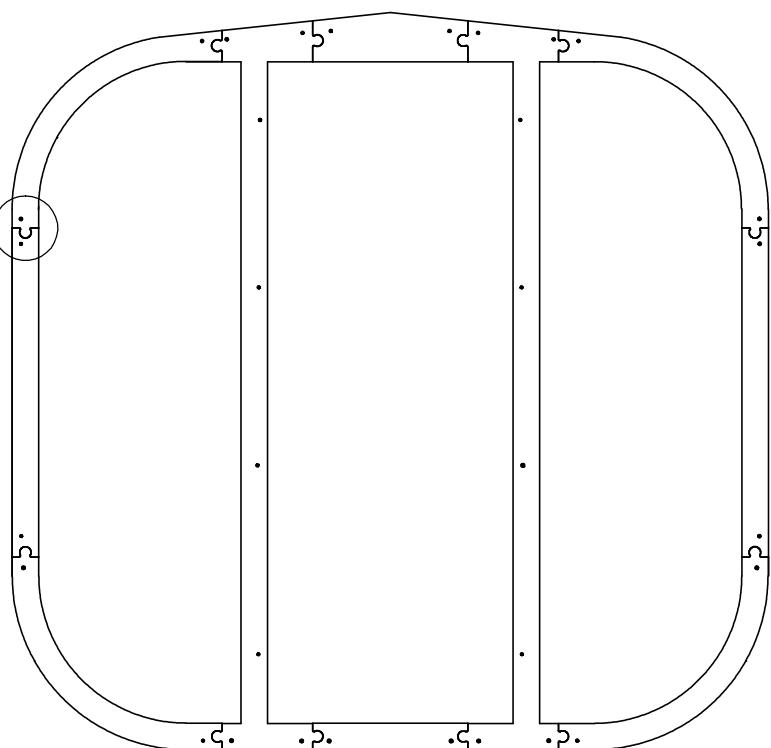
**Important: use caution while working with glass. Do not screw or drill the glass, for it will shatter.**



Be careful around the glass



Reccomended screw distance



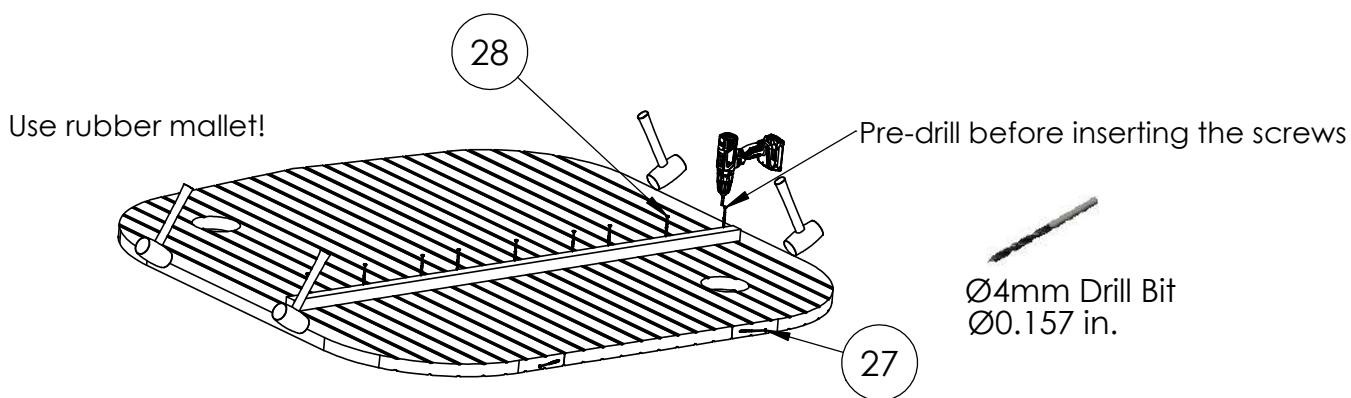
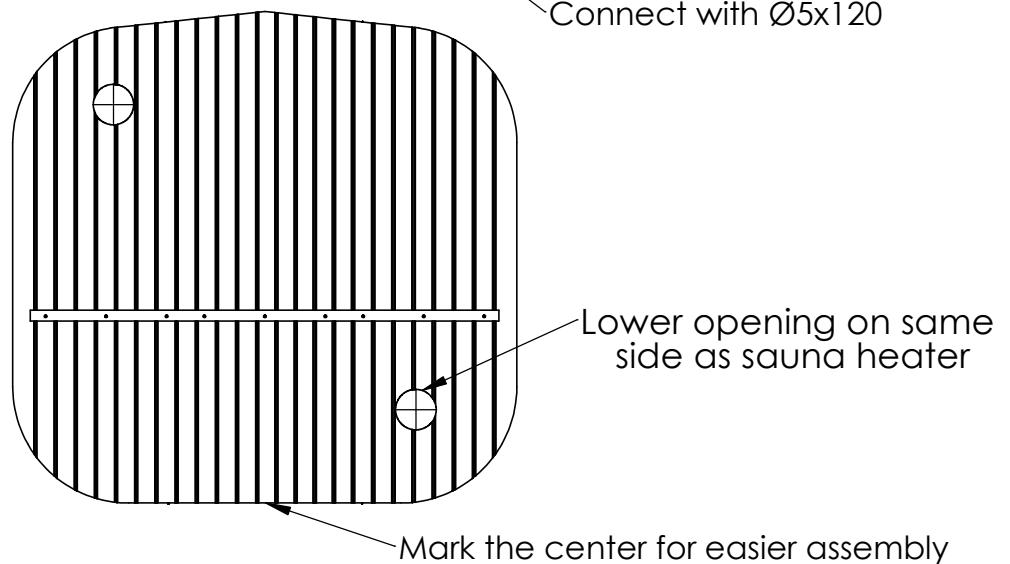
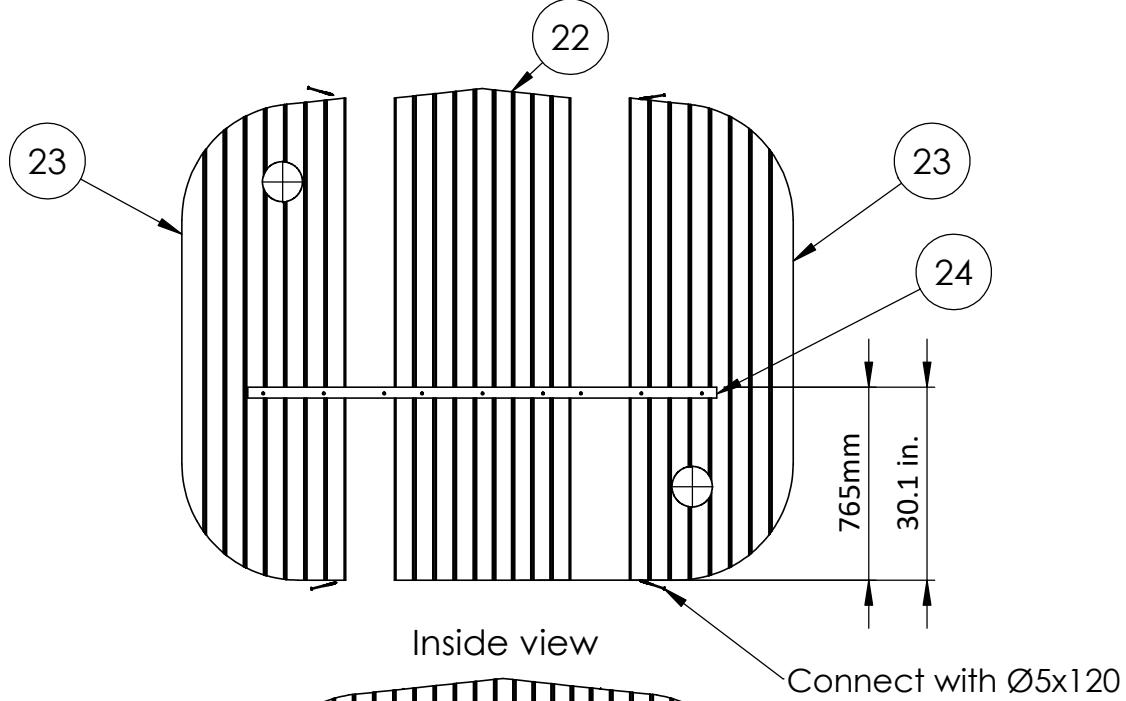
Mark the center for assembly later

Leave the wall to rest for an hour, for the silicone to solidify.

Next parts of the assembly can be worked on during that time.

## Back wall

**Important: before starting work on the back wall prepare an even and flat surface!**  
**Important: 3 or more people recommended for this part. Panels are heavy!**

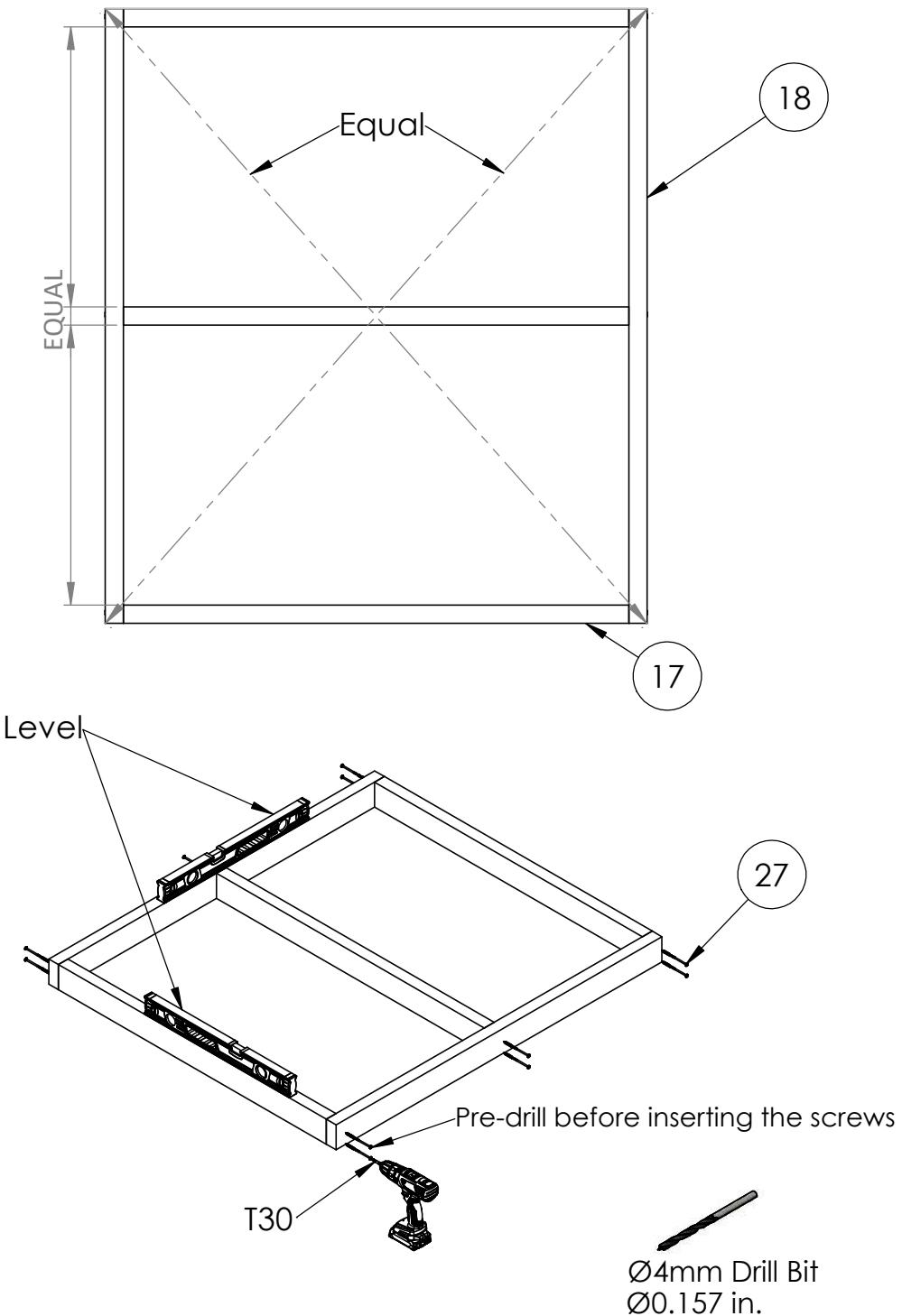


Note: pre-drill holes only for the length of the screw  
 pre-drilling is to prevent cracking of thermal wood.

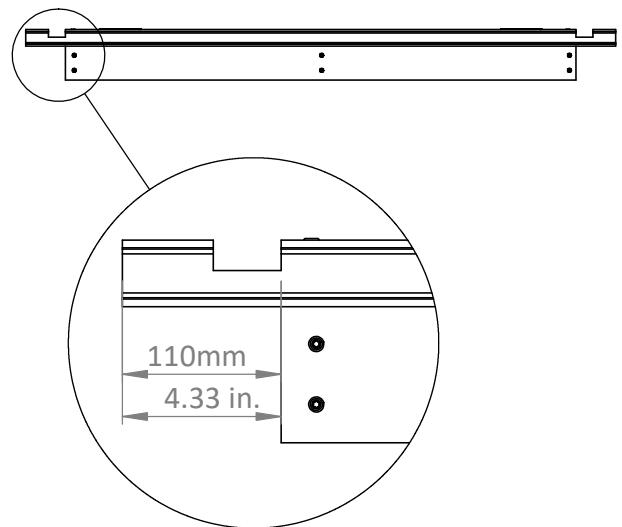
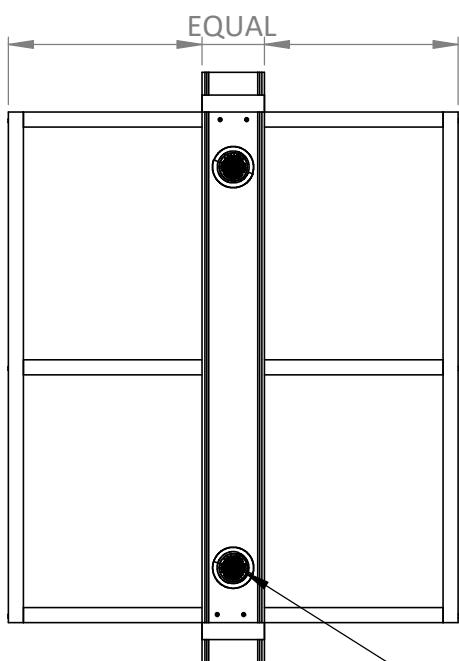
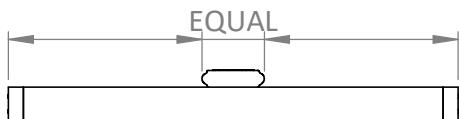
# Base

**Important: before starting work on the base prepare an even and flat surface!**

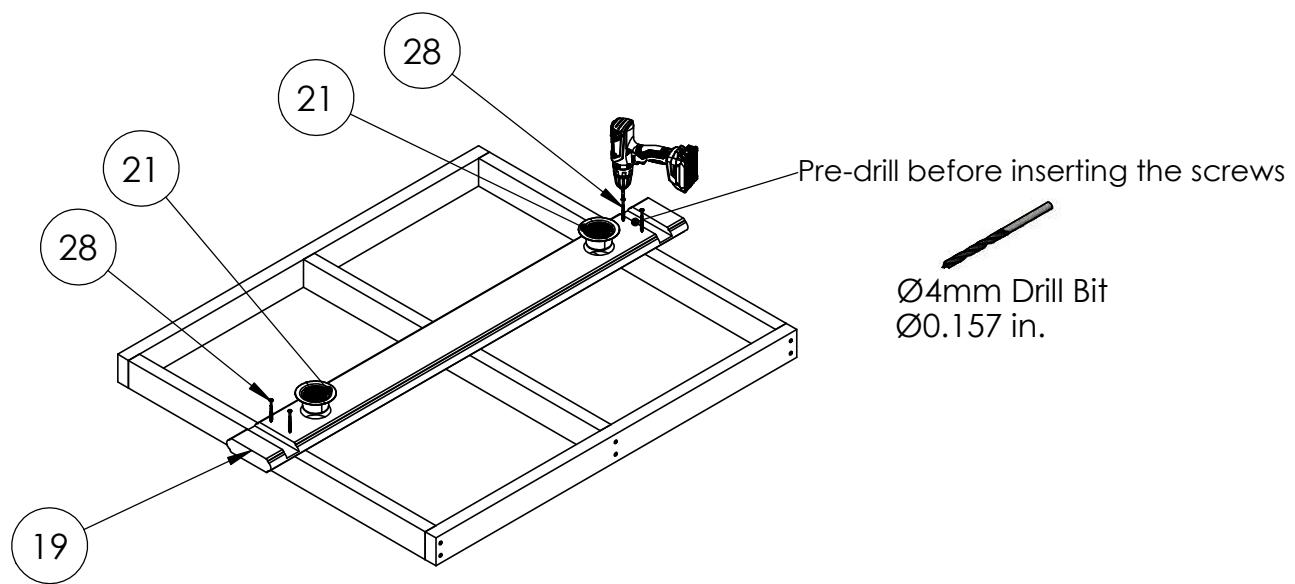
Diagonal measurements should be equal!



# Base

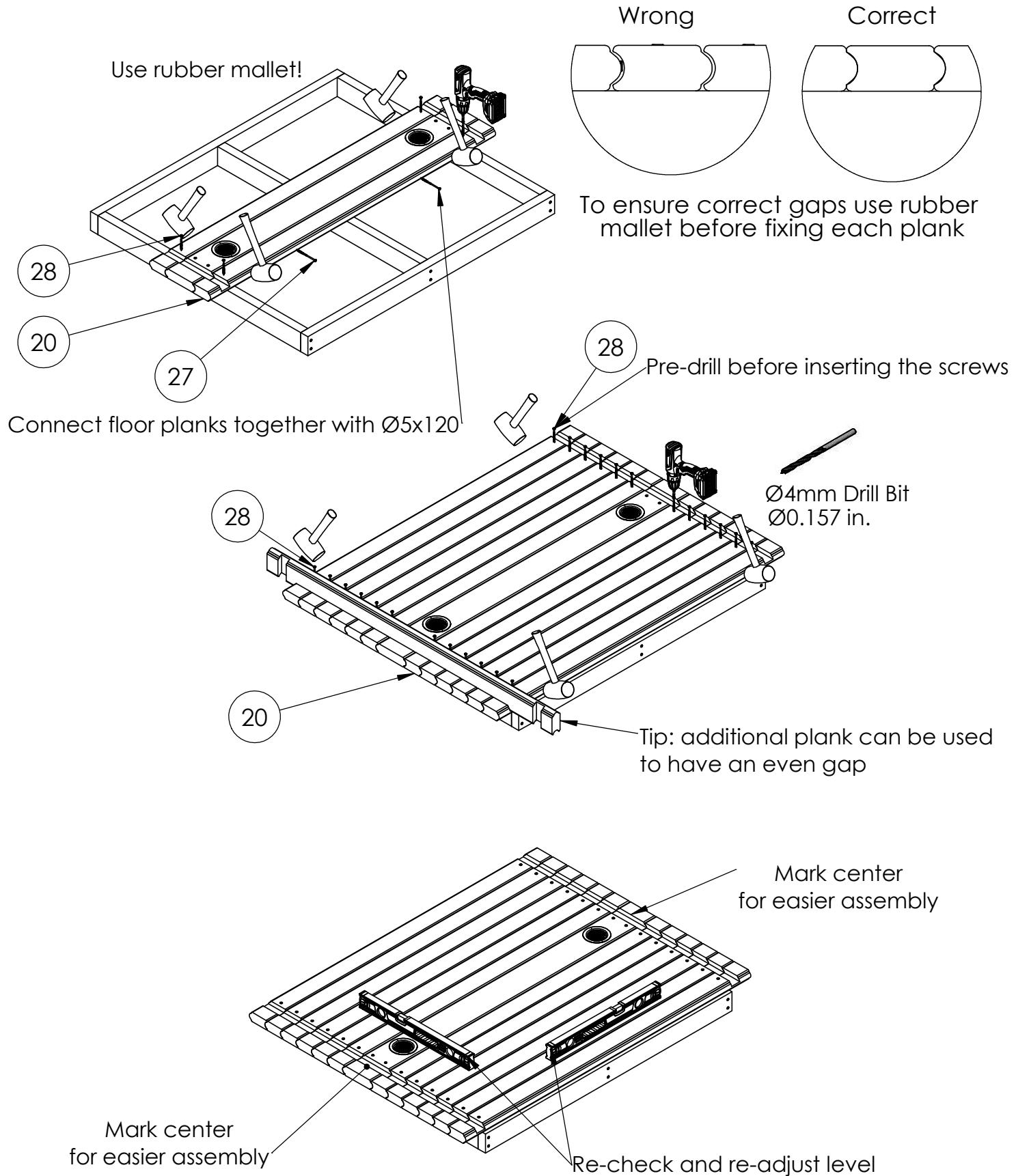


Insert drain before fixing middle plank



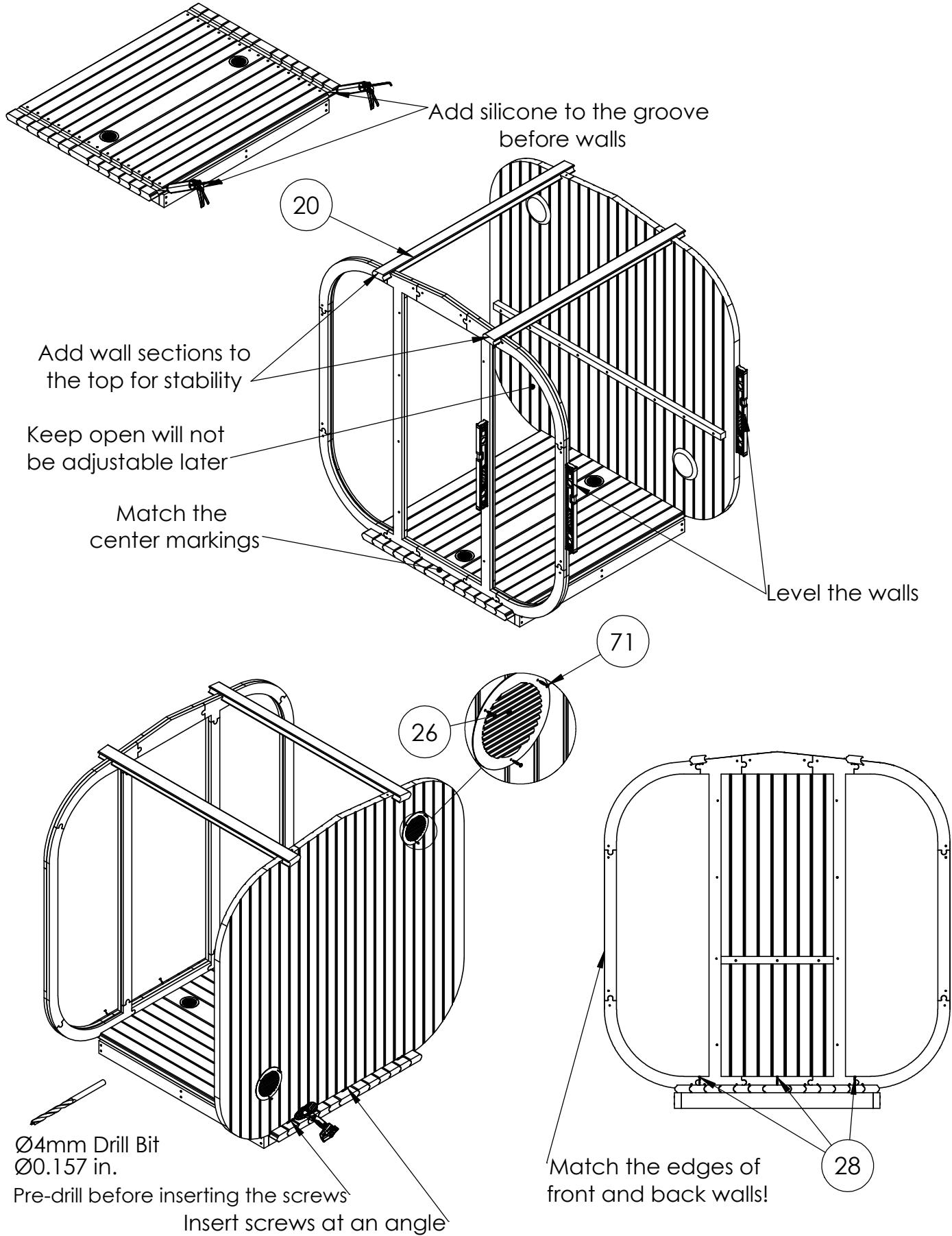
# Floor

**Important: pre-drill every screw**



## Base with walls

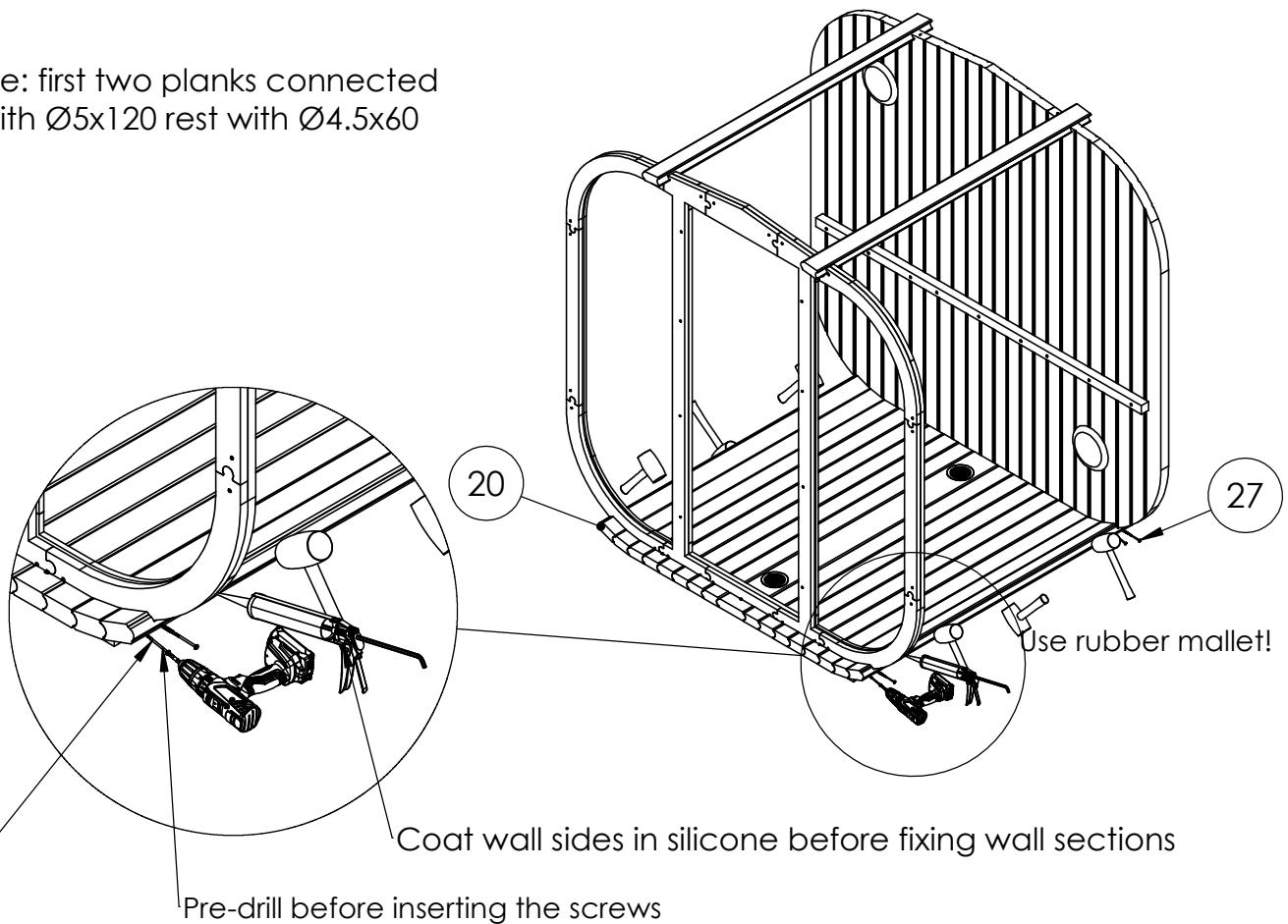
**Important: 3 or more people recommended for this part. Panels are heavy!**



## Base with walls

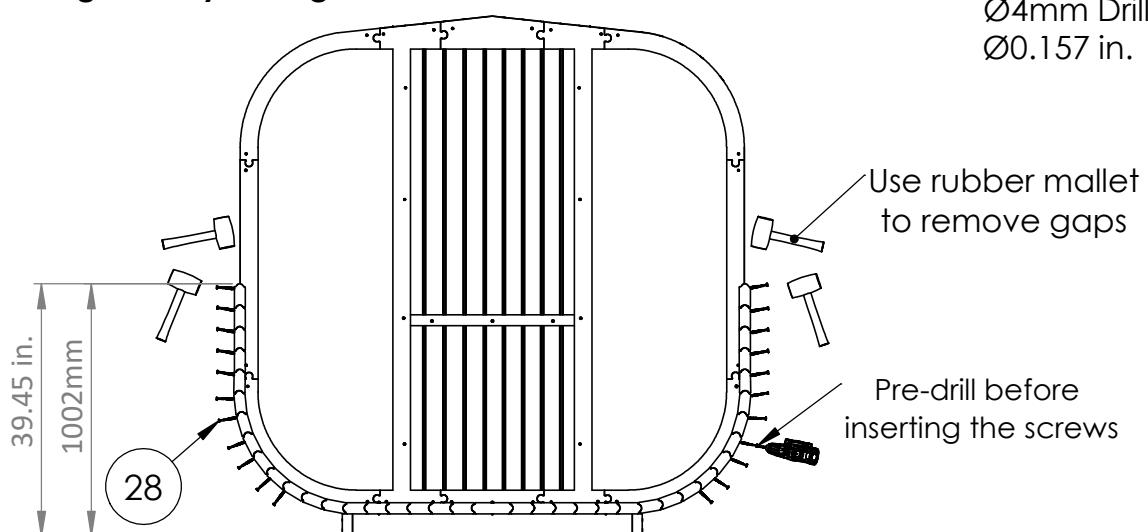
**Important: coat the edges with silicone before fixing wall sections.**

Note: first two planks connected with  $\varnothing 5 \times 120$  rest with  $\varnothing 4.5 \times 60$



**Use caution with 5x120 screws  
screw at an angle away from glass**

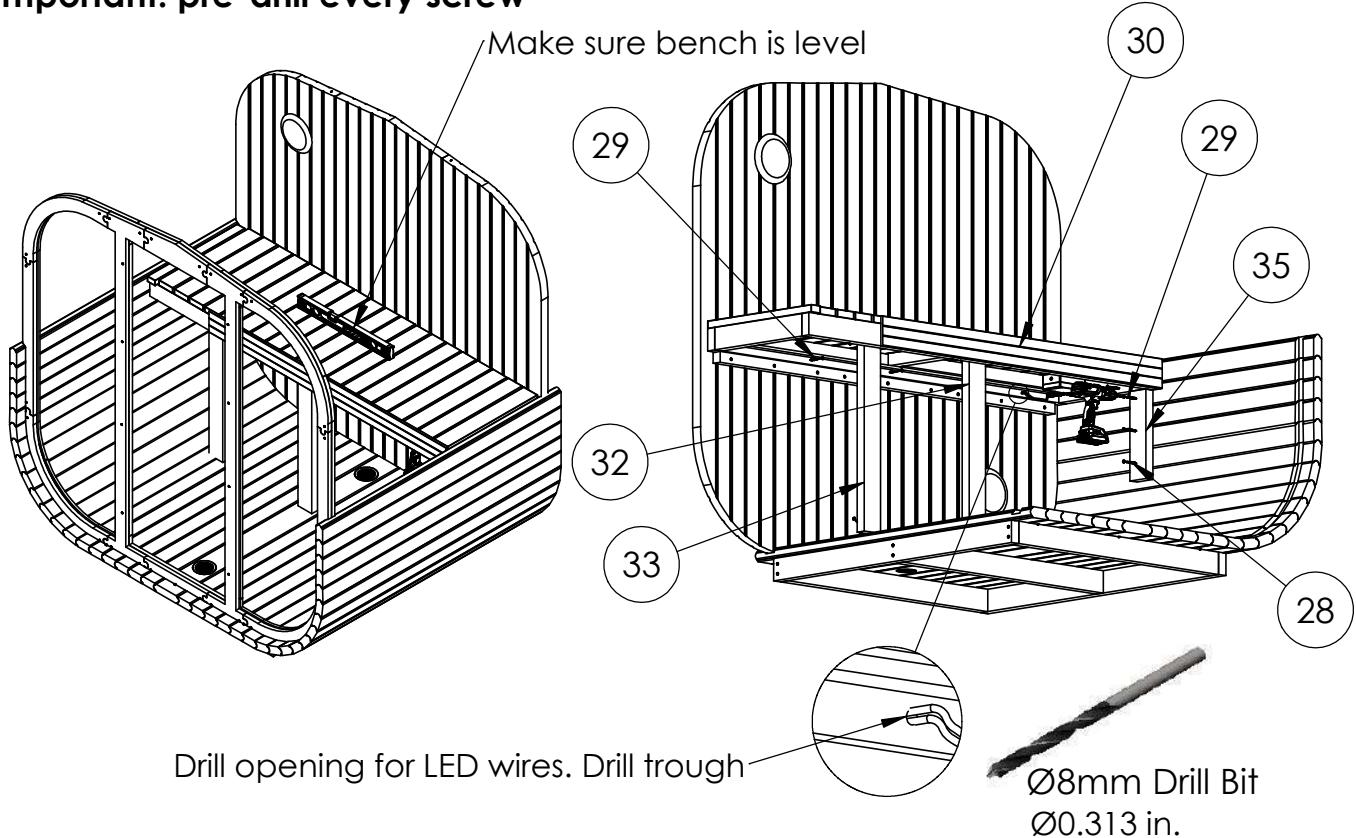
$\varnothing 4\text{mm Drill Bit}$   
 $\varnothing 0.157\text{ in.}$



Recommended wall height before inserting benches

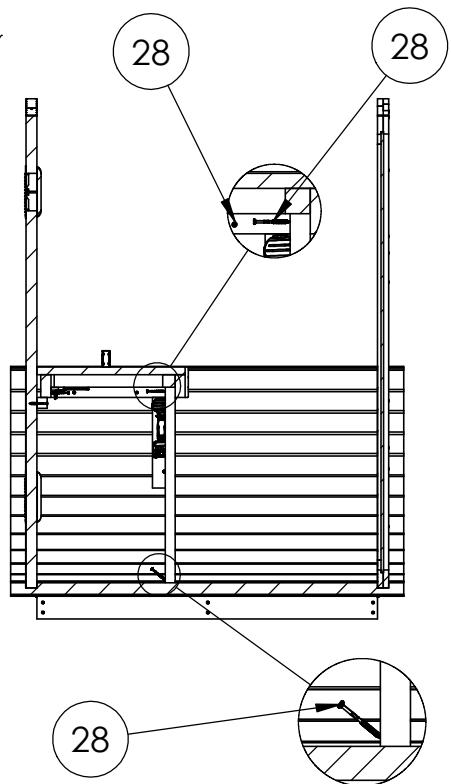
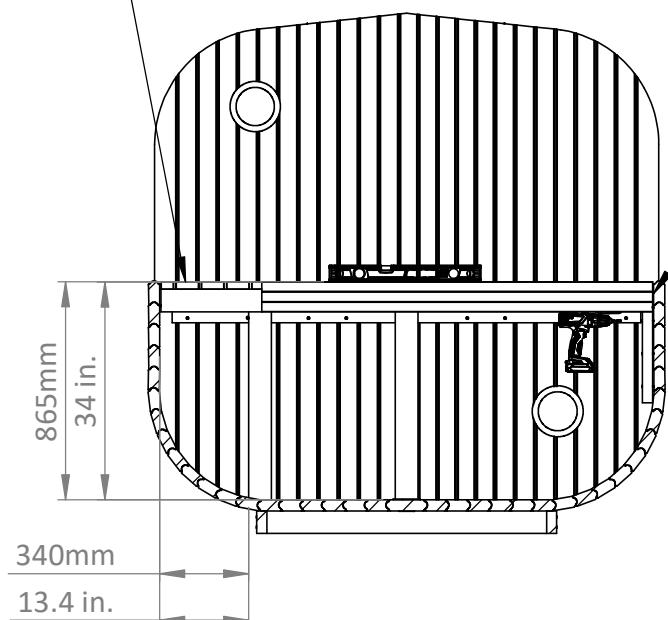
# Bench

**Important: 3 or more people recommended for this part. Benches are heavy!**  
**Important: pre-drill every screw**



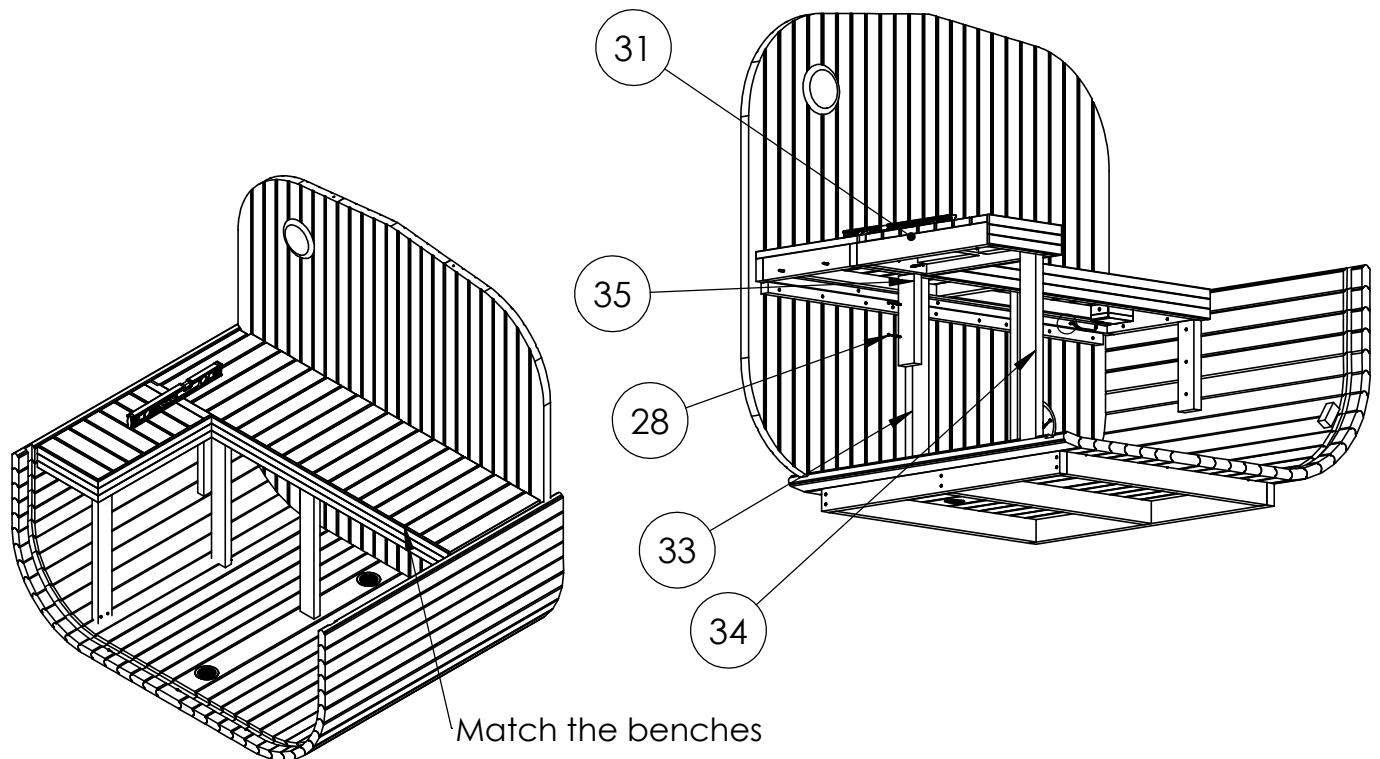
Fix each leg with 2 screws top and 2 screws bottom  
(Ø4.5x60); Pre-drill with Ø4mm drill bit

Fix bench with 2 pcs. Ø6x80 screws on each side and  
5 pcs. Ø6x80 on the back side predrill with Ø5 drill bit



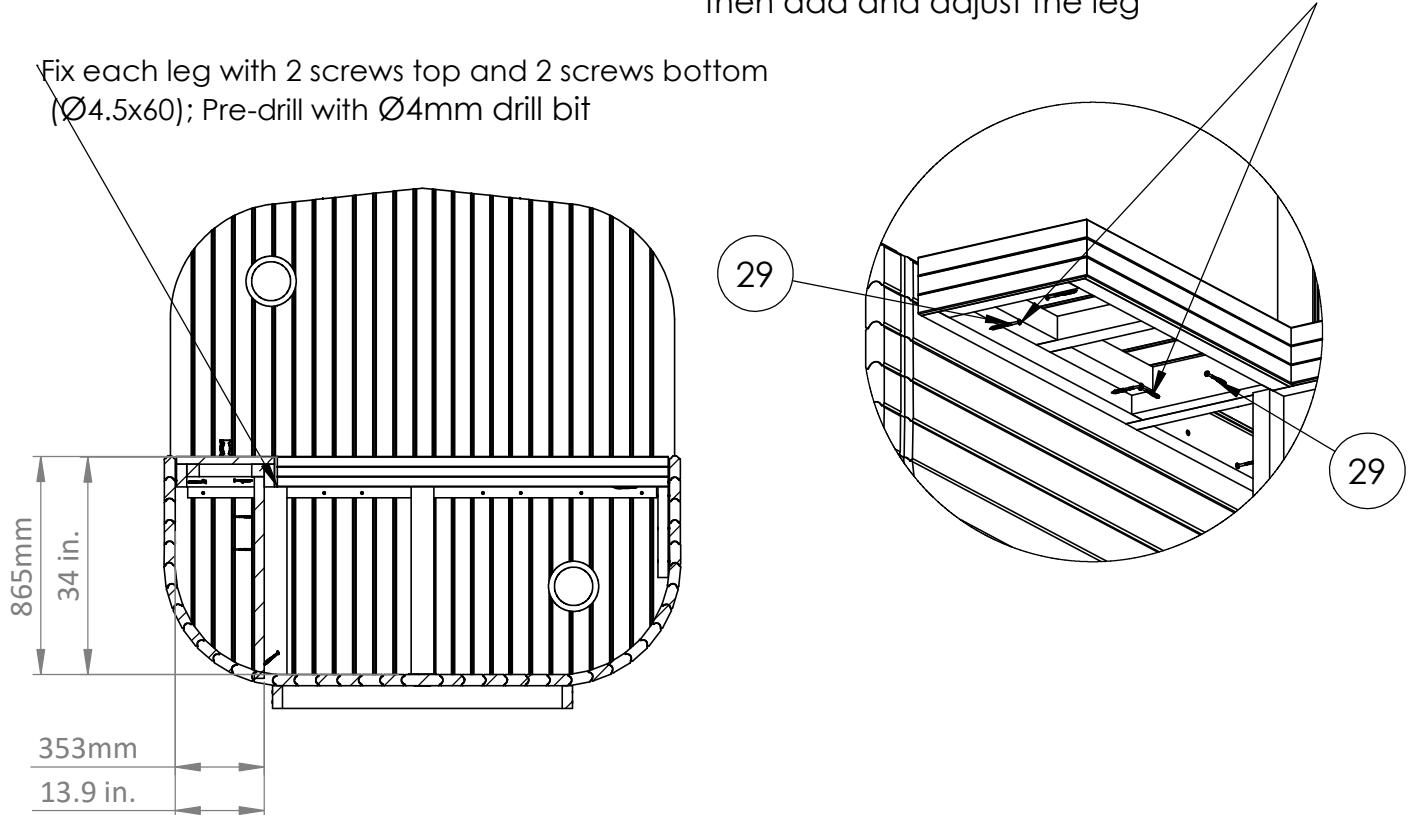
# Bench

**Important: 3 or more people recommended for this part. Benches are heavy!**  
**Important: pre-drill every screw**



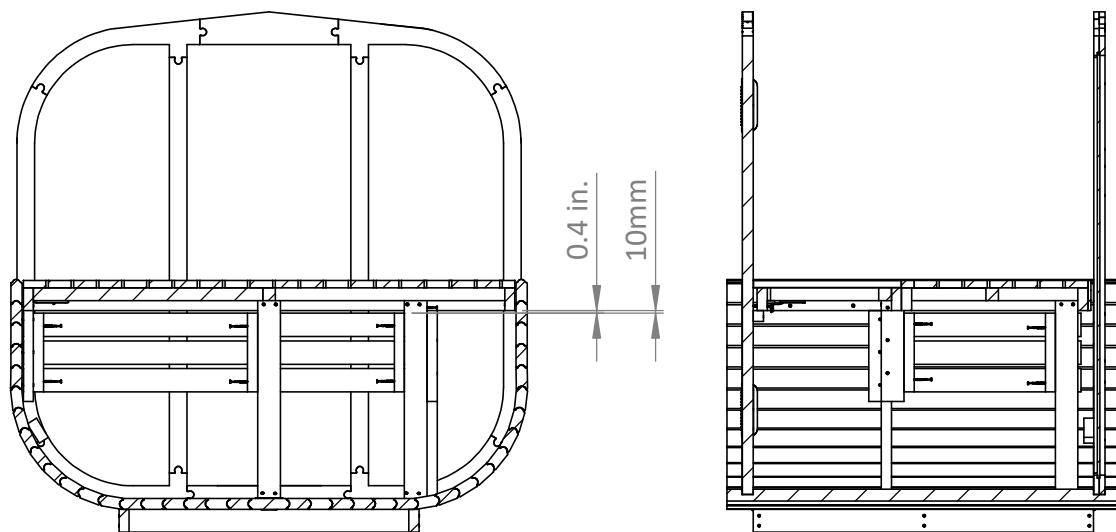
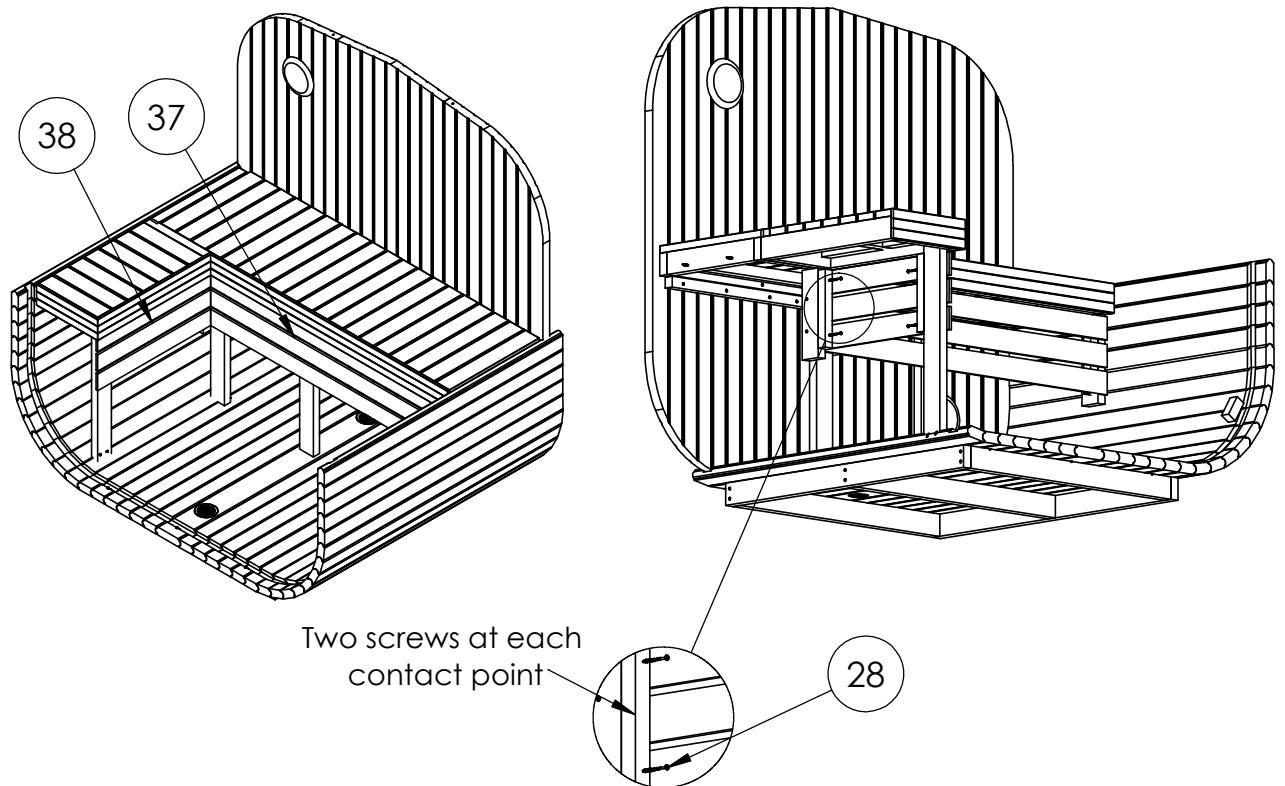
Connection points under side bench  
Connect with other bench and wall first  
then add and adjust the leg

Fix each leg with 2 screws top and 2 screws bottom  
(Ø4.5x60); Pre-drill with Ø4mm drill bit



# Bench

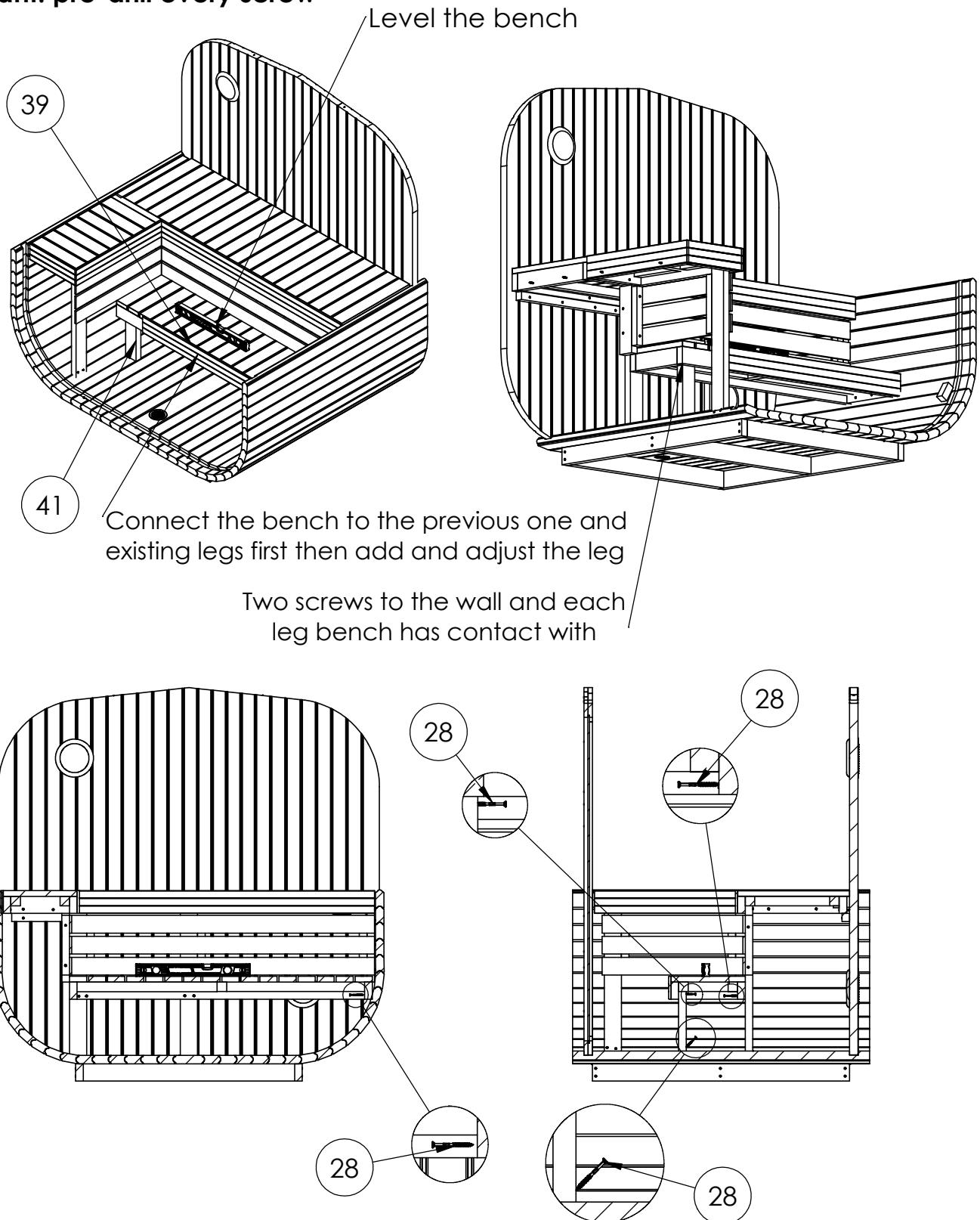
**Important: connect backrest from back side so no screws are visible on the front**



# Bench

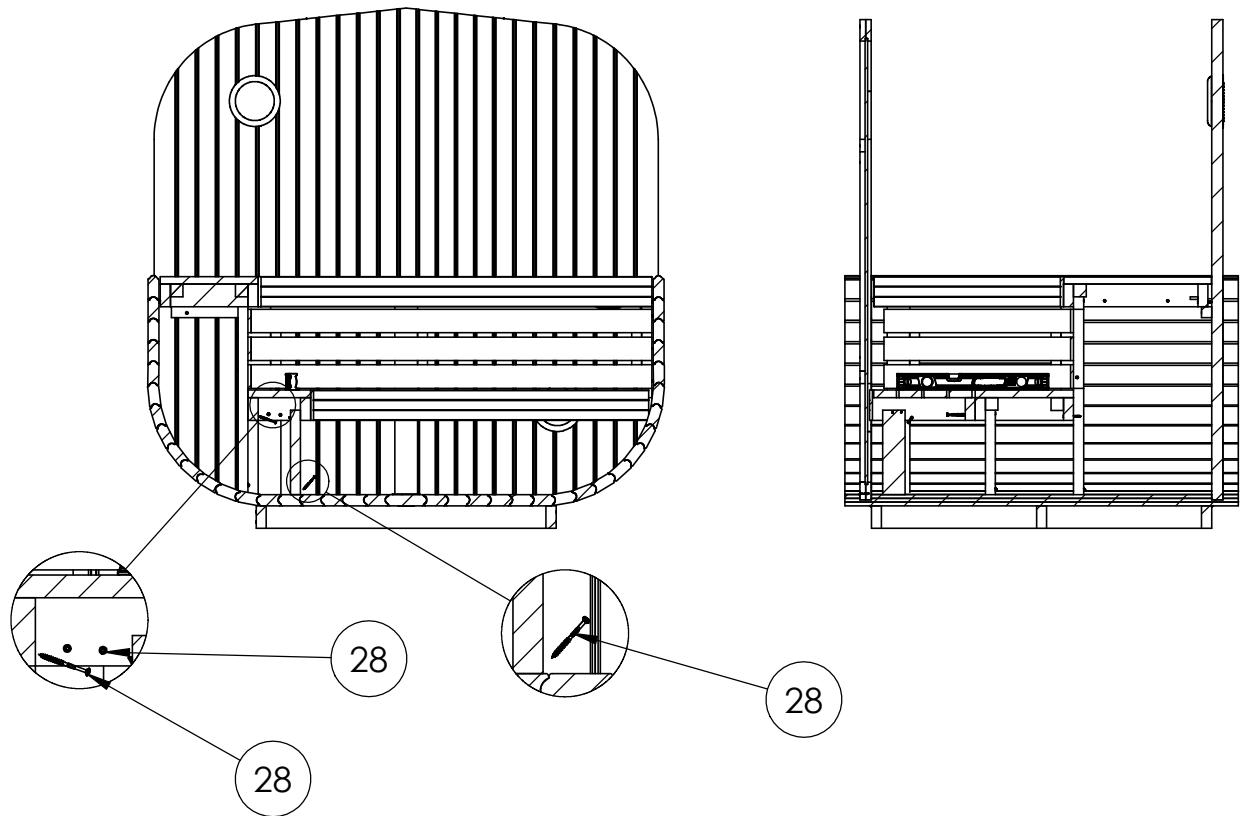
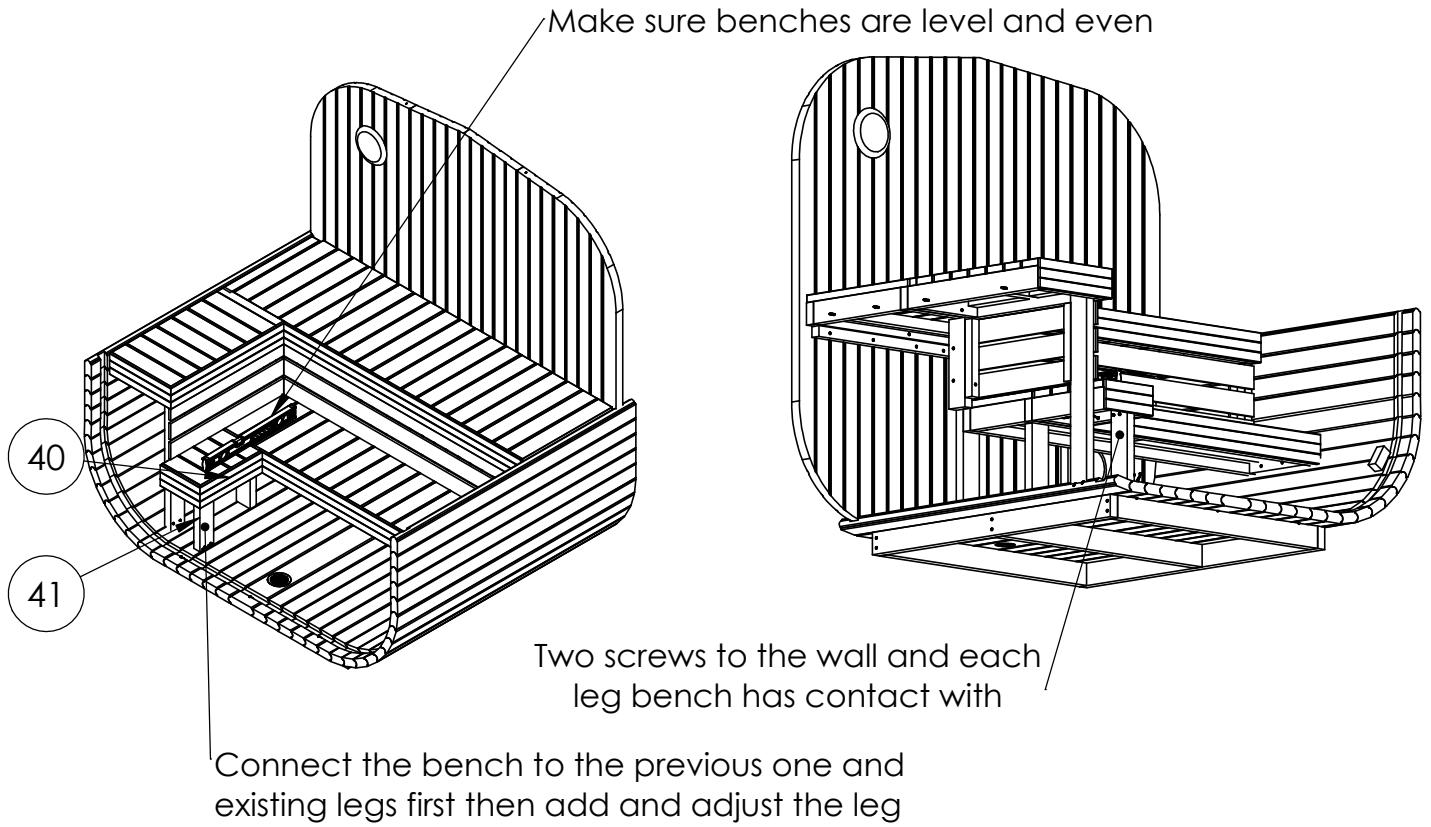
**Important: 3 or more people recommended for this part. Benches are heavy!**

**Important: pre-drill every screw**



# Bench

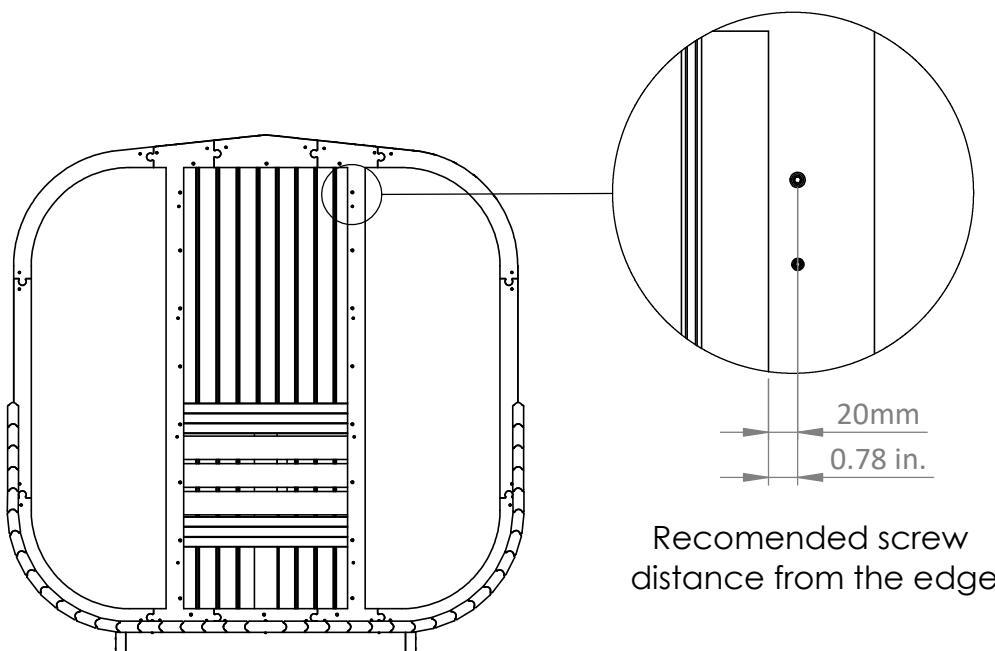
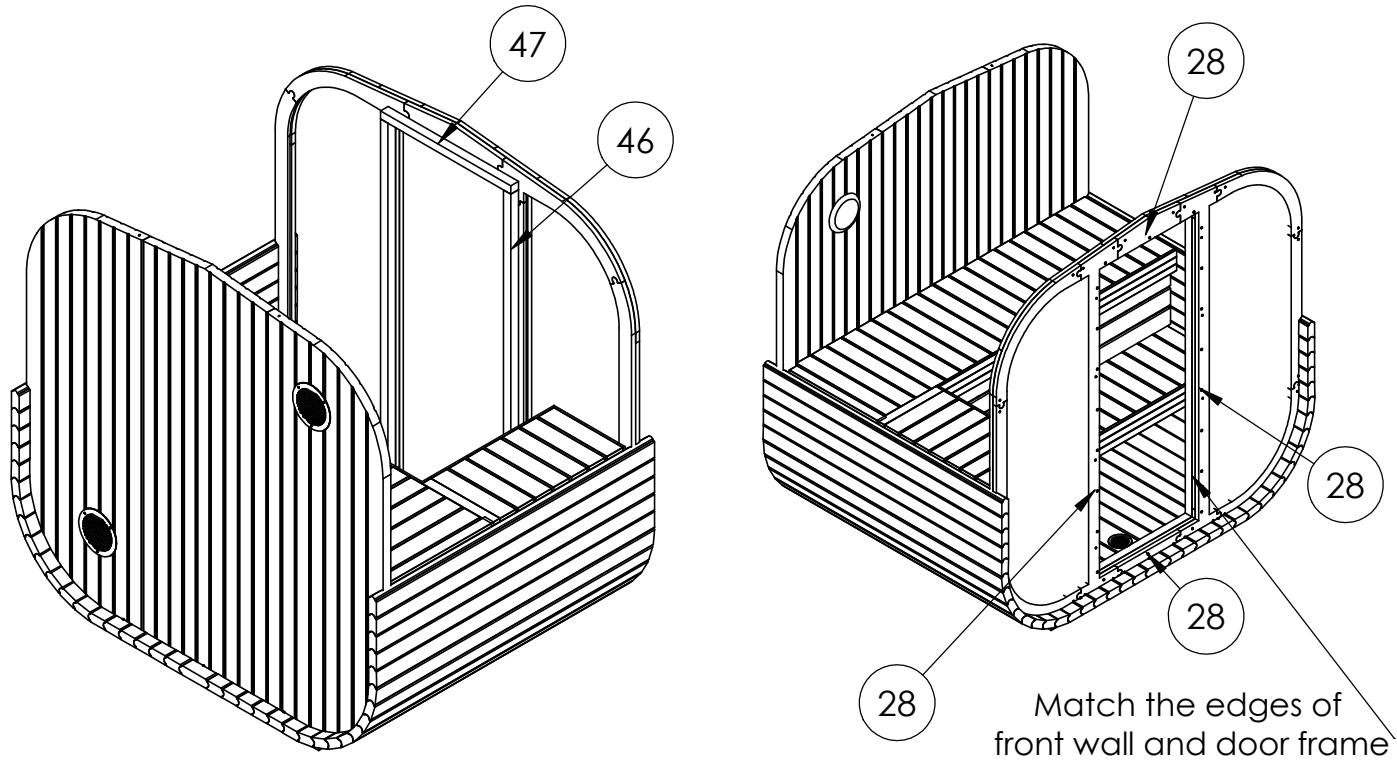
**Important: pre-drill every screw**



# Doorway

**Important: pre-drill every screw**

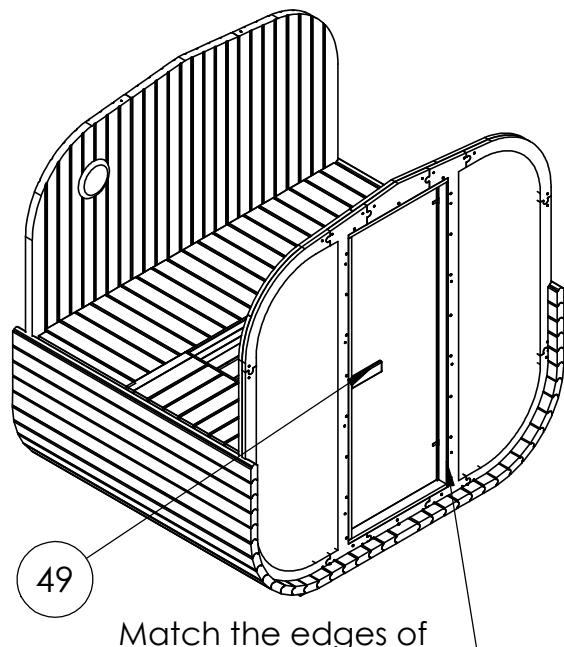
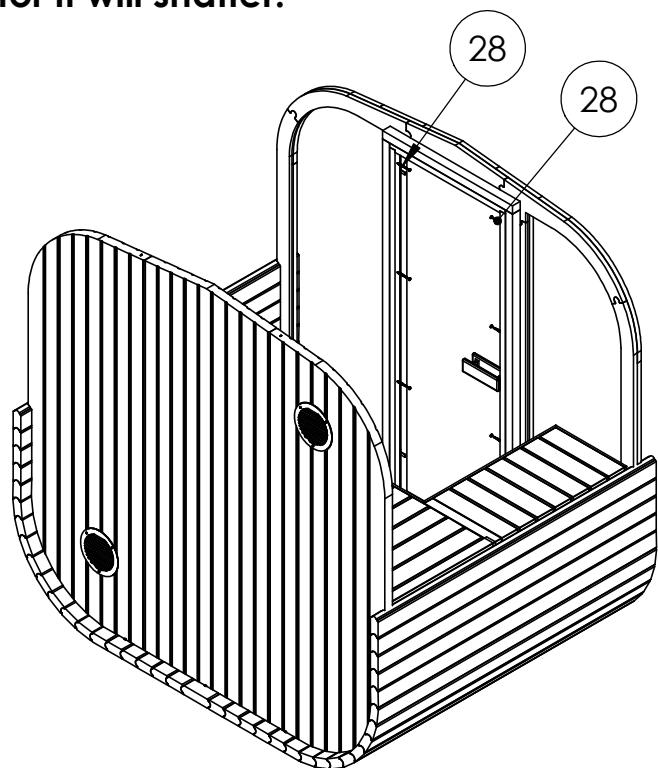
**Important: use caution while working with glass. Do not screw or drill the glass, for it will shatter.**



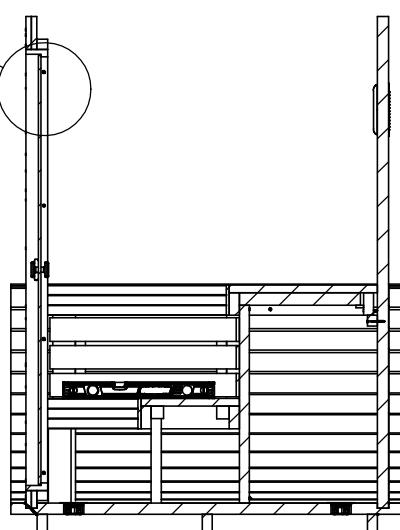
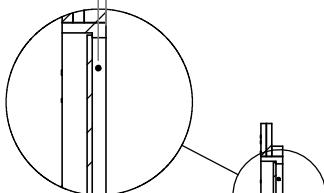
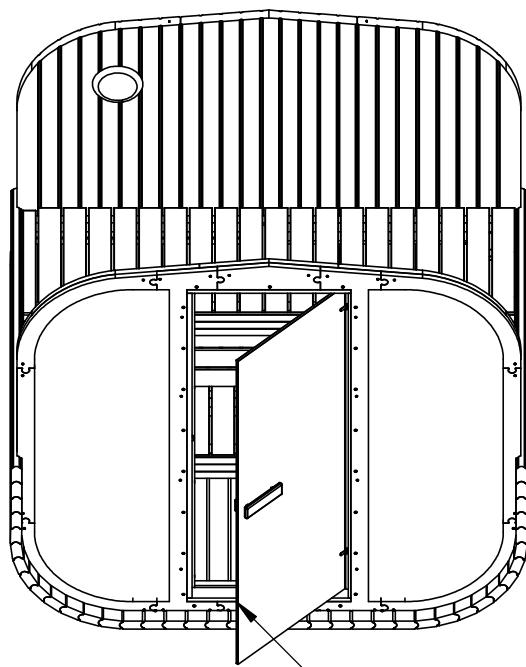
# Door

**Important: pre-drill every screw**

**Important: use caution while working with glass. Do not screw or drill the glass, for it will shatter.**



15mm  
0.59 in.

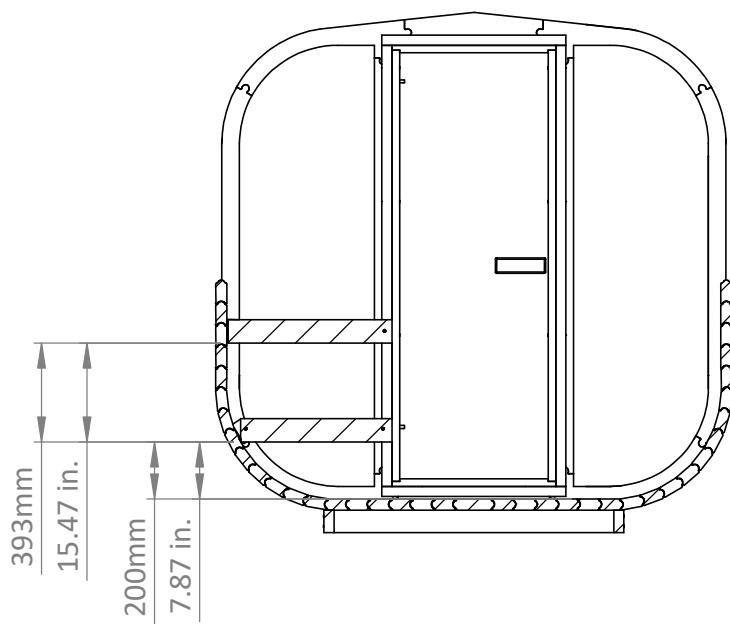
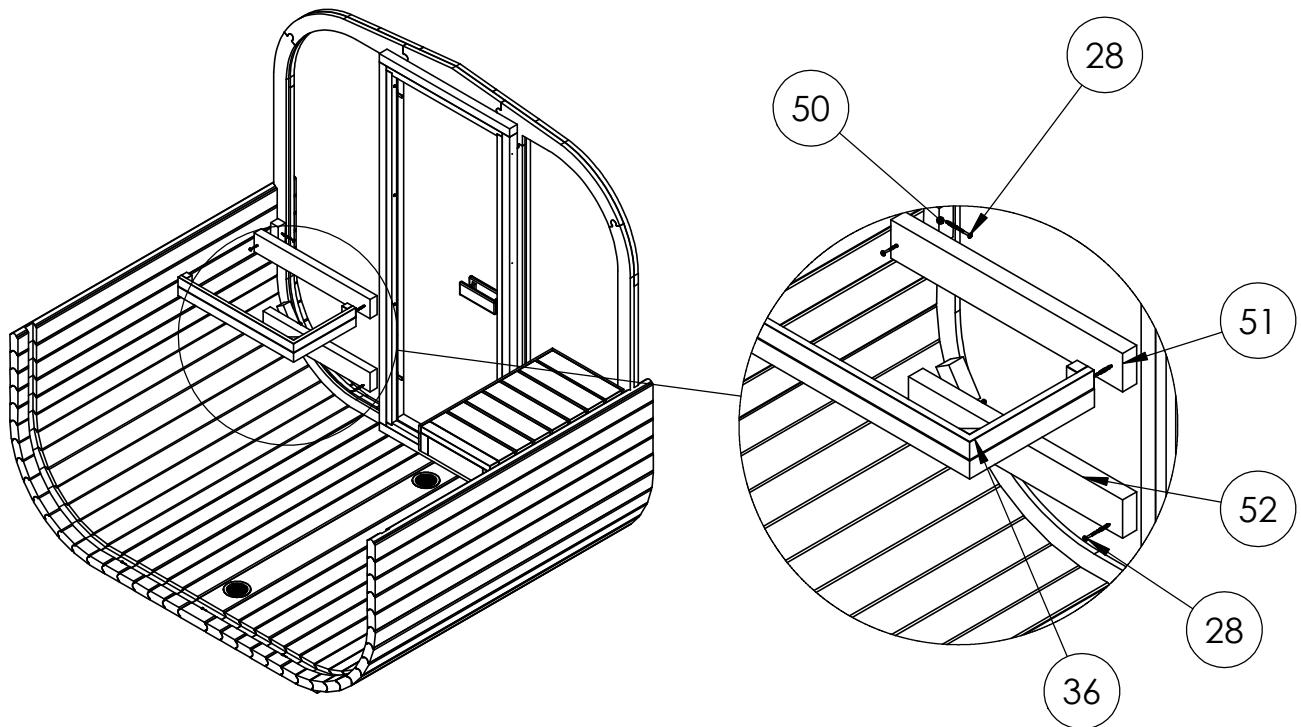


Make sure Door opens as shown

# Fireplace Holder

**Important: pre-drill every screw**

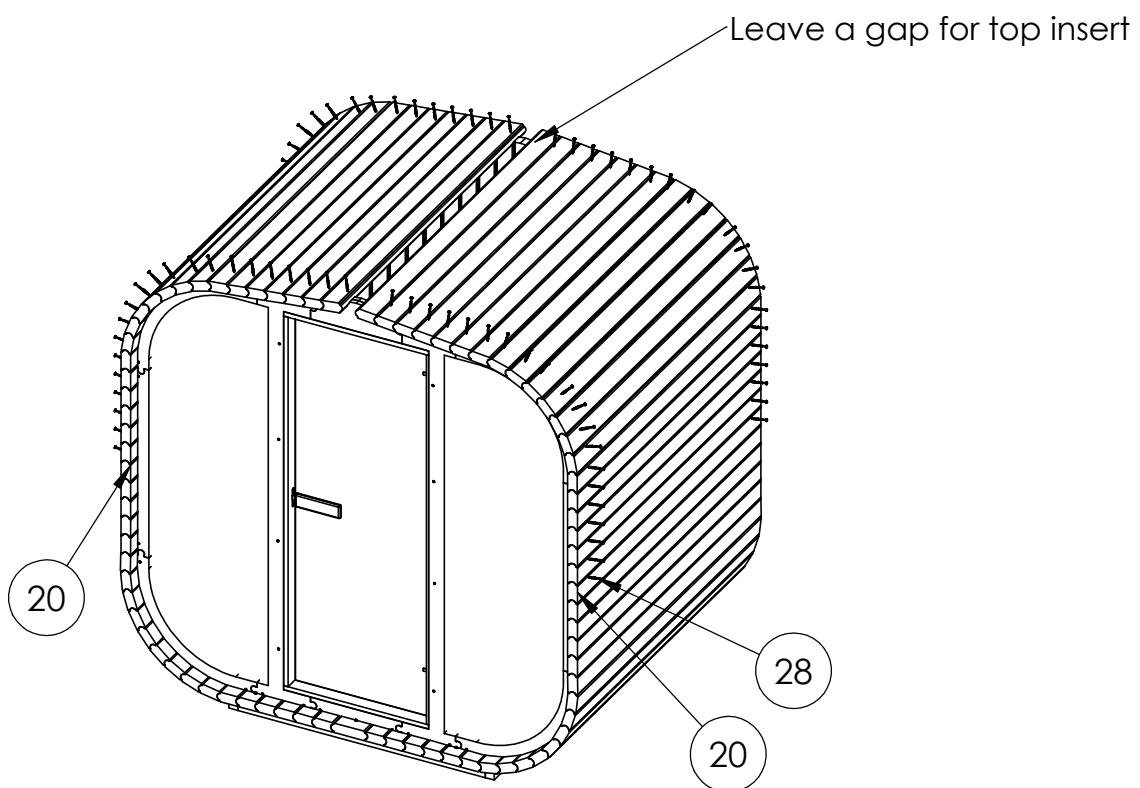
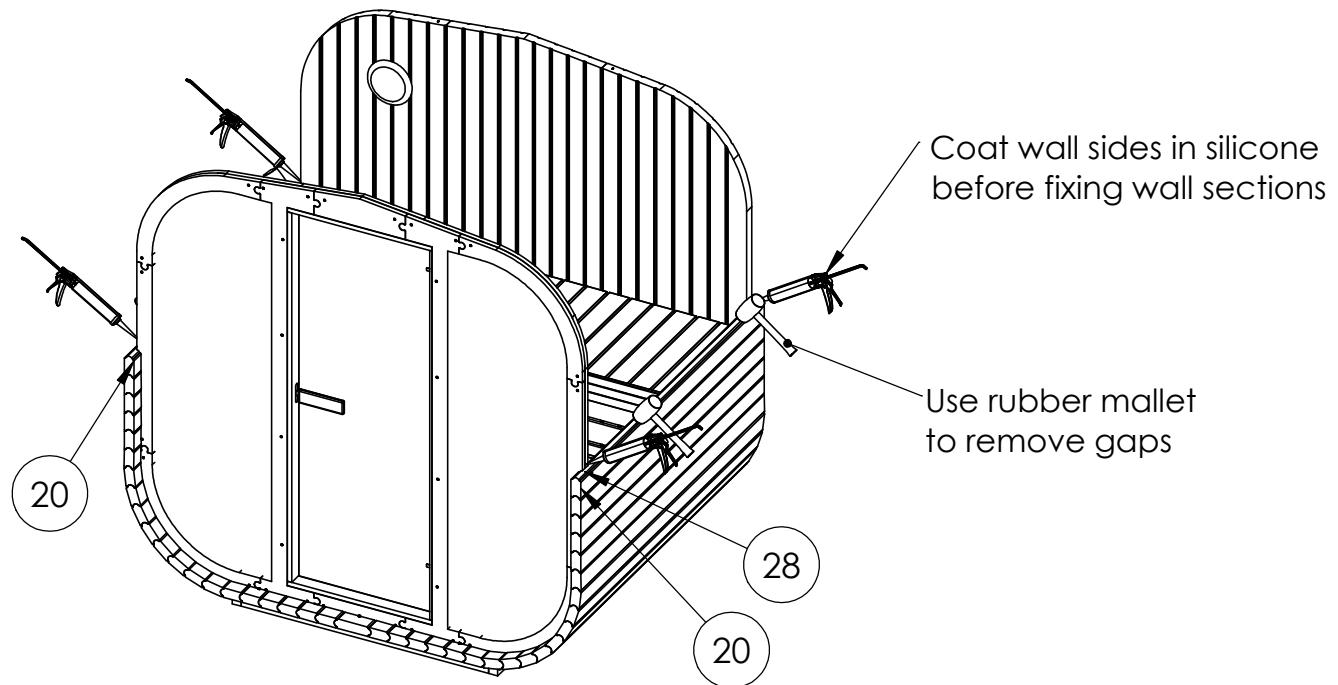
**Important: use caution while working with glass. Do not screw or drill the glass, for it will shatter.**



# Walls

**Important: pre-drill every screw**

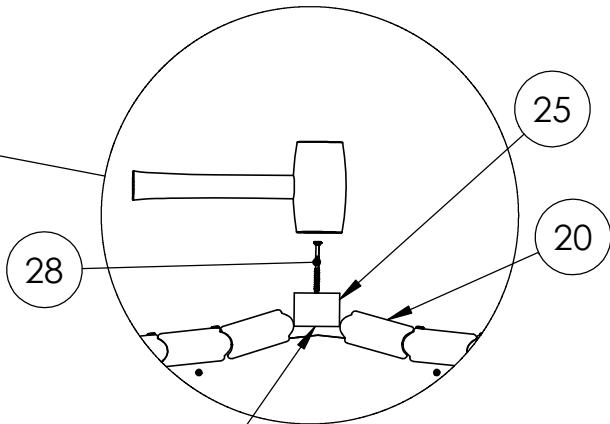
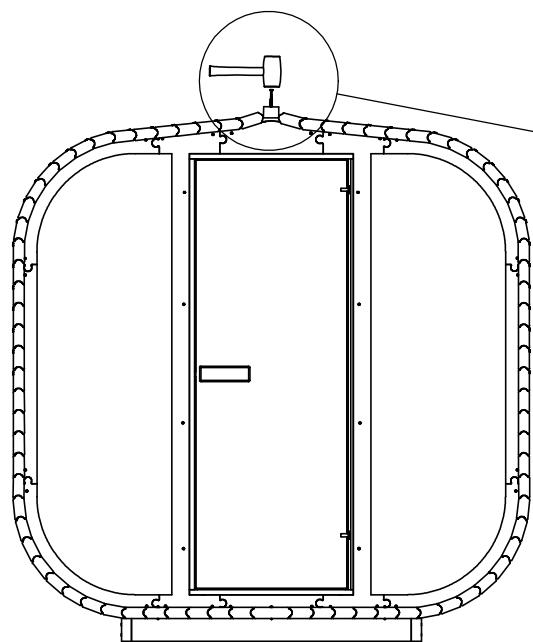
**Important: use caution while working with glass. Do not screw or drill the glass, for it will shatter.**



# Roof Planks

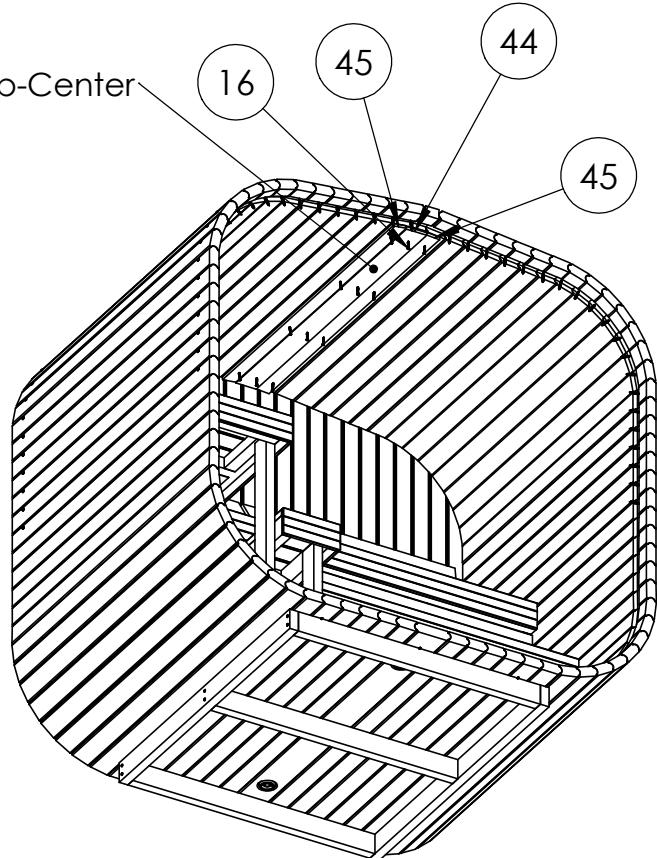
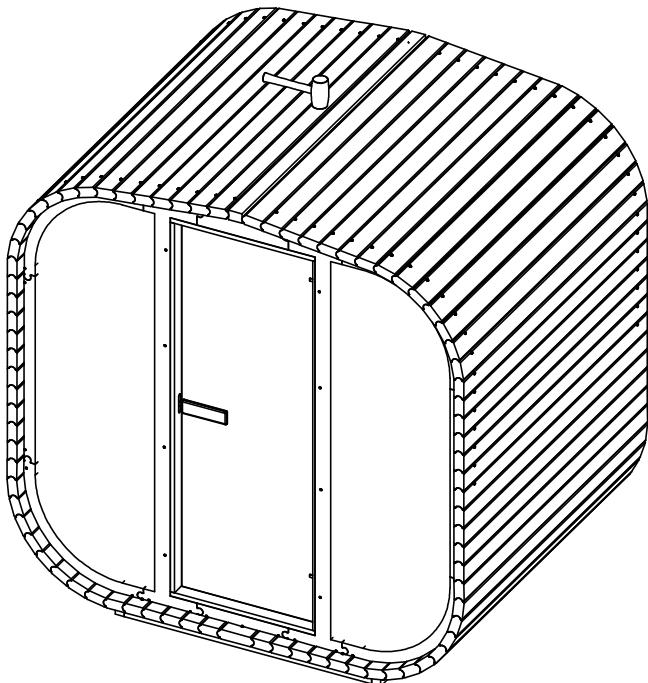
**Important: pre-drill every screw**

**Important: use caution while working with glass. Do not screw or drill the glass, for it will shatter.**



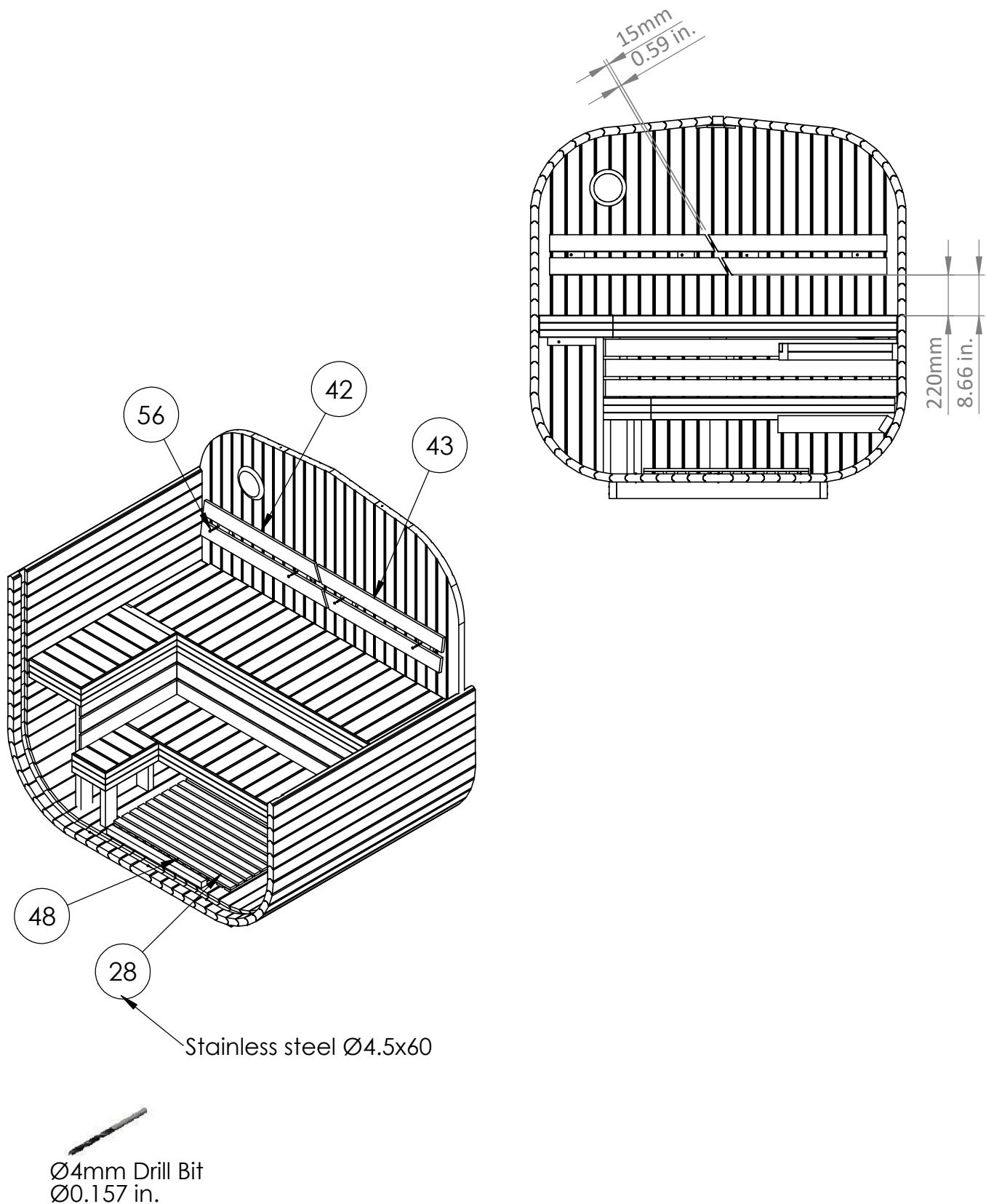
Top gap may vary. Use top insert that results in a tight fit

Place ceiling covers Top-Center



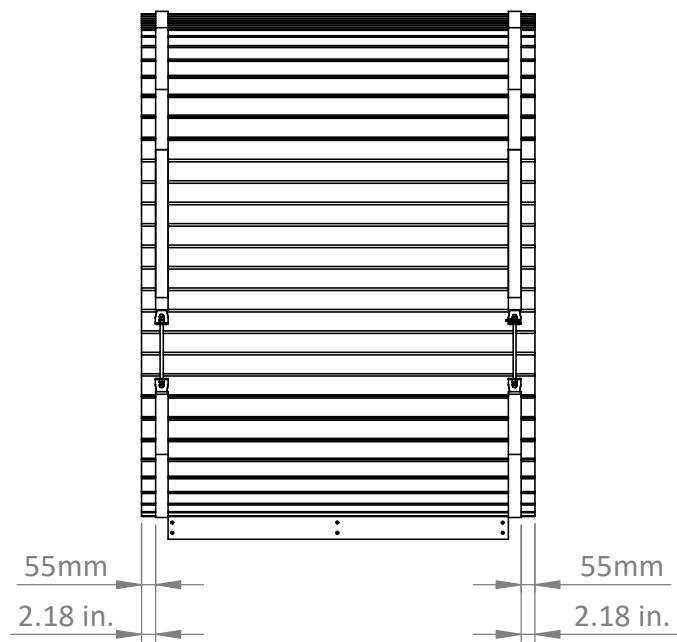
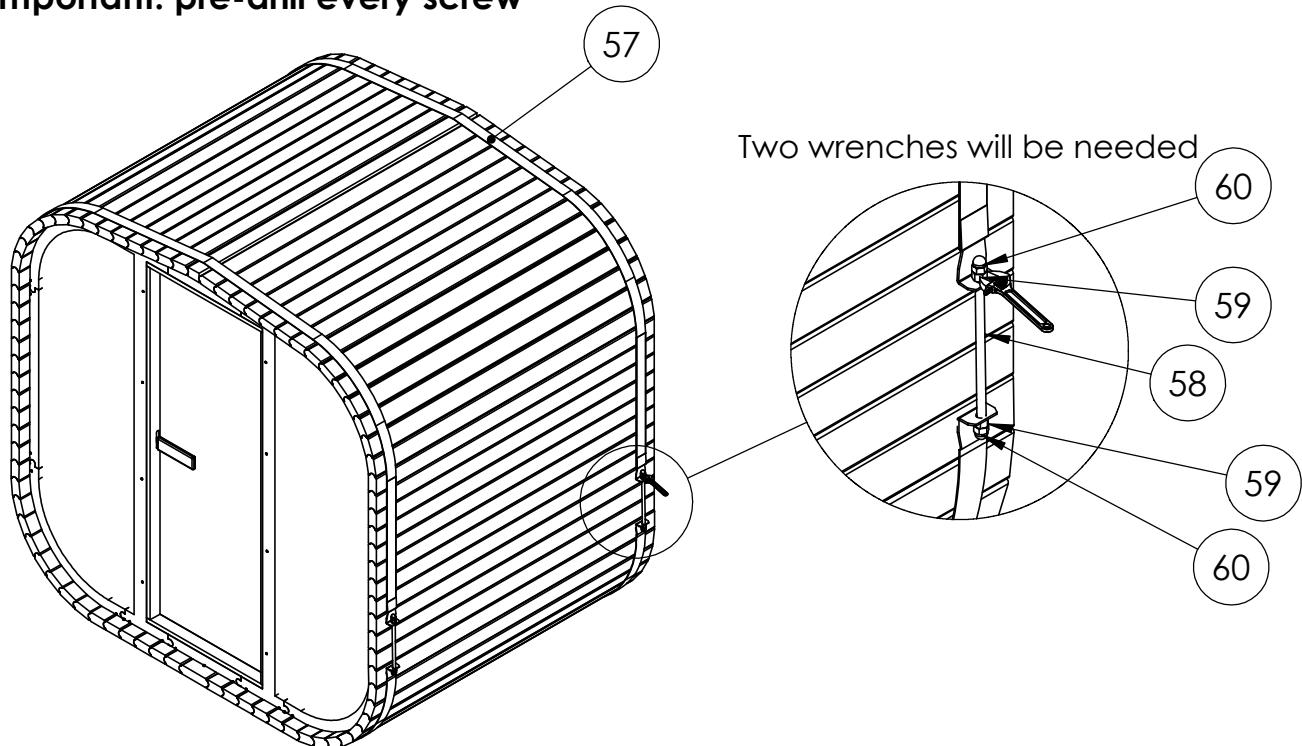
# Back Rest

**Important: pre-drill every screw**



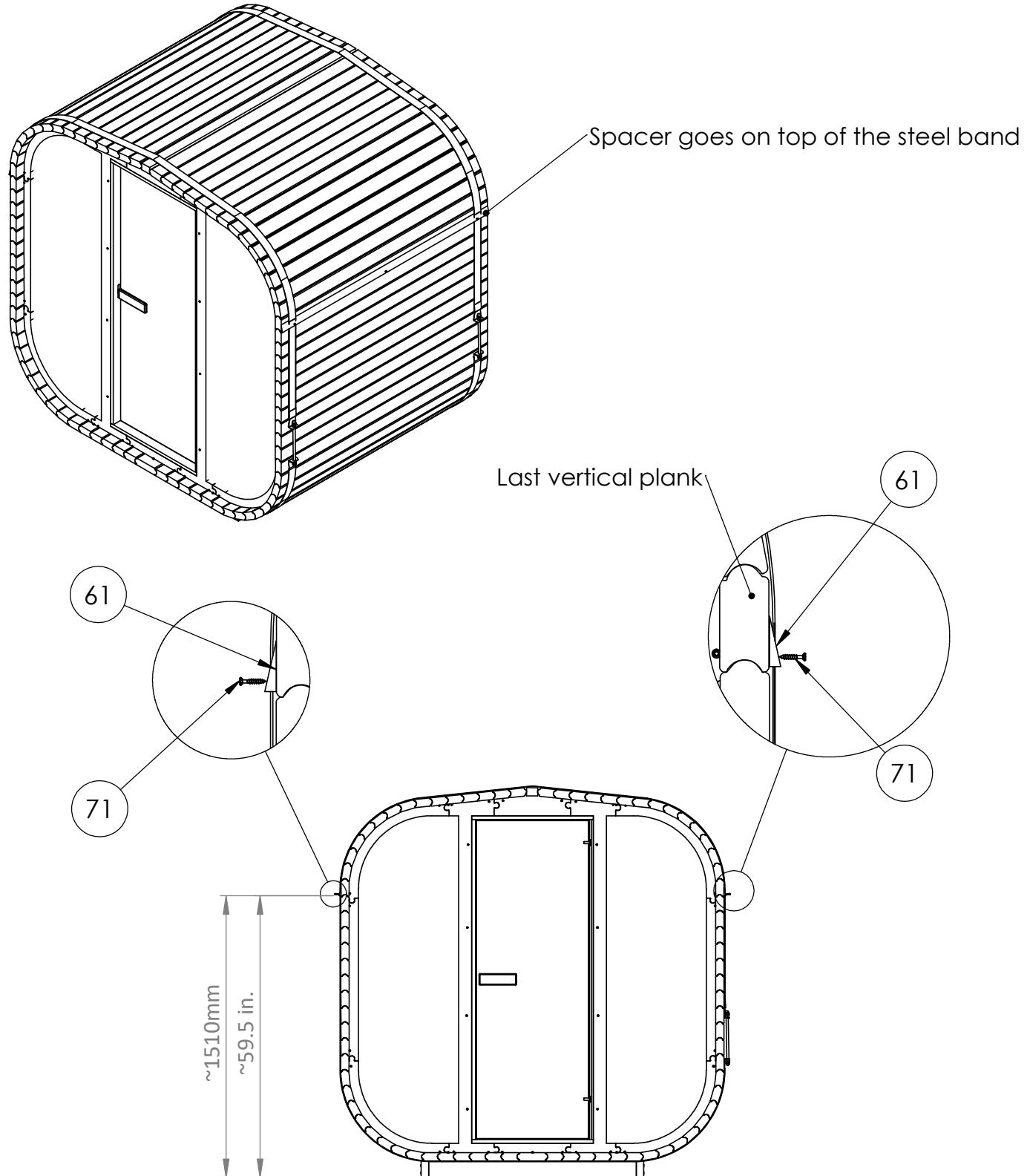
# Steel Band

**Important: pre-drill every screw**

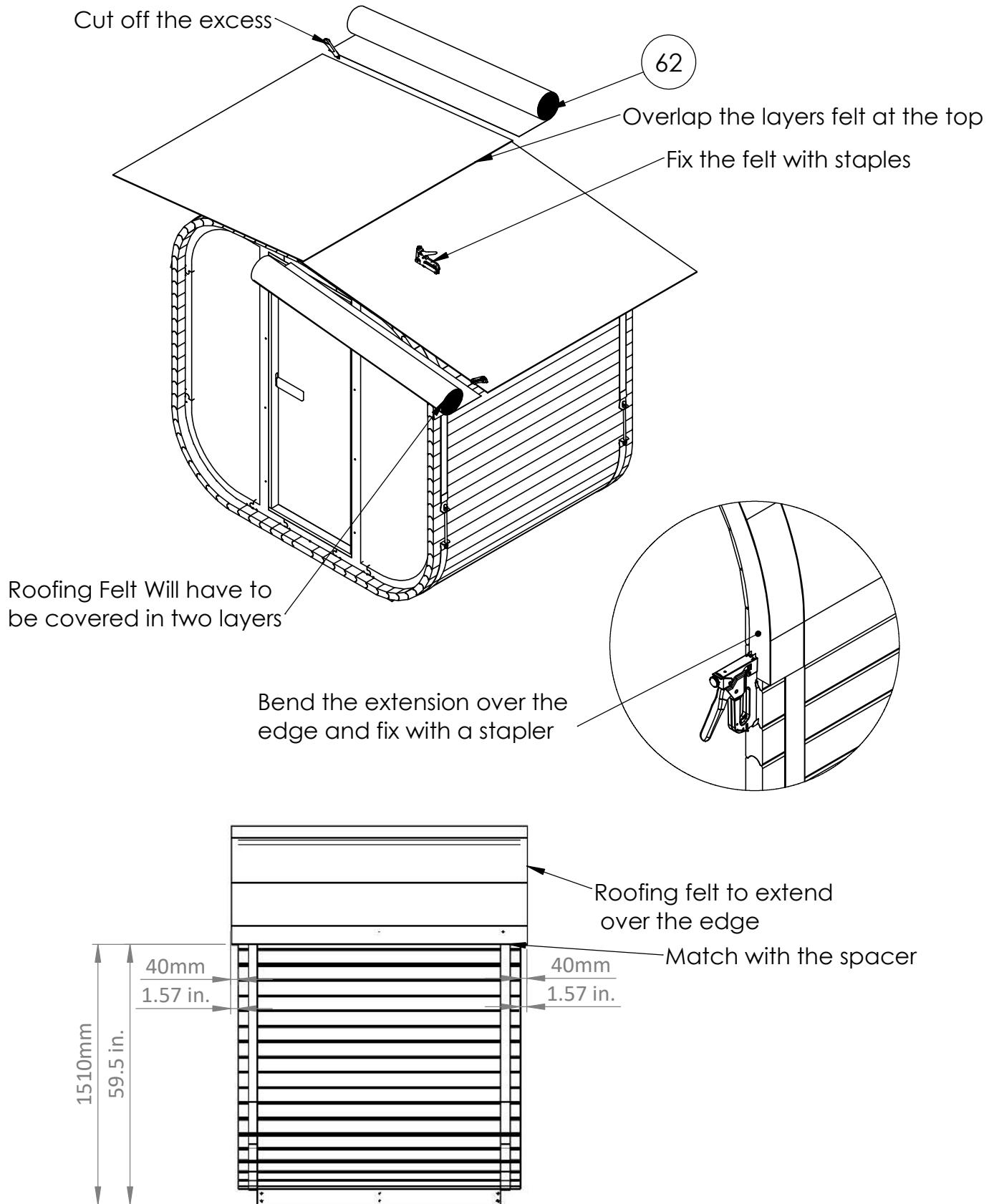


# Roof Spacer

**Important: pre-drill every screw**

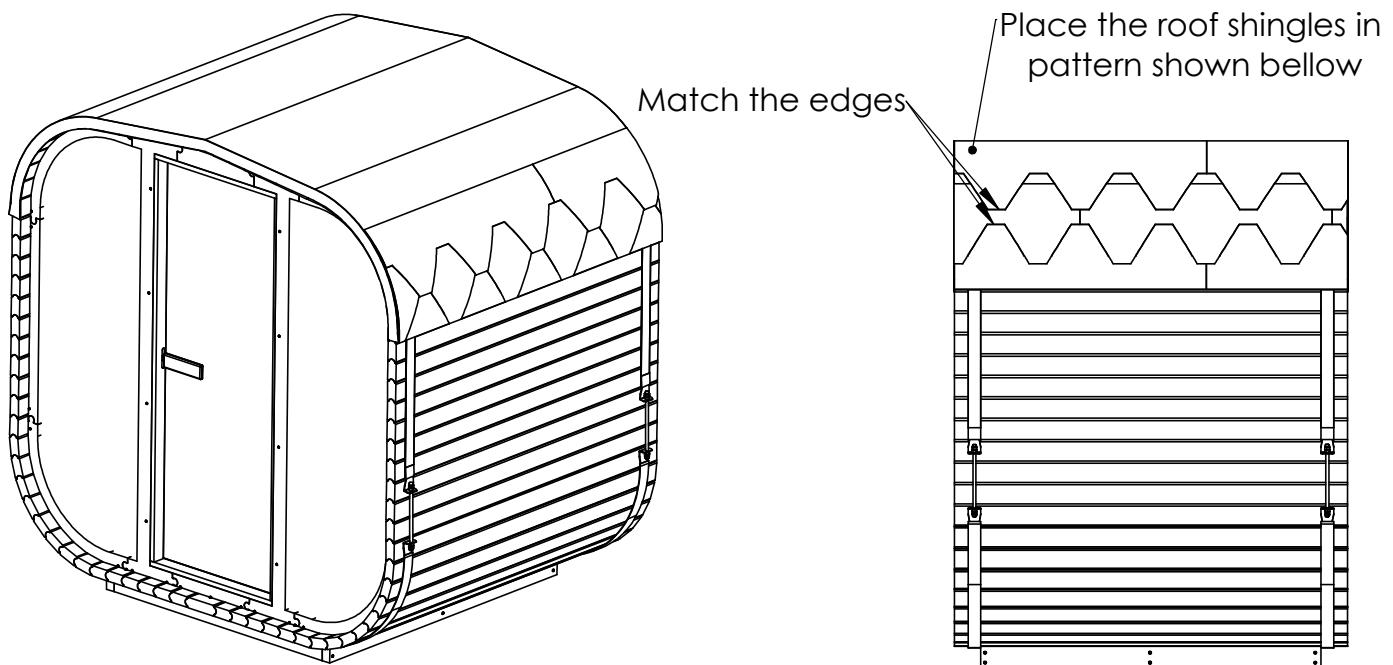
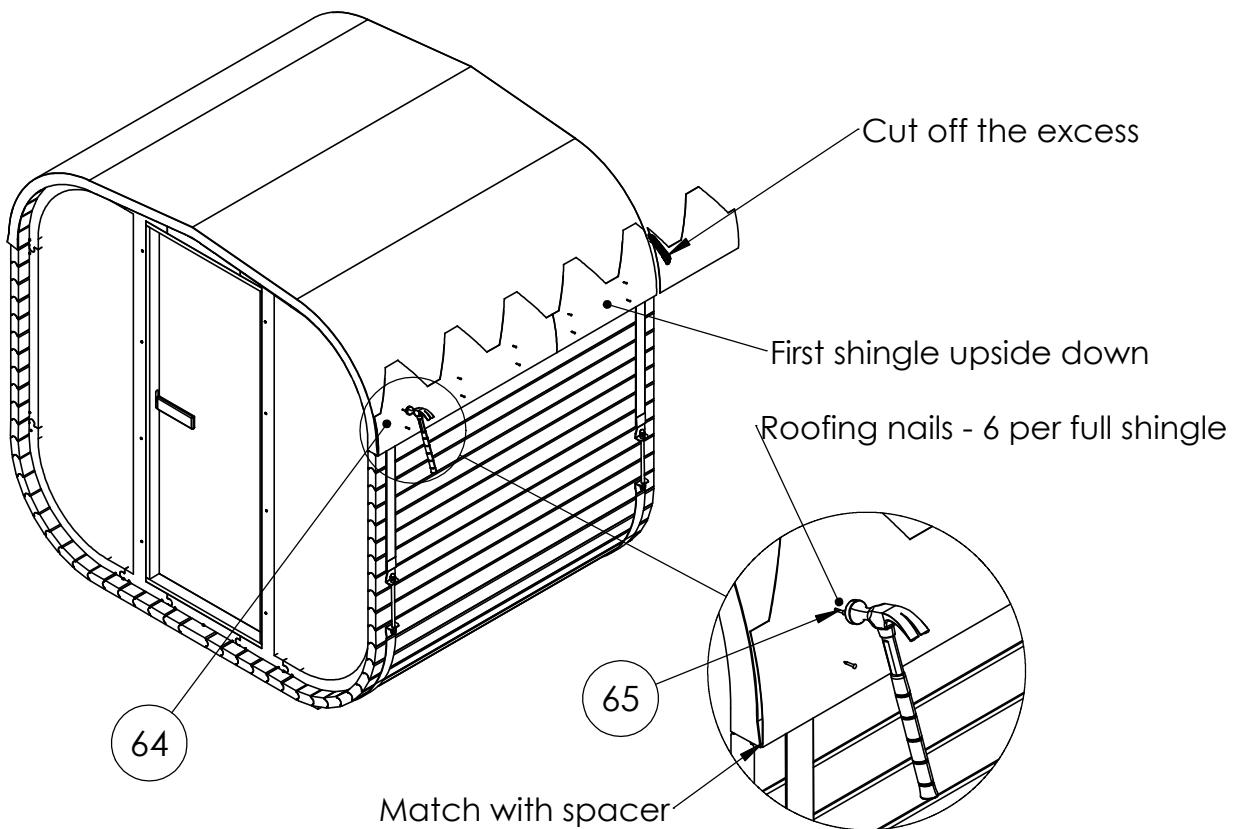


# Roof Felt

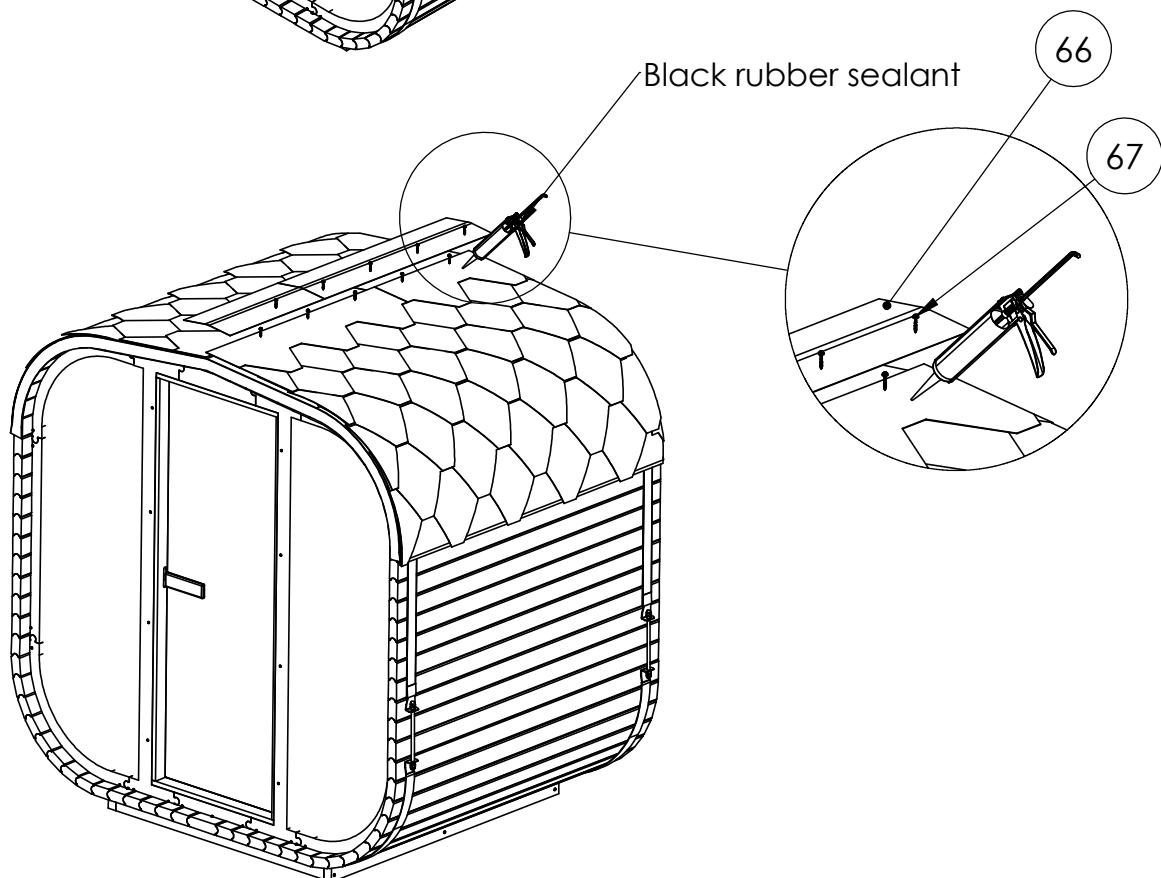
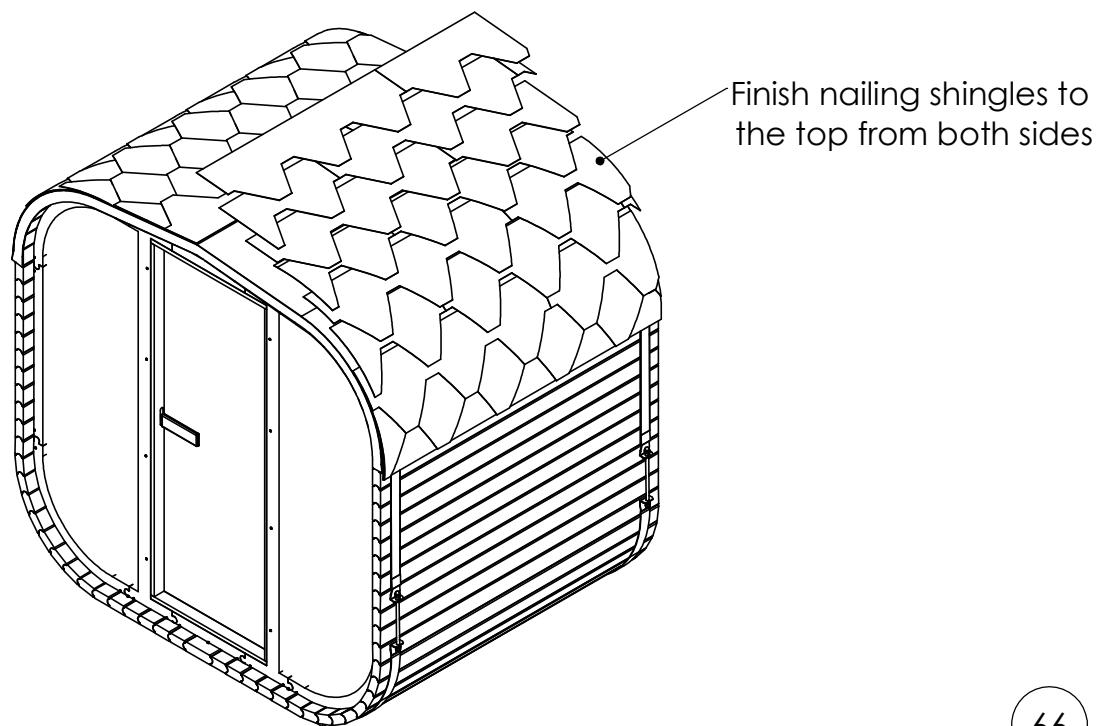


# Shingles

**Important: pre-drill every screw**

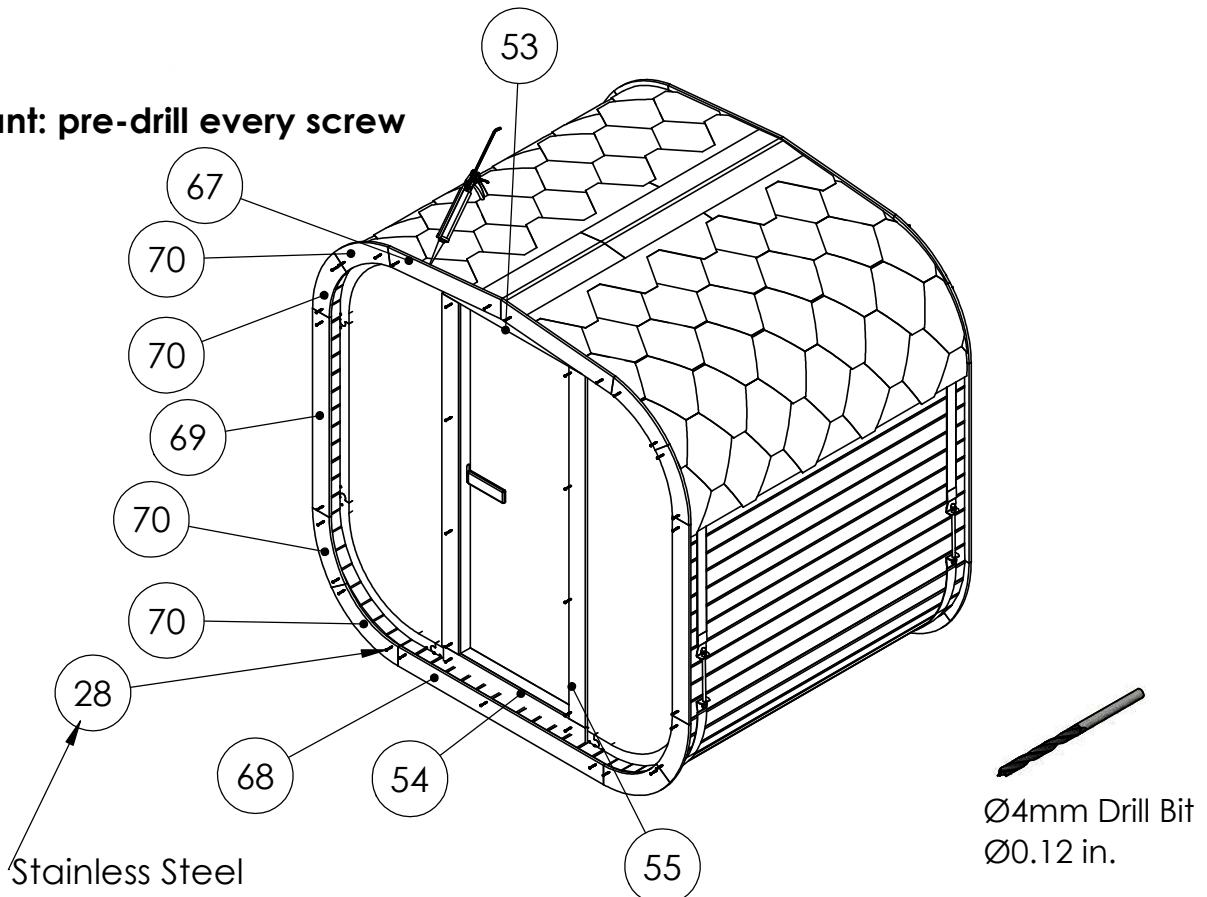


# Shingles

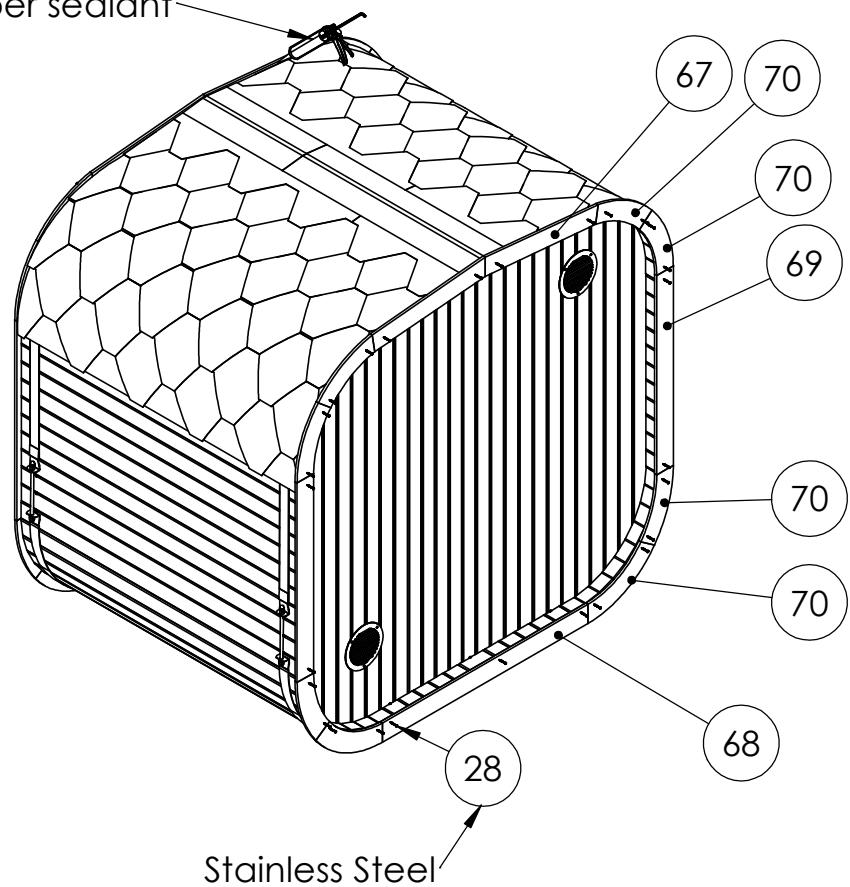


# Sidings

**Important: pre-drill every screw**



Coat the gap between the siding and roofing felt with black rubber sealant



It is recommended to contact a licensed electrician to connect power to the furnace and LED of the sauna.