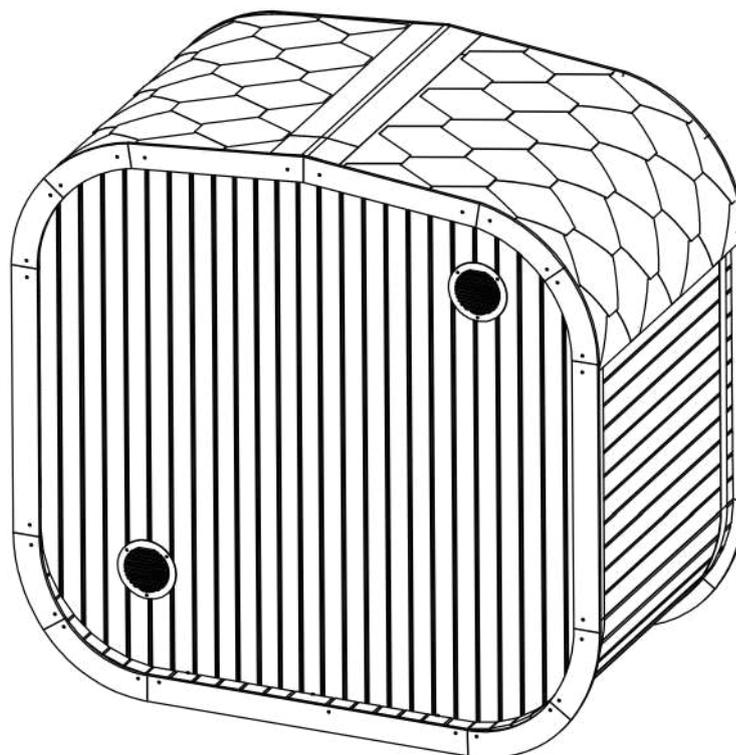
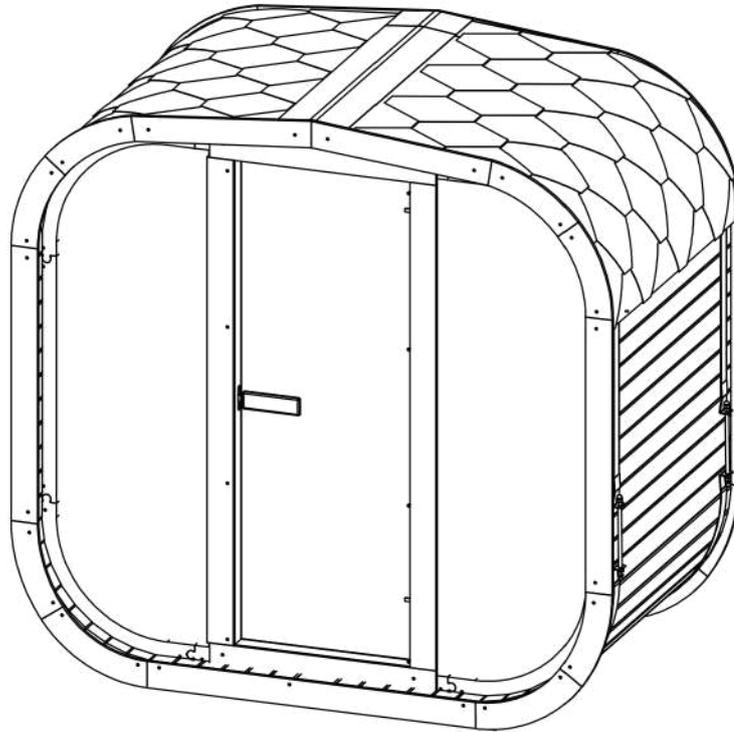
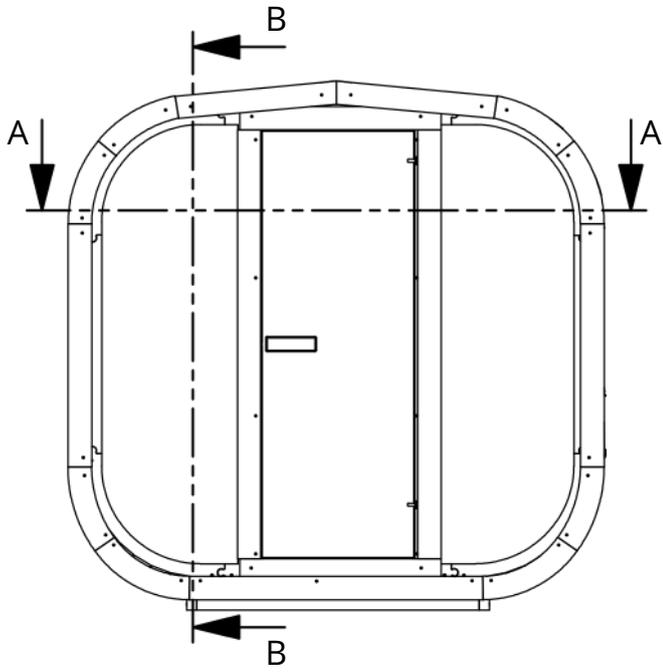


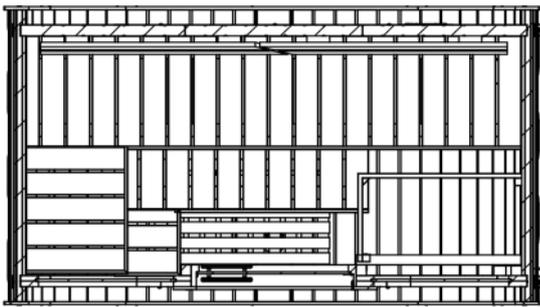
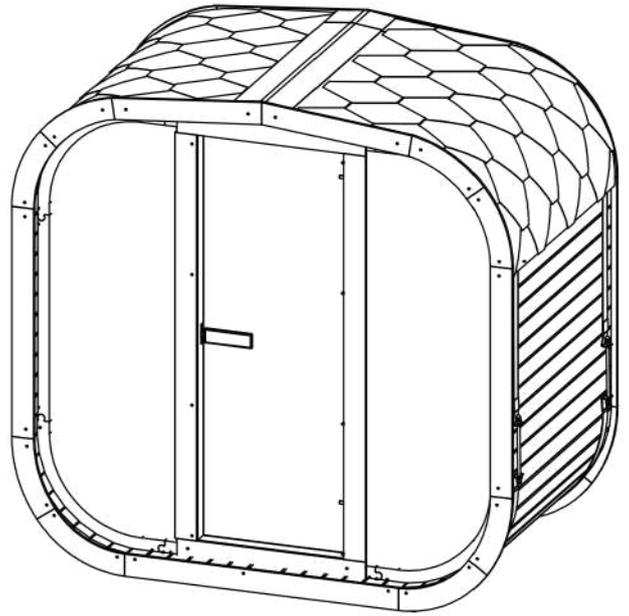
# Manual - Cube sauna 3 personen



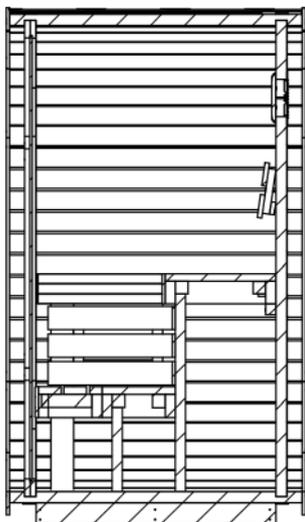
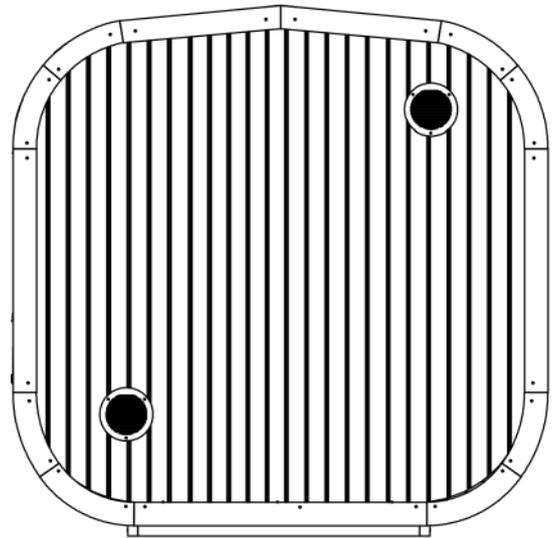
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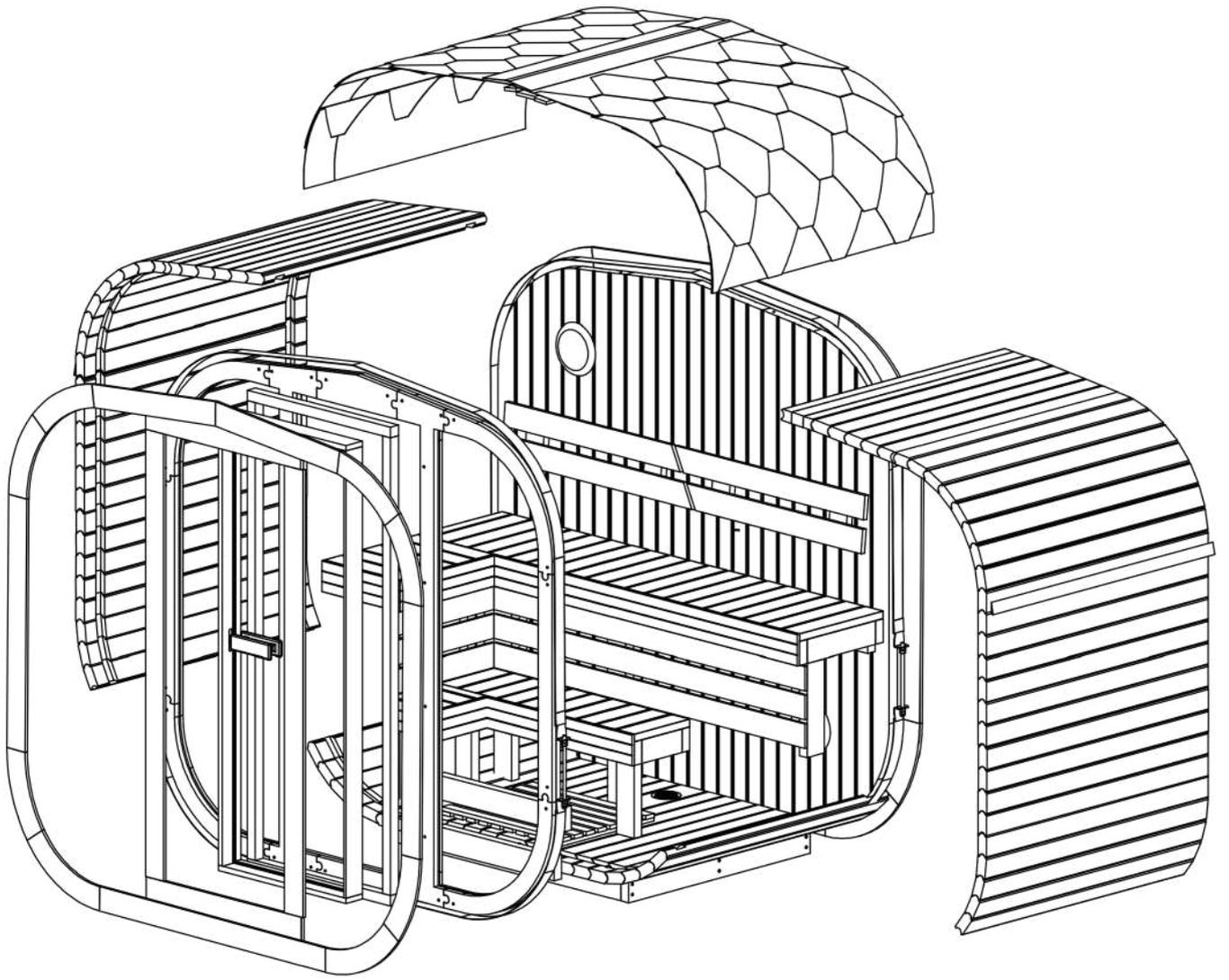


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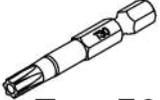
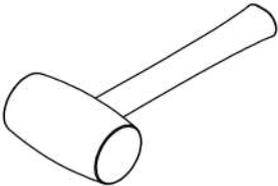
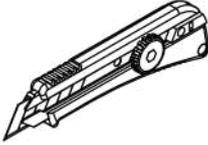
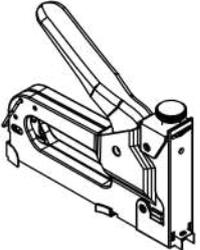
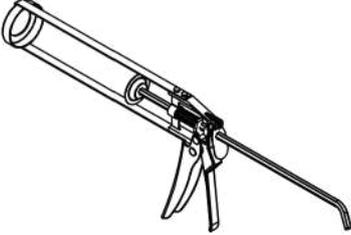
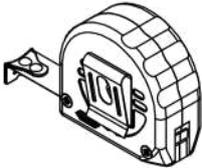
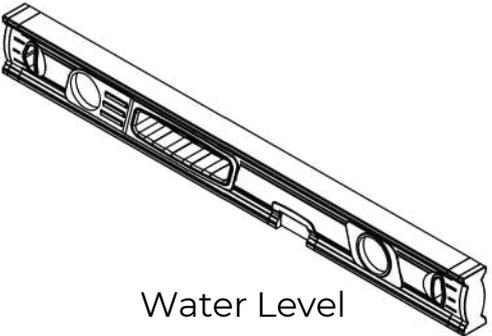


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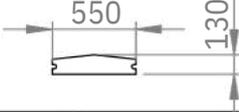
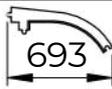
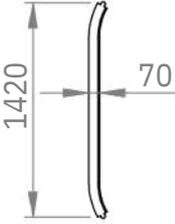
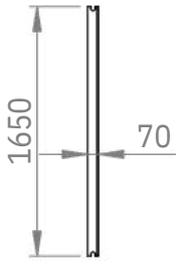
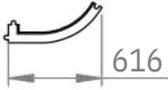
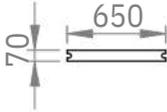
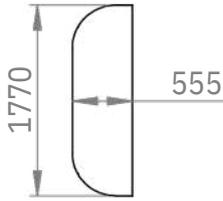




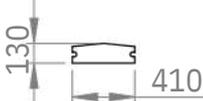
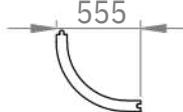
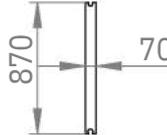
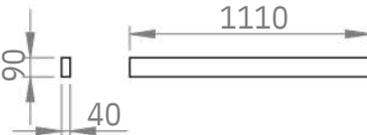
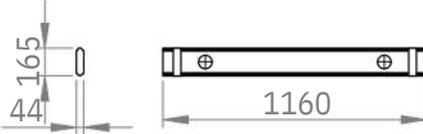
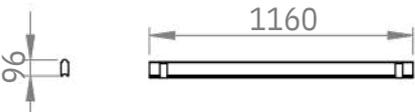
# Recommended Tool List:

 Power Drill	 Ø8 Drill Bit Ø0.313in.	 Ø5mm Drill Bit Ø0.2 in.	 Ø4mm Drill Bit Ø0.157 in.
	 Torx 30	 Torx 20	 Torx 10
 Rubber Mallet	 Hammer	 Utility Knife	 Staple Gun
 Silicone Dispenser		 Silicone	 Black Rubber Sealant
 Measuring Tape	 Wrench x2	 Water Level	

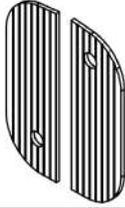
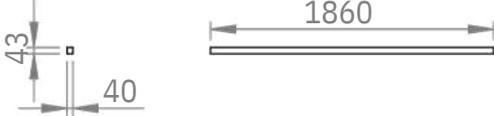
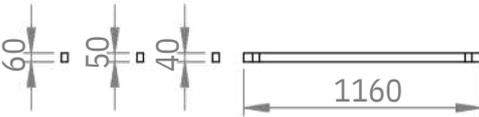
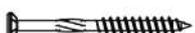
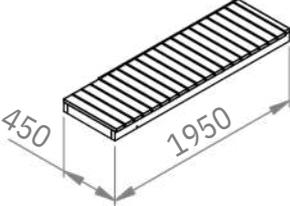
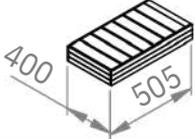
## Part List (1/6):

ITEM NO.	QTY.	DESCRIPTION	COMPONENT REFERENCE (mm)	REFERENCE (in)
1	1	Inside Top		0.9 x 5.1 x 21.65
2	1	Top Corner Right		0.9 x 11.8 x 27.3
3	1	Top Corner Left		0.9 x 11.8 x 27.3
4	2	Inside Left		0.9 x 2.75 x 55.9
5	2	Inside Doorway		0.9 x 2.75 x 65
6	1	Inside Bottom Left Corner		0.9 x 10.6 x 24.25
7	1	Inside Bottom Left Corner		0.9 x 10.6 x 24.25
8	1	Inside Bottom Middle Part		0.9 x 7.75 x 25.6
9	2	Tempered Glass Window		21.85 x 69.7

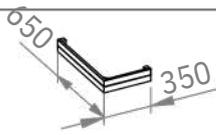
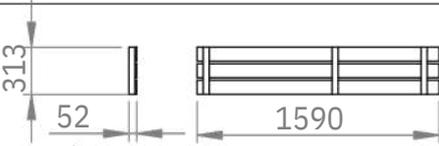
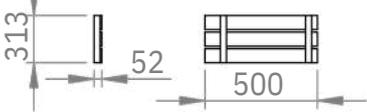
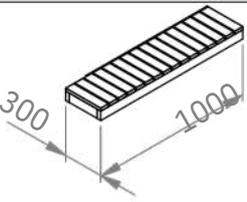
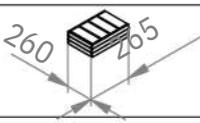
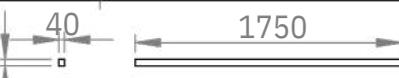
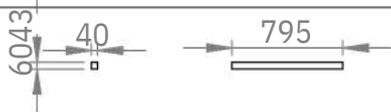
## Part List (2/6):

ITEM NO.	QTY.	DESCRIPTION	COMPONENT REFERENCE (mm)	REFERENCE (in)
10	1	Front Top		0.9 x 5.11 x 16.1
11	2	Front Top Corner		0.9 x 21.65 x 21.85
12	2	Front Middle		0.9 x 11.6 x 75.9
13	2	Front Bottom Curve		0.9 x 21.14 x 21.85
14	1	Front Bottom Middle		0.9 x 2.75 x 16.14
15	2	Front Side		0.9 x 2.75 x 34.25
16	32	Torx Ø4x35 T20		Ø0.16 x 1.38
17	3	Base Part		1.5 x 3.5 x 43.7
18	2	Base Part		1.5 x 3.5 x 37.4
19	1	Center Part		1.7 x 6.5 x 45.67
20	88	Wall Section		1.7 x 3.7 x 45.67
21	2	Floor Drain		

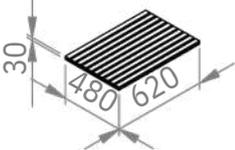
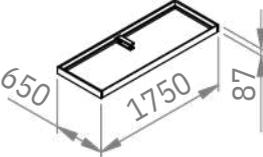
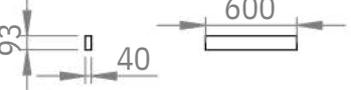
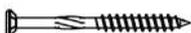
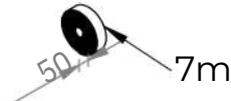
## Part List (3/6):

ITEM NO.	QTY.	DESCRIPTION	COMPONENT REFERENCE (mm)	REFERENCE (in)
22	1	Back Wall Middle		1.7 x 27.5 x 76.77
23	2	Back Wall Side		1.7 x 25.6 x 75.3
24	1	Back Wall Connector		1.7 x 1.57 x 73.2
25	1	Top Insert		1.7 x 3.7 x 45.67
26	2	Vent		
27	36	Torx Ø5x120 T30		Ø0.2 x 4.73
28	330	Torx Ø4.5x60 T20		Ø0.17 x 2.36
29	30	Torx Ø6x80 T30		Ø0.23 x 3.15
30	1	Top Bench		4.7 x 17.72 x 77.17
31	1	Top Side Bench		4.7 x 15.75 x 19.88
32	1	Top Bench Support		1.5 x 3.5 x 31.3
33	1	Top Bench Support		1.5 x 3.5 x 31.1
34	1	Top Bench Support		1.5 x 3.5 x 30.7

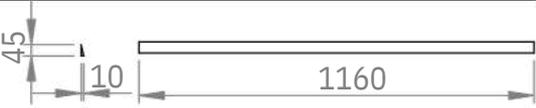
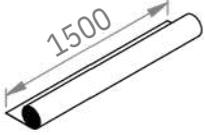
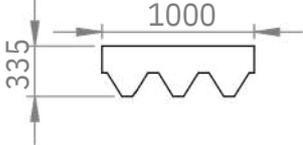
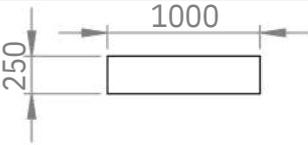
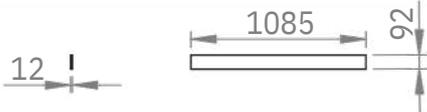
## Part List (4/6):

ITEM NO.	QTY.	DESCRIPTION	COMPONENT REFERENCE (mm)	REFERENCE (in)
35	2	Back Rest Support		1.5 x 3.5 x 14.17
36	1	Heater Protector		3.5 x 13.78 x 25.6
37	1	Lower Back Rest		2 x 12.3 x 62.6
38	1	Lower Side Back Rest		2 x 12.3 x 19.7
39	1	Lower Bench		4.7 x 11.81 x 39.37
40	1	Lower Bench		4.7 x 10.23 x 10.43
41	2	Lower Bench Support		1.5 x 3.5 x 13
42	1	Back Rest Left		2.5 x 8.7 x 38.4
43	1	Back Rest Right		2.5 x 8.7 x 38.4
44	1	Ceiling Cover		0.5 x 3.6 x 37.4
45	2	Ceiling Cover		0.5 x 3.6 x 37.4
46	2	Door Frame Support		1.57 x 1.7 x 68.9
47	2	Door Frame Support		1.57 x 2.36 x 31.3

## Part List (5/6):

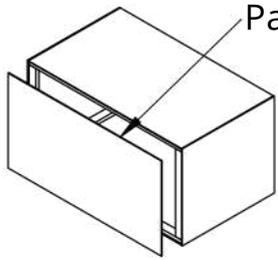
ITEM NO.	QTY.	DESCRIPTION	COMPONENT REFERENCE (mm)	REFERENCE (in)
48	1	Floor Mesh		1.2 x 18.9 x 24.4
49	1	Door		3.66 x 29.5 x 68.9
50	2	Fireplace Holder		1.5 x 1.7 x 3.5
51	1	Fireplace Holder		1.5 x 3.6 x 25.6
52	1	Fireplace Holder		1.5 x 3.6 x 23.6
53	2	Door Front Siding		0.5 x 3.6 x 31.3
54	1	Door Front Siding		0.5 x 2.36 x 31.3
55	2	Door Front Siding Vertical		0.5 x 3.6 x 67.32
56	25	Torx Ø5x90 T30		Ø0.2 x 3.5
57	2	Steel Band		2 x 275
58	2	Long Screw		Ø0.47x9.84
59	4	M12 Nut		
60	4	M12 Dome Nut		

## Part List (6/6):

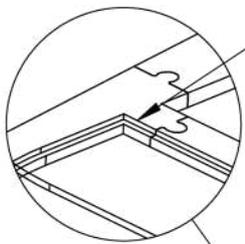
ITEM NO.	QTY.	DESCRIPTION	COMPONENT REFERENCE (mm)	REFERENCE (in)
61	2	Angled Roof Spacer		0.39 x 1.57 x 45.67
62	1	Roofing Felt		W59
63	55	Roof Shingle		13.19 x 39.37
64	192	Roofing Nail Ø4x22		Ø0.16 x 0.86
65	2	Top Shingle		9.84 x 39.37
6	45	Roofing Screw Ø4.8x35		Ø0.19 x 1.38
6	4	Top Cover Siding		0.5 x 3.6 x 25
68	2	Bottom Siding		0.5 x 3.6 x 42.72
69	4	Siding		0.5 x 3.6 x 38.15
70	16	Corner Siding		0.5 x 3.6 x 13.8
71	18	Torx Ø3x20 T10		Ø0.1 x 0.8

# Front Wall

Important: before starting work on the walls prepare an even and flat surface!

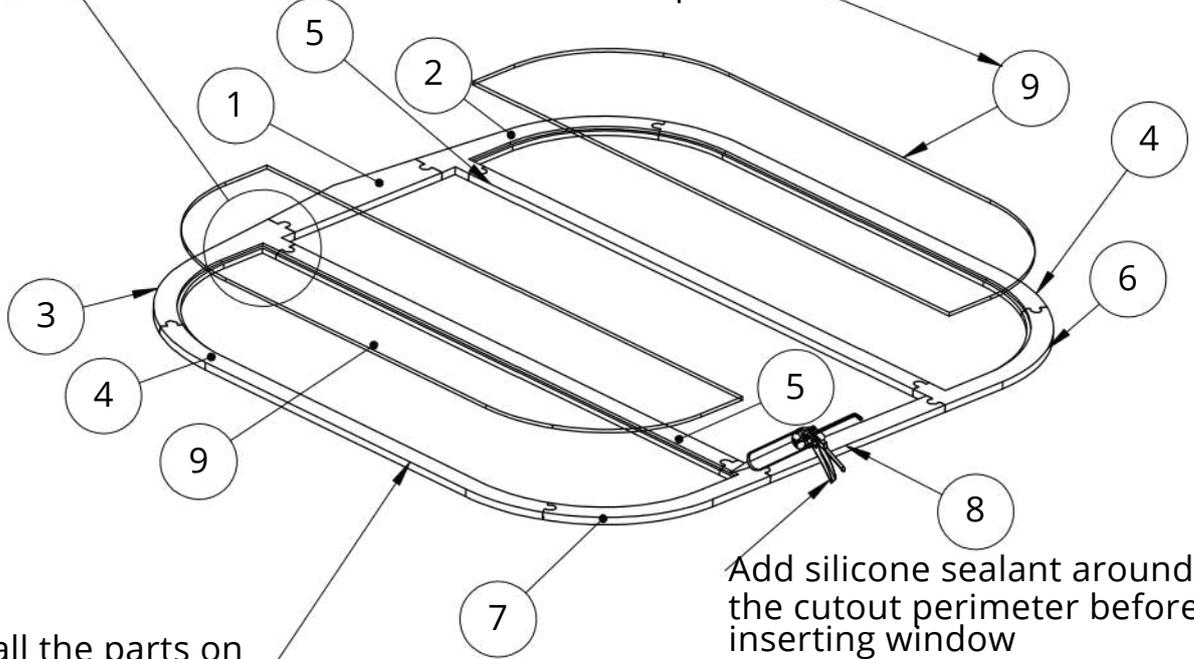


Panels removed from packing box can be used for a flat surface.



Assemble with cutout notch for windows to face up

Part numbers refer to part list

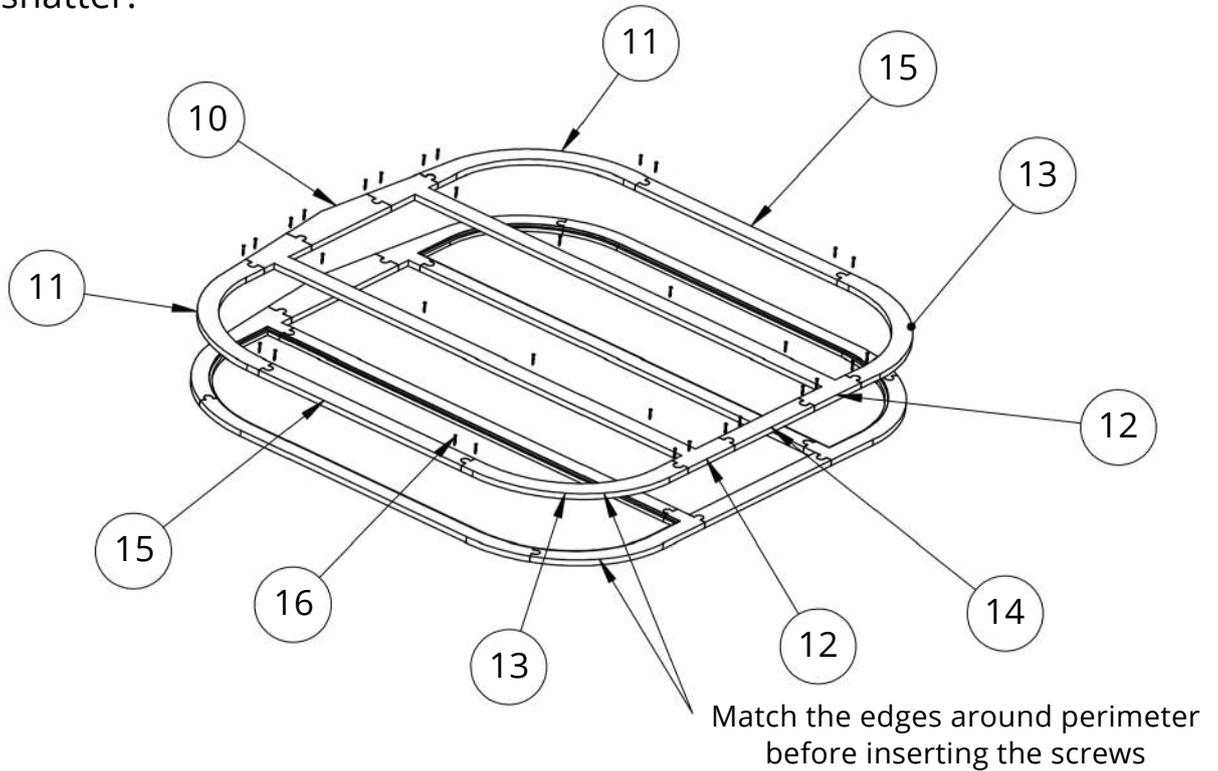


Lay all the parts on a flat surface

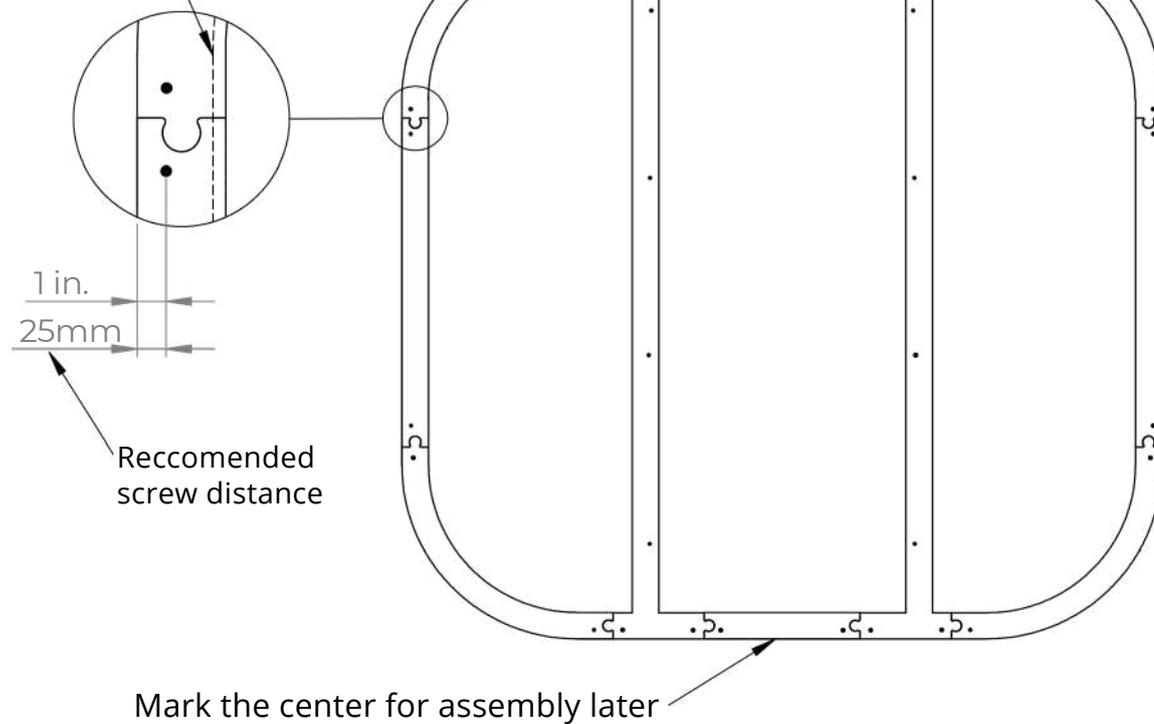
Add silicone sealant around the cutout perimeter before inserting window

# Front Wall

Important: use caution while working with glass. Do not screw or drill the glass, for it will shatter.



Be careful around the glass



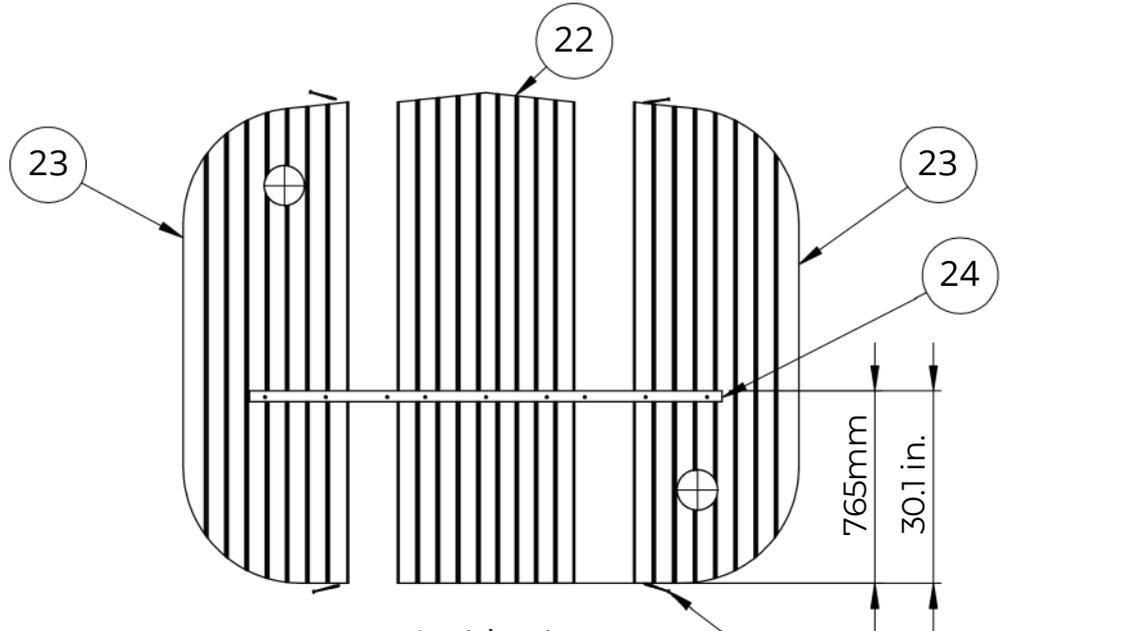
Leave the wall to rest for an hour, for the silicone to solidify.

Next parts of the assembly can be worked on during that time.

# Back wall

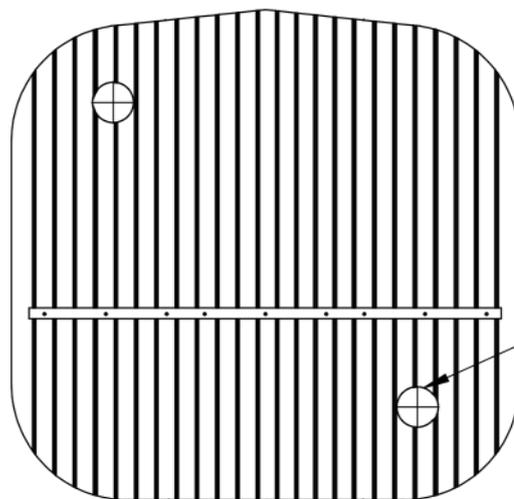
Important: before starting work on the back wall prepare an even and flat surface!

Important: 3 or more people recommended for this part. Panels are heavy!



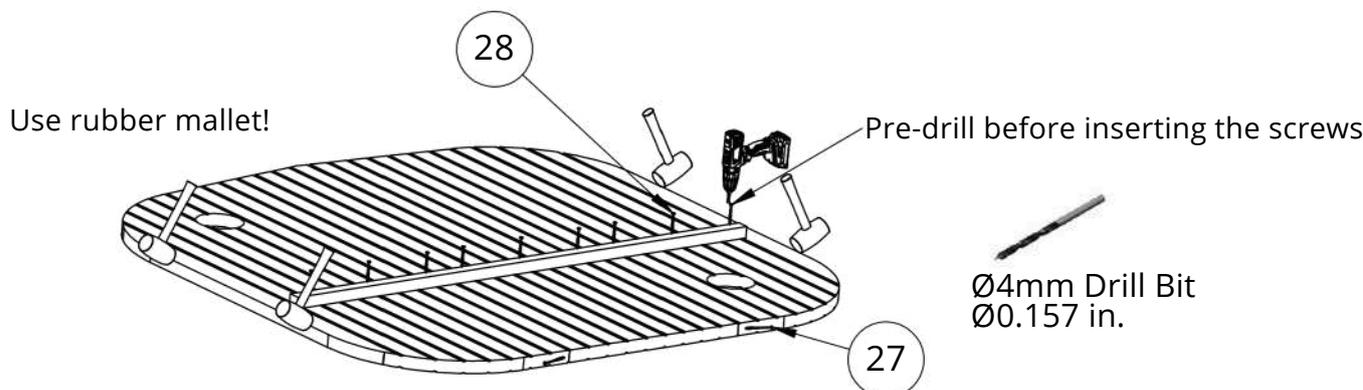
Inside view

Connect with  $\text{Ø}5 \times 120$



Lower opening on same side as sauna heater

Mark the center for easier assembly

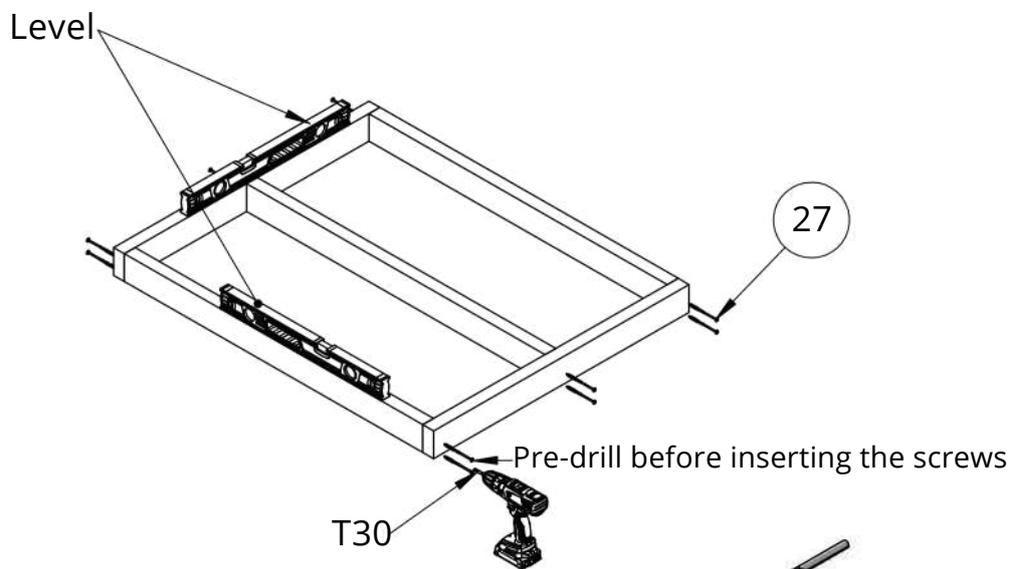
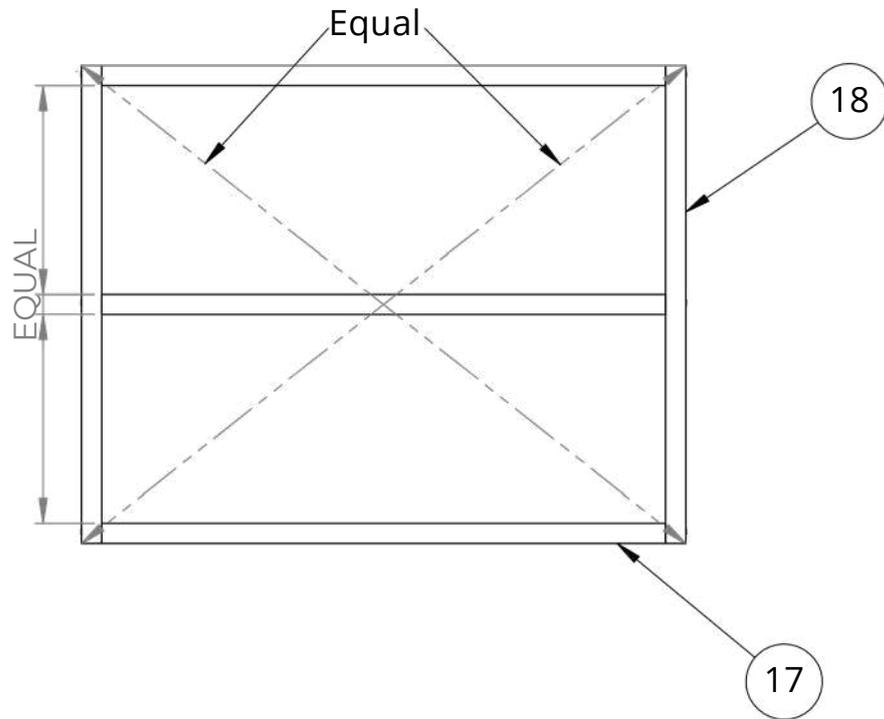


Note: pre-drill holes only for the length of the screw  
pre-drilling is to prevent cracking of thermal wood.

# Base

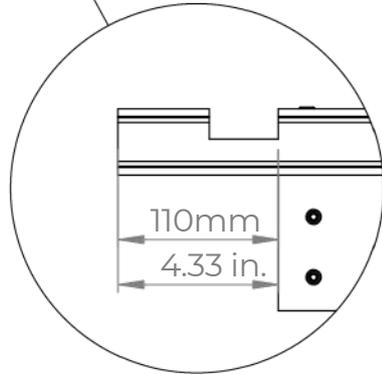
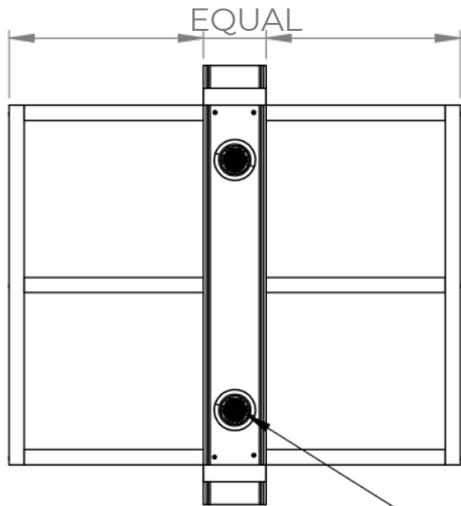
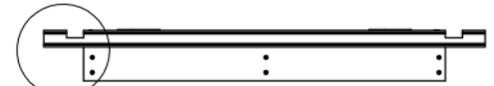
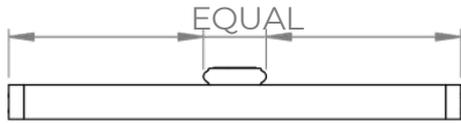
Important: before starting work on the base prepare an even and flat surface!

Diagonal measurements should be equal!

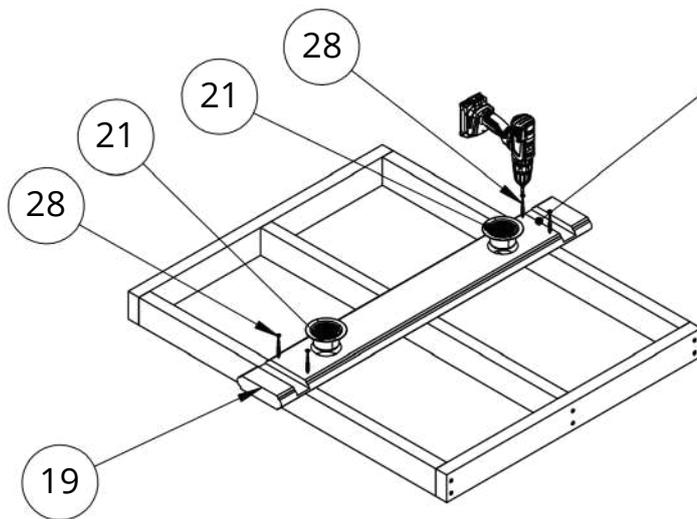


Ø4mm Drill Bit  
Ø0.157 in.

# Base



Insert drain before fixing middle plank



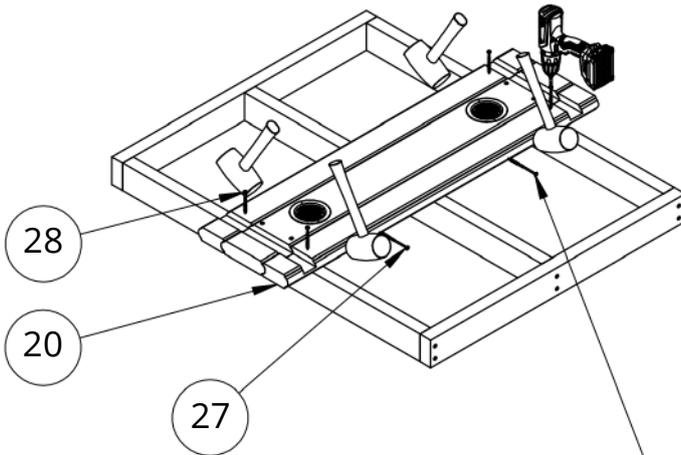
Pre-drill before inserting the screws



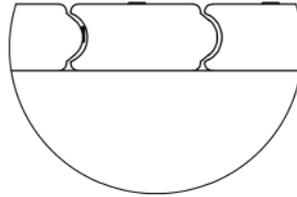
# Floor

Important: pre-drill every screw

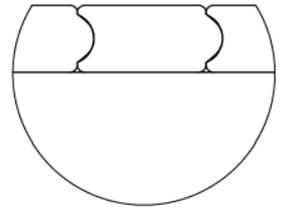
Use rubber mallet!



Wrong

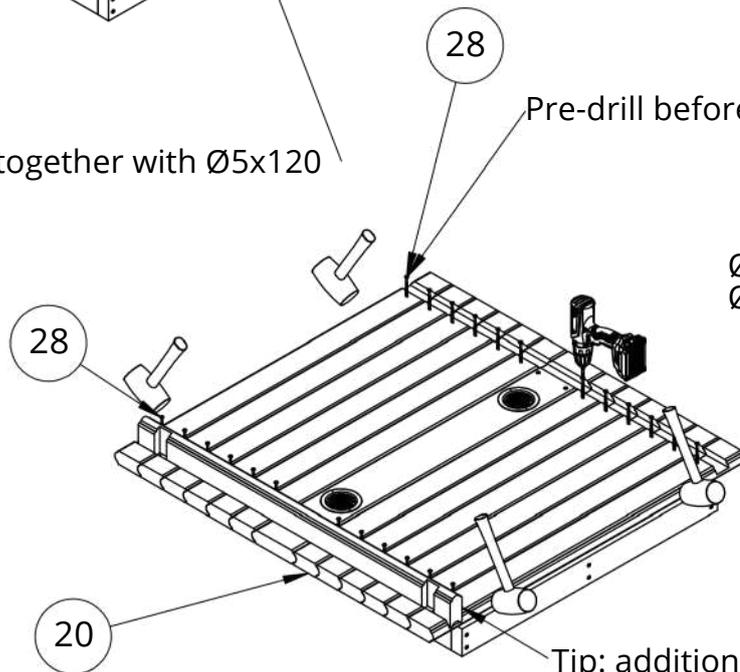


Correct



To ensure correct gaps use rubber mallet before fixing each plank

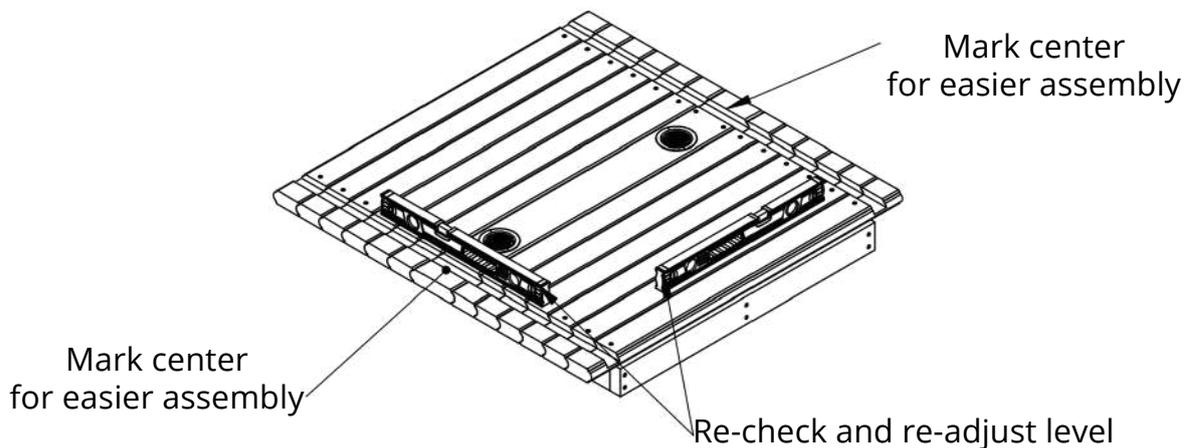
Connect all floor planks together with  $\text{Ø}5 \times 120$



Pre-drill before inserting the screws



Tip: additional plank can be used to have an even gap



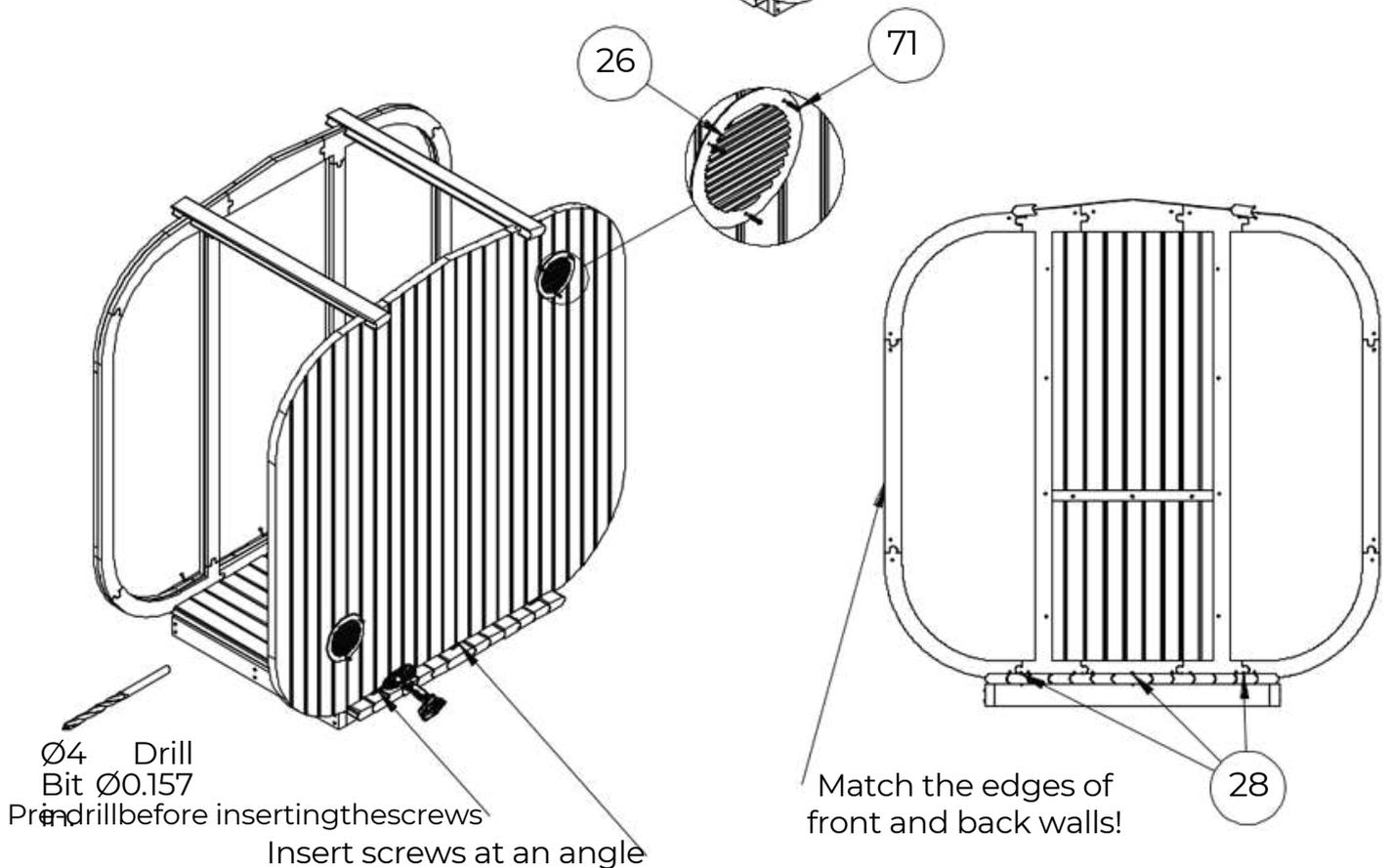
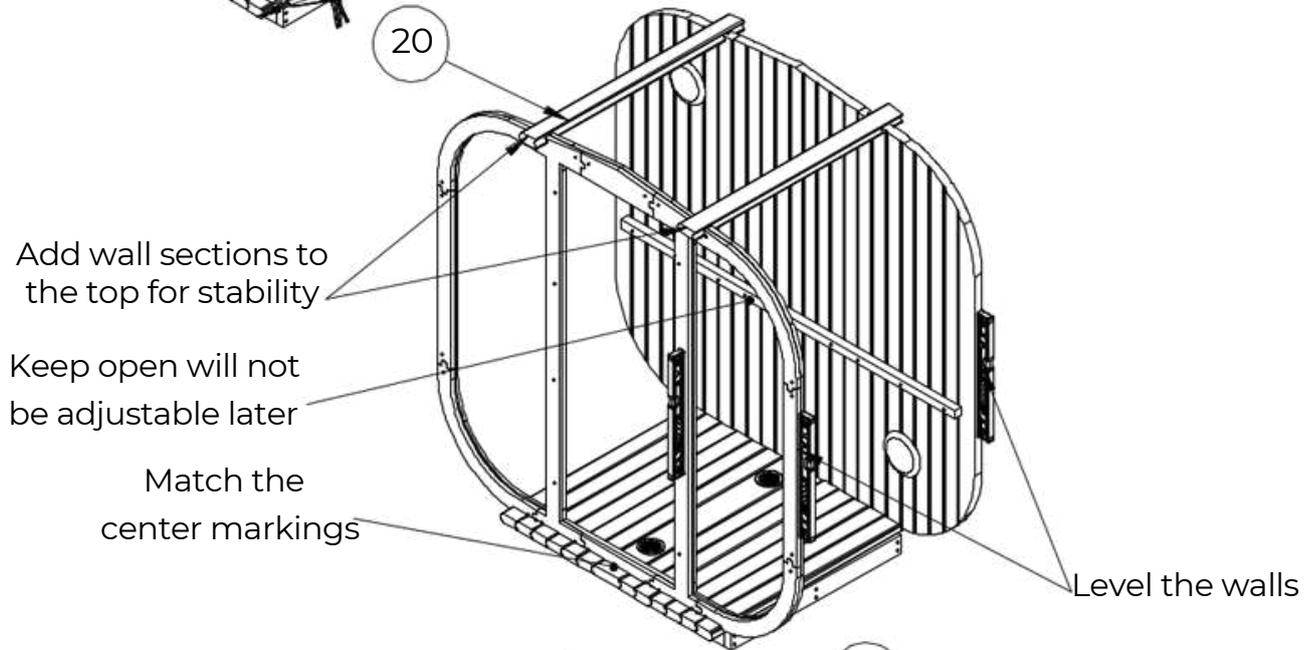
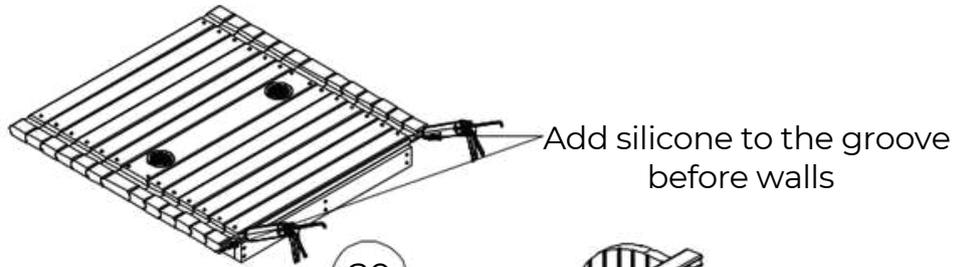
Mark center for easier assembly

Mark center for easier assembly

Re-check and re-adjust level

# Base with walls

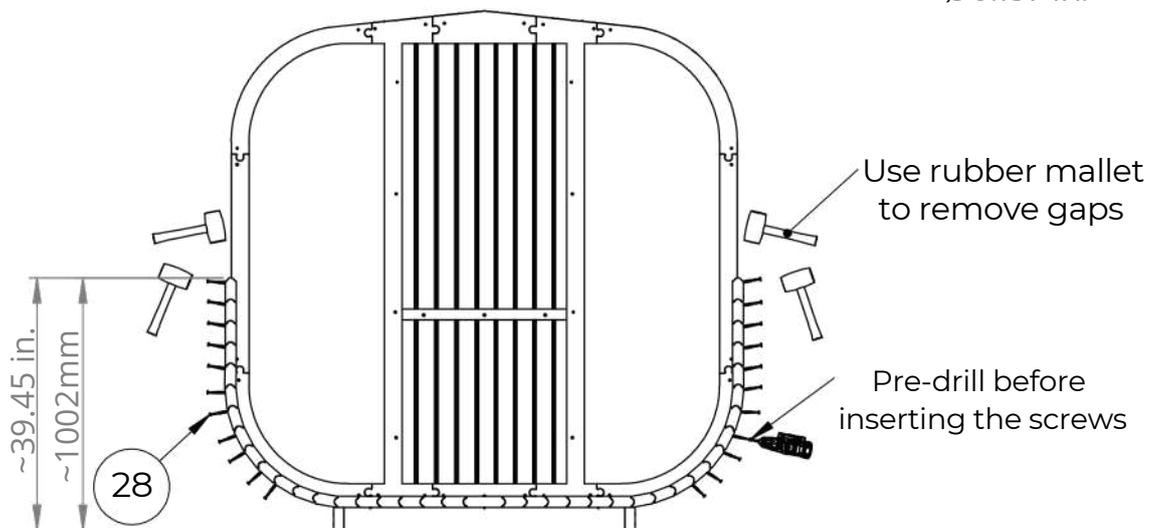
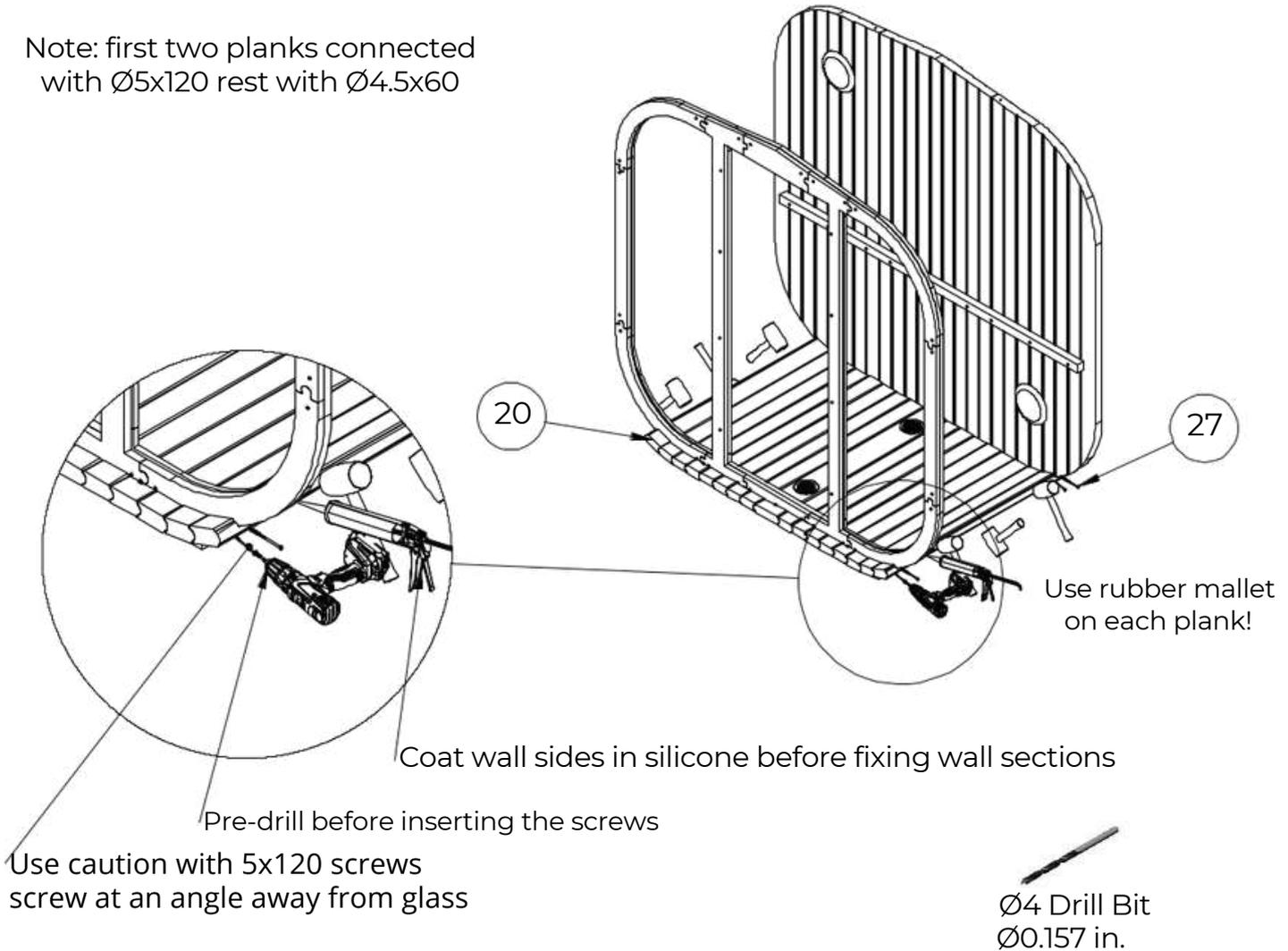
Important: 3 or more people recommended for this part. Panels are heavy!



# Base with walls

Important: coat the edges with silicone before fixing wall sections.

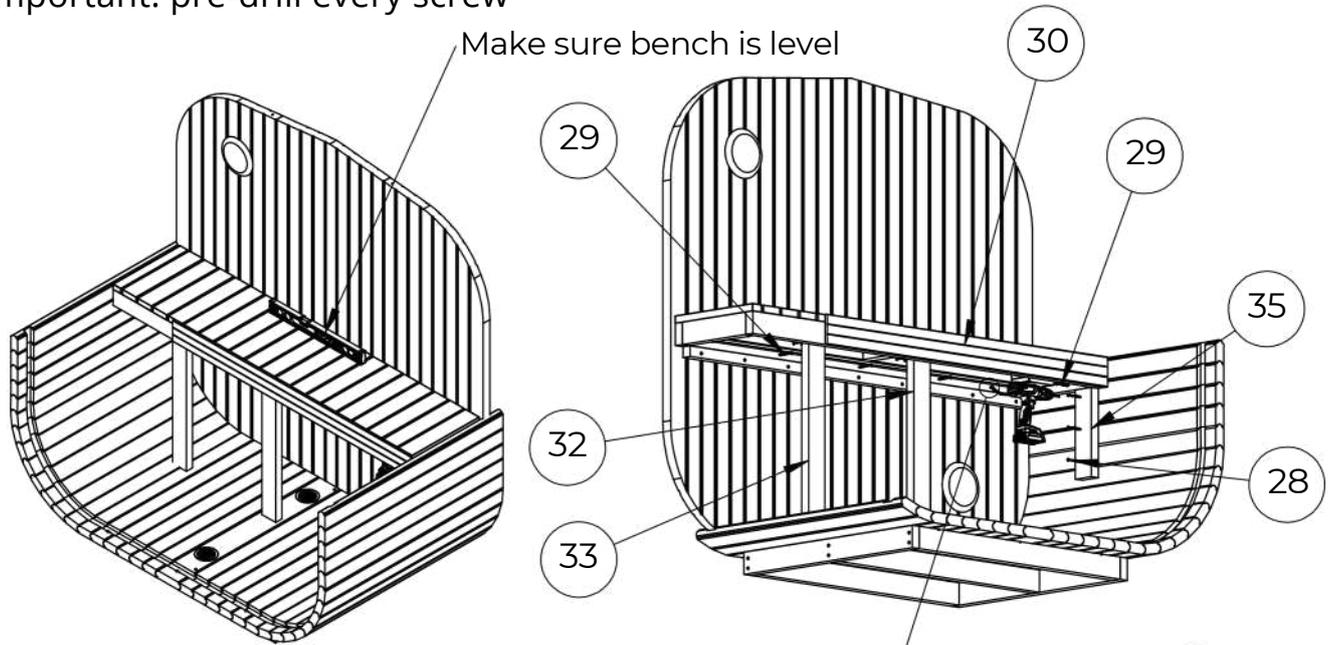
Note: first two planks connected with  $\varnothing 5 \times 120$  rest with  $\varnothing 4.5 \times 60$



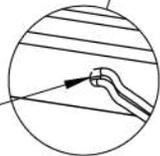
Recommended wall height before inserting benches

# Bench

Important: 3 or more people recommended for this part. Benches are heavy!  
 Important: pre-drill every screw



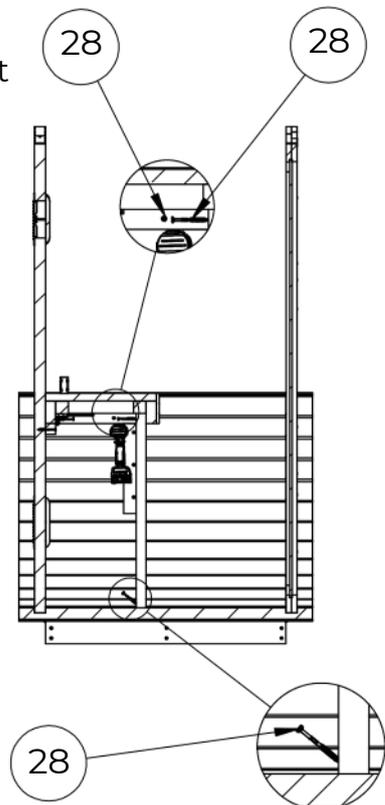
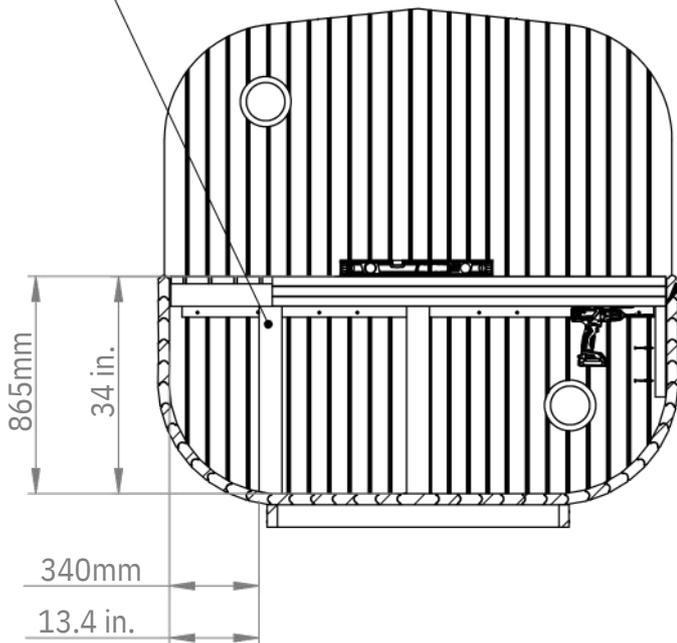
Drill opening for LED wires. Drill trough



Ø8 Drill Bit  
 Ø0.313in.

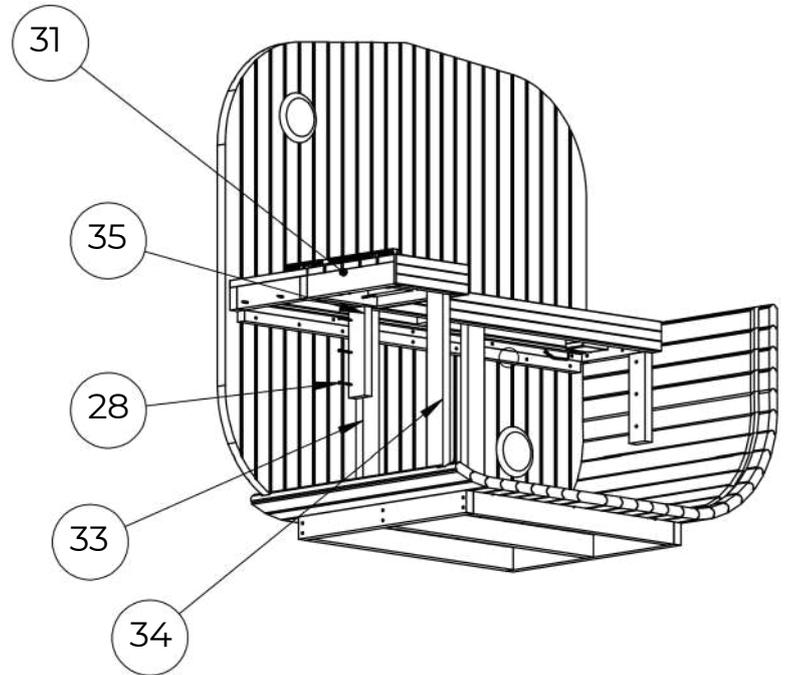
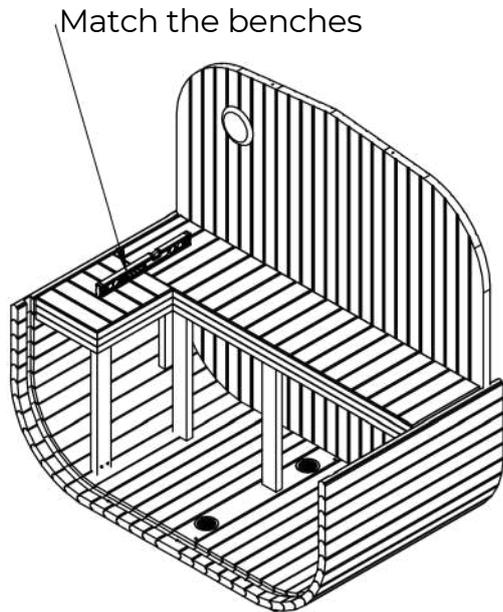
Fix each leg with 2 screws top and 2 screws bottom (Ø4.5x60); Pre-drill with Ø4mm drill bit

Fix bench with 2 pcs. Ø6x80 screws on each side and 5 pcs. Ø6x80 on the back side predrill with Ø5 drill bit



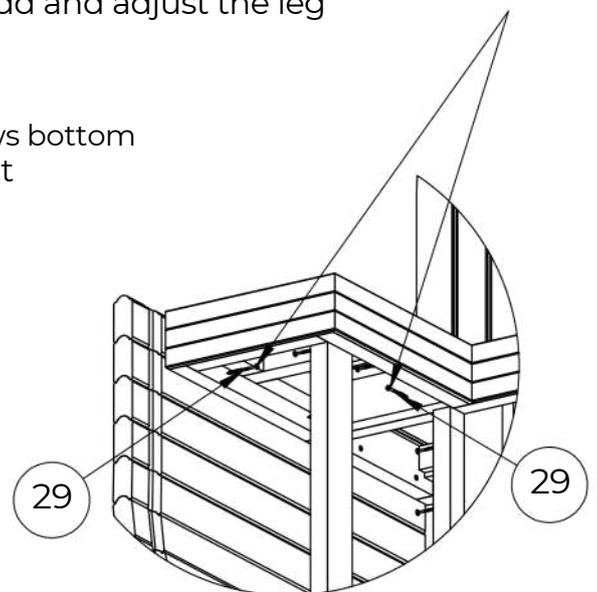
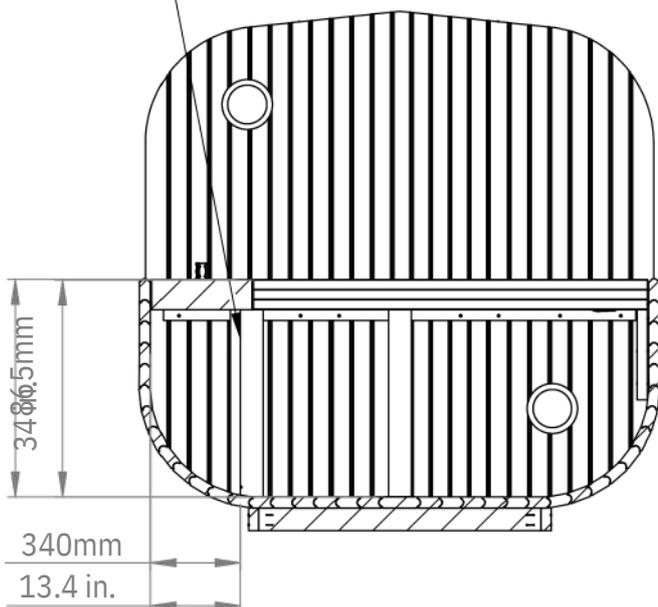
# Bench

Important: 3 or more people recommended for this part. Benches are heavy!  
Important: pre-drill every screw



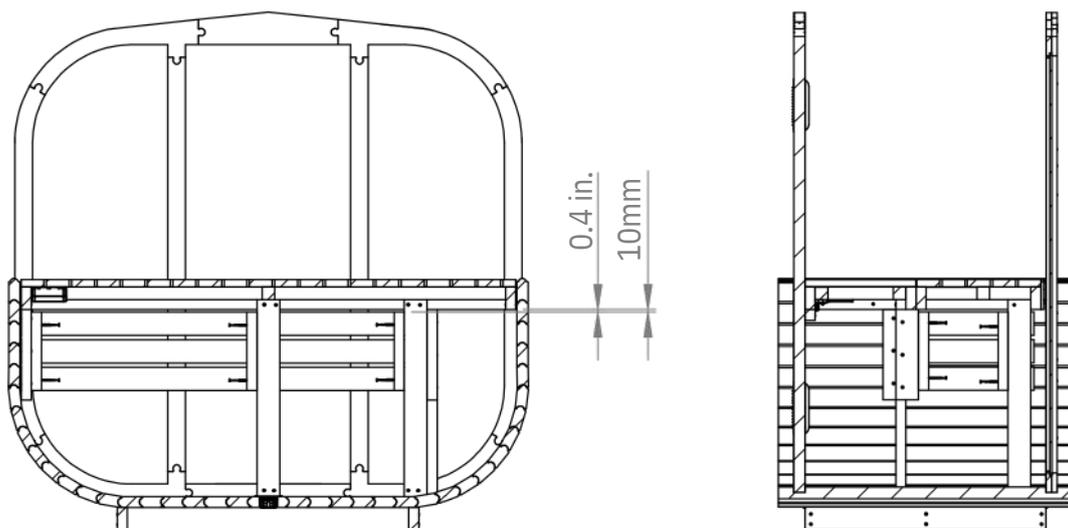
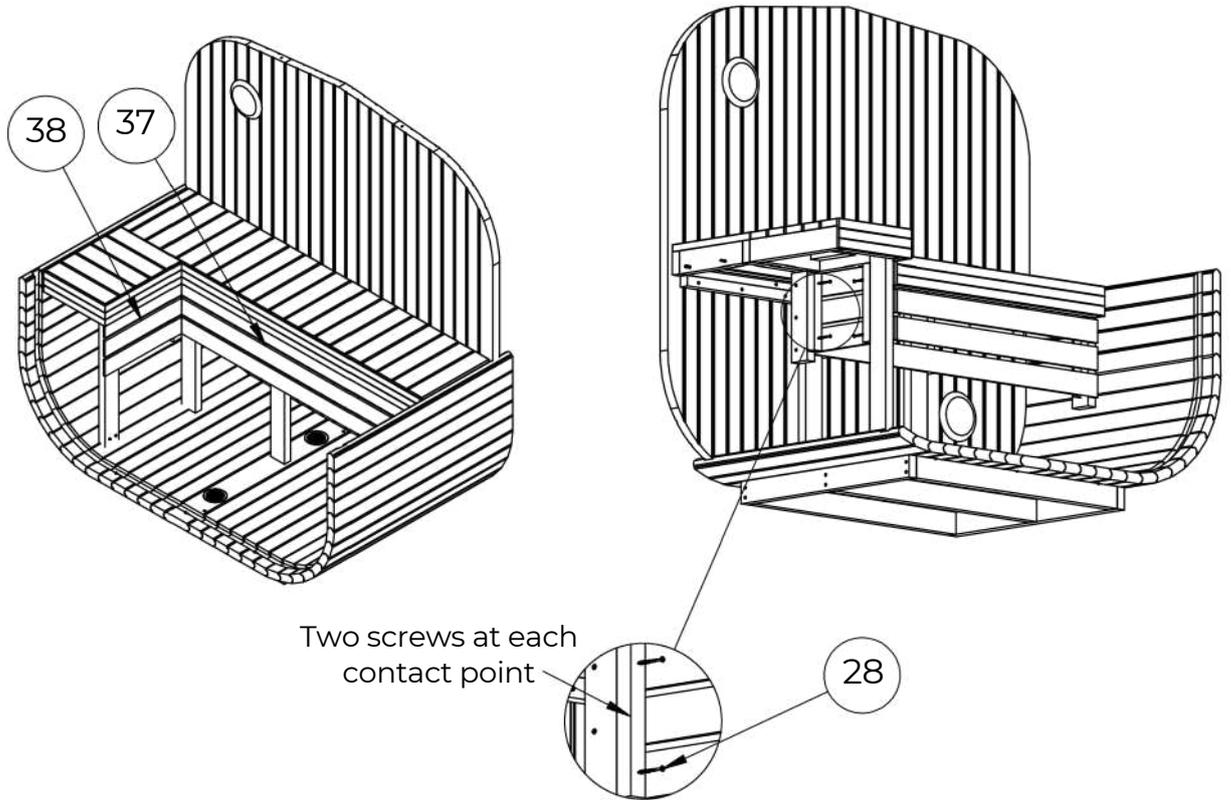
Connection points under side bench  
Connect with other bench and wall first  
then add and adjust the leg

Fix each leg with 2 screws top and 2 screws bottom  
( $\text{Ø}4.5 \times 60$ ); Pre-drill with  $\text{Ø}4\text{mm}$  drill bit



# Bench

Important: connect backrest from back side so no screws are visible on the front

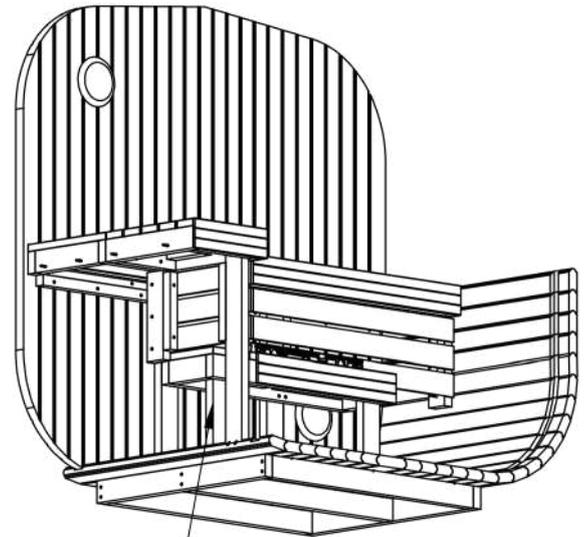
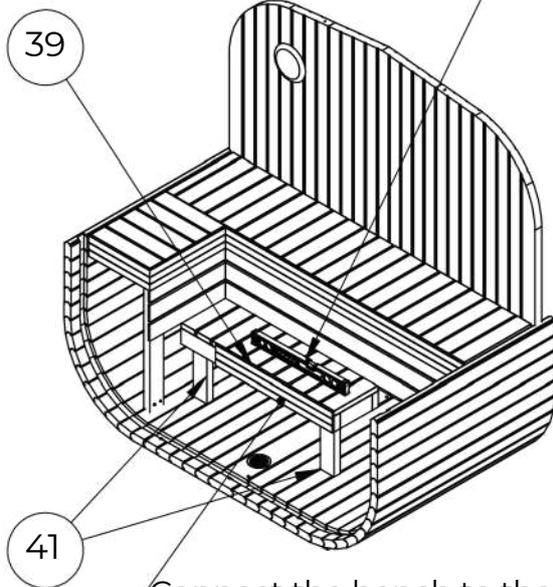


# Bench

Important: 3 or more people recommended for this part. Benches are heavy!

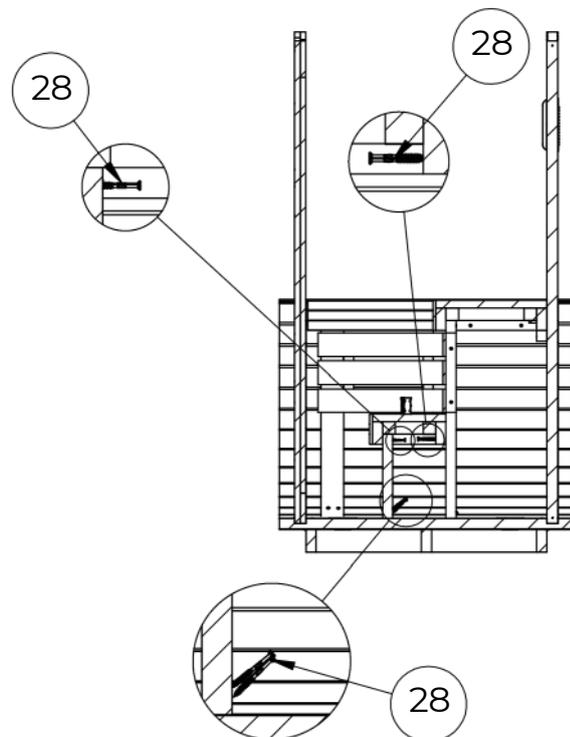
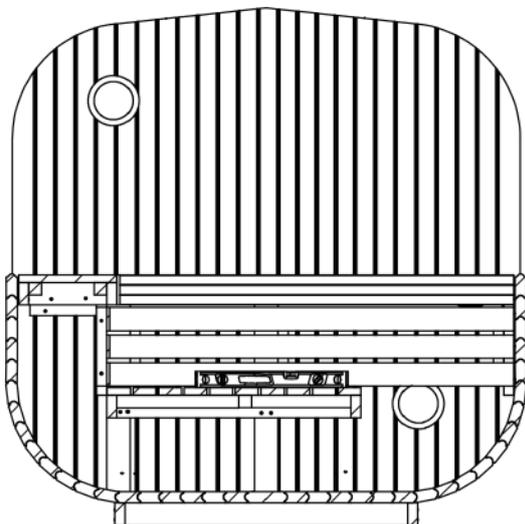
Important: pre-drill every screw

Level the bench



Connect the bench to the previous one and existing legs first then add and adjust the leg

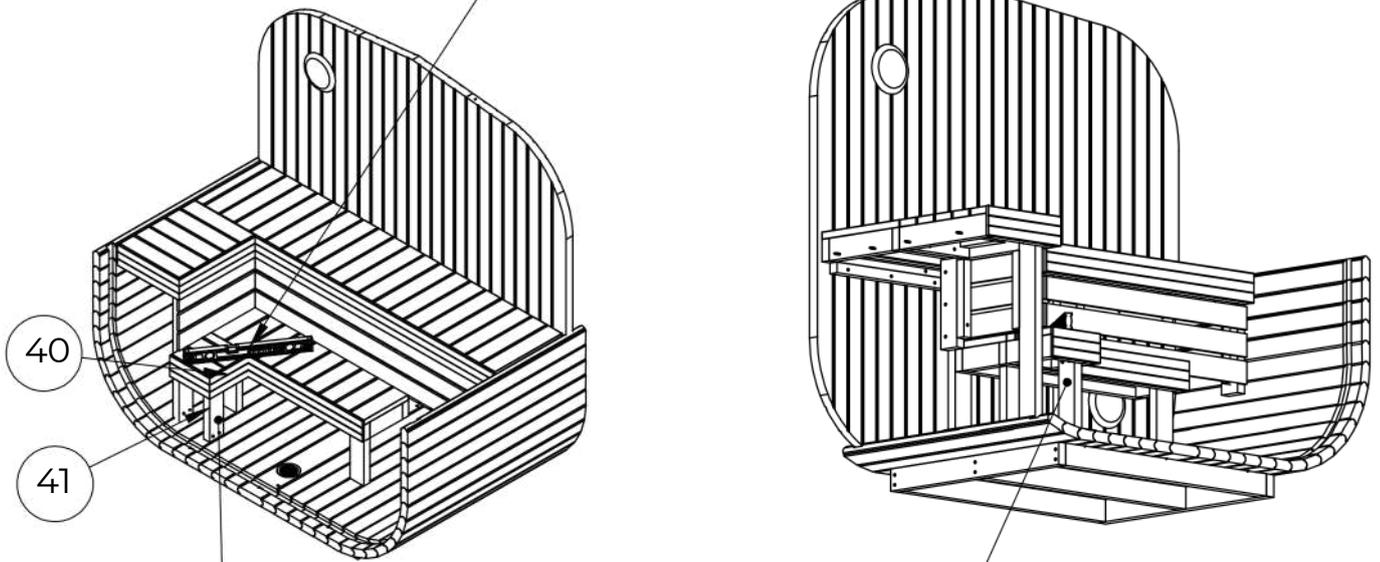
Two screws to the wall and each leg bench has contact with



# Bench

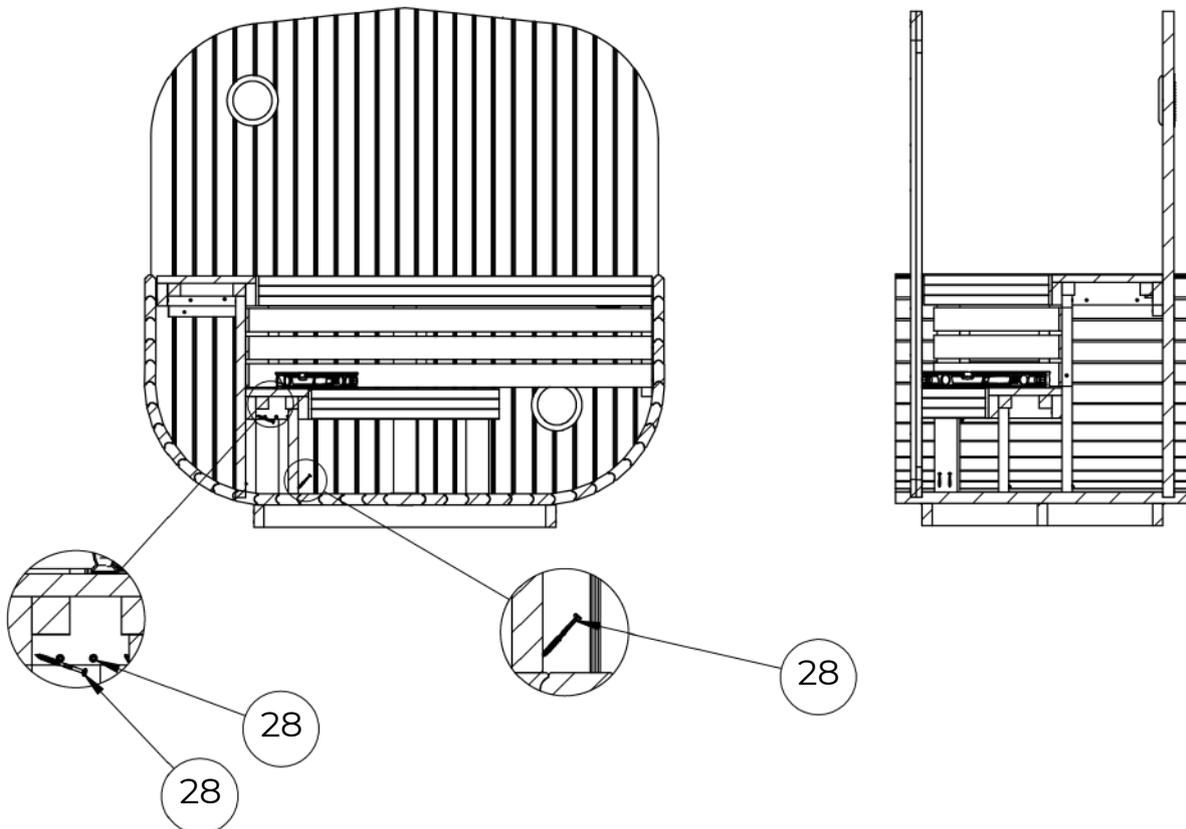
Important: pre-drill every screw

Make sure benches are level and even



Two screws to the wall and each leg bench has contact with

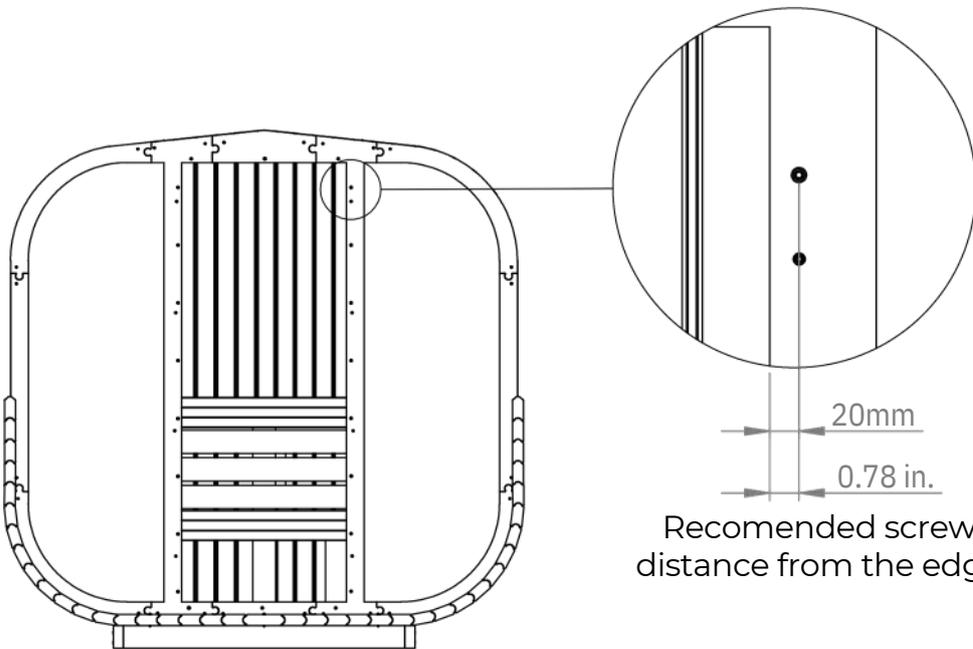
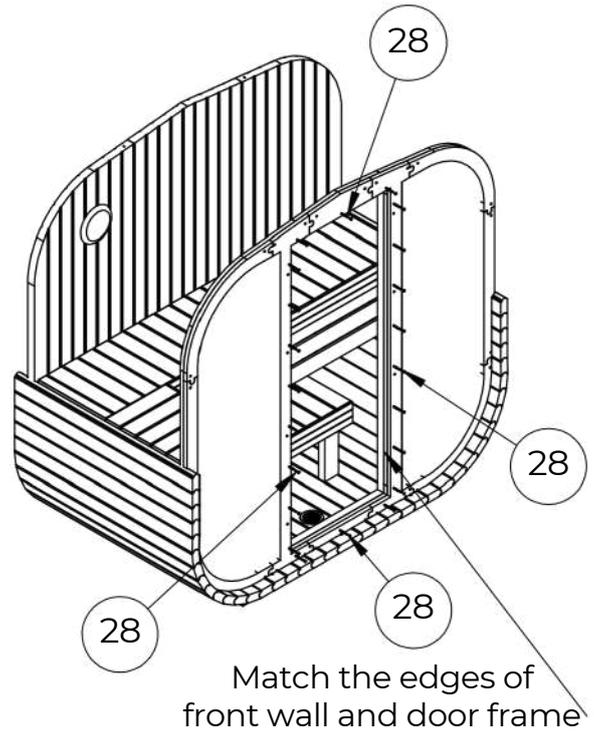
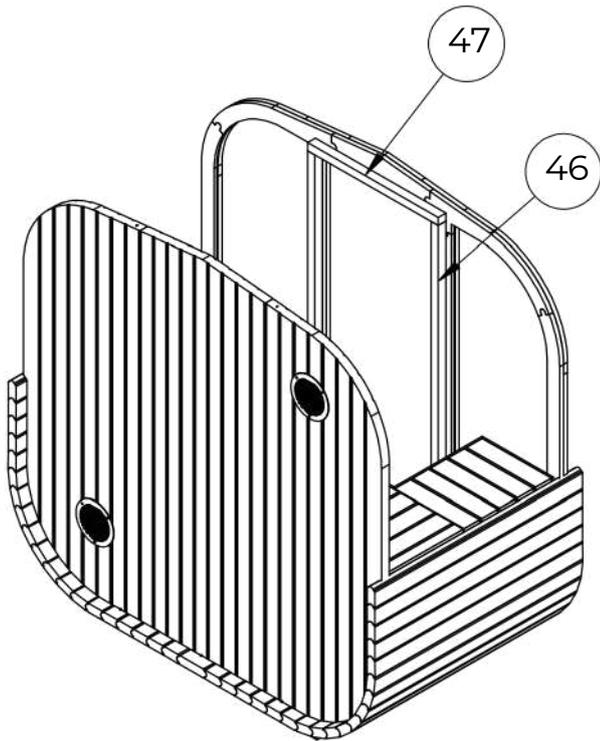
Connect the bench to the previous one and existing legs first then add and adjust the leg



# Doorway

Important: pre-drill every screw

Important: use caution while working with glass. Do not screw or drill the glass, for it will shatter.

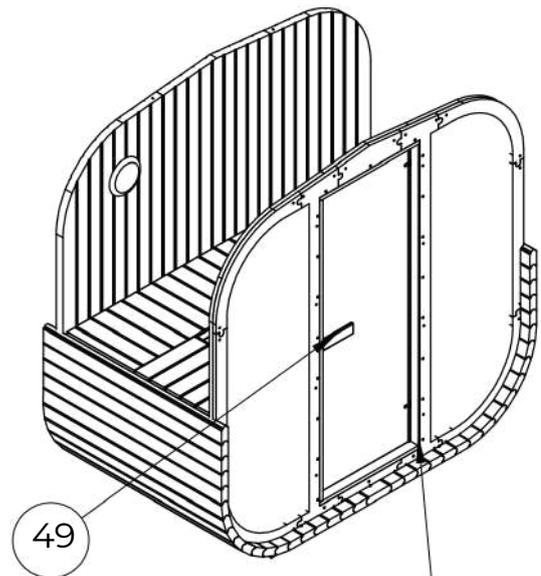
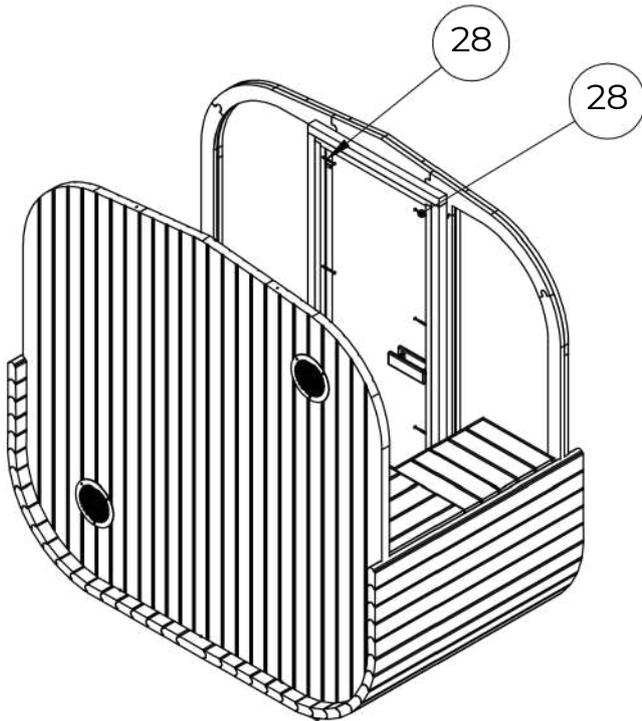


Recommended screw distance from the edge

# Door

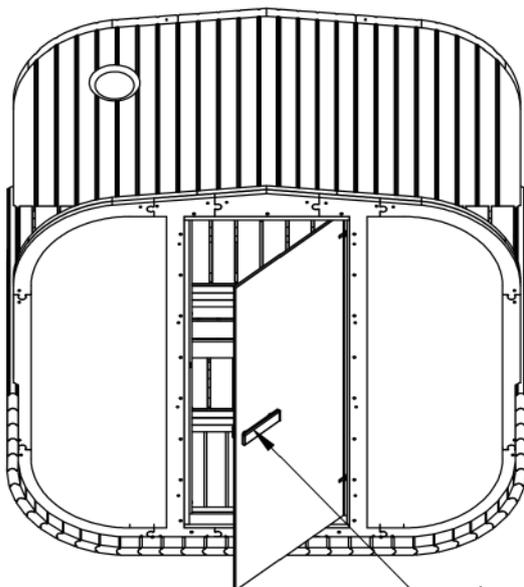
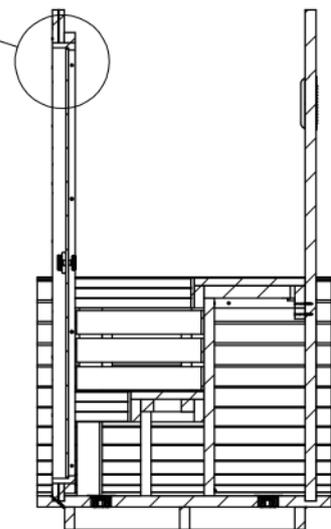
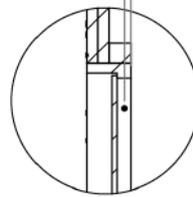
Important: pre-drill every screw

Important: use caution while working with glass. Do not screw or drill the glass, for it will shatter.



Match the edges of front wall and door frame

15mm  
0.59 in.

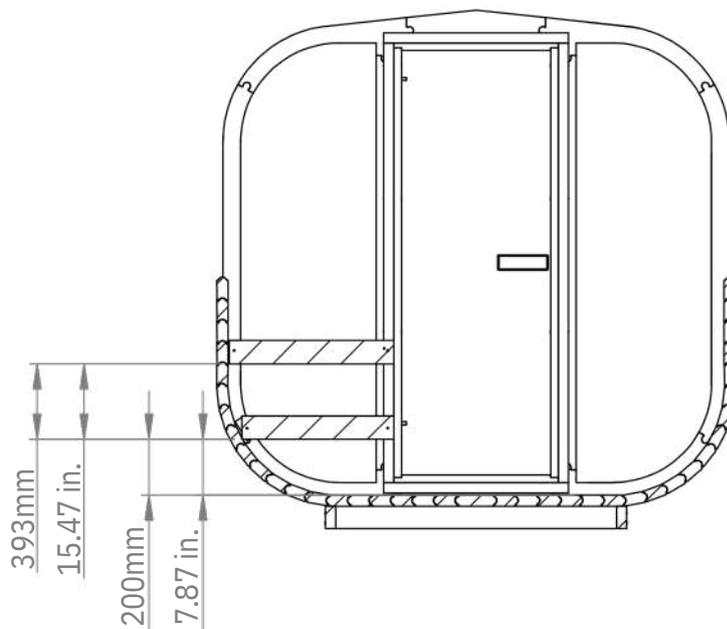
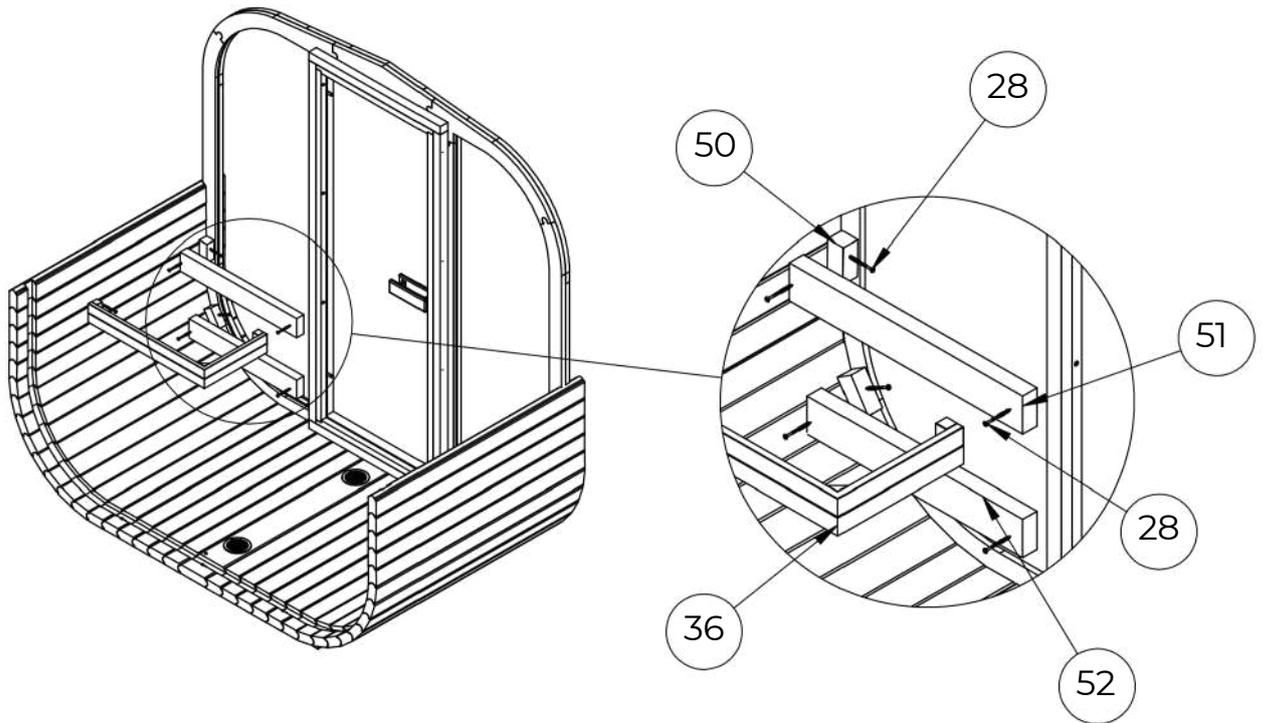


Make sure Door opens as shown

# Fireplace Holder

Important: pre-drill every screw

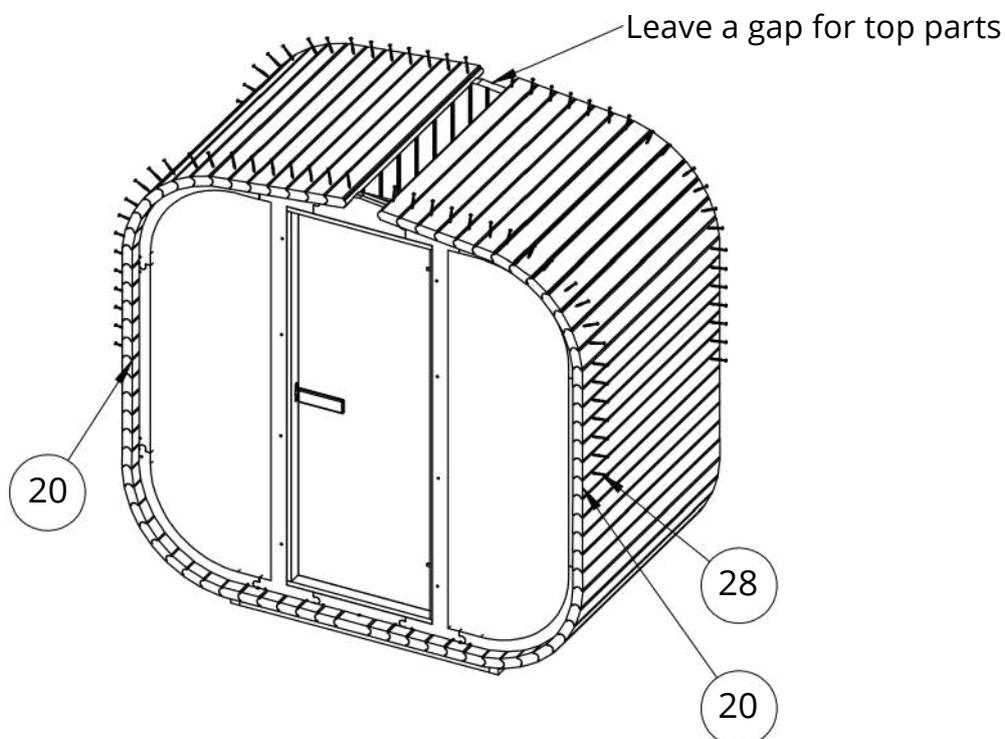
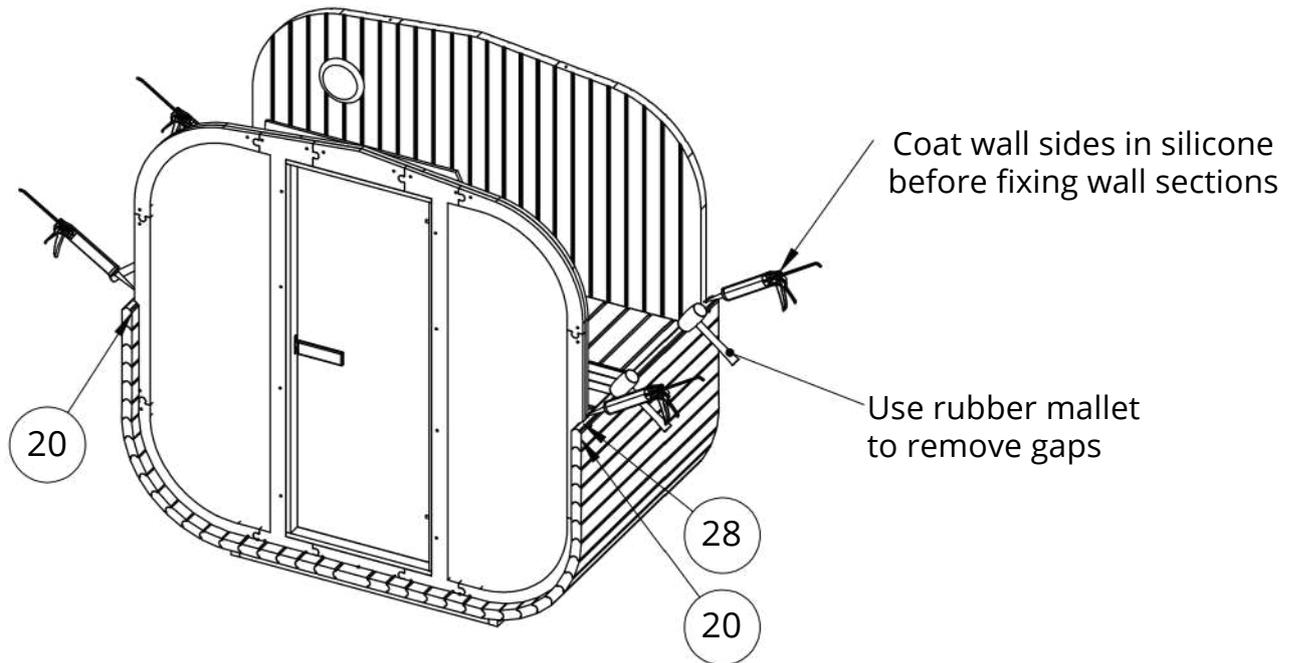
Important: use caution while working with glass. Do not screw or drill the glass, for it will shatter.



# Walls

Important: pre-drill every screw

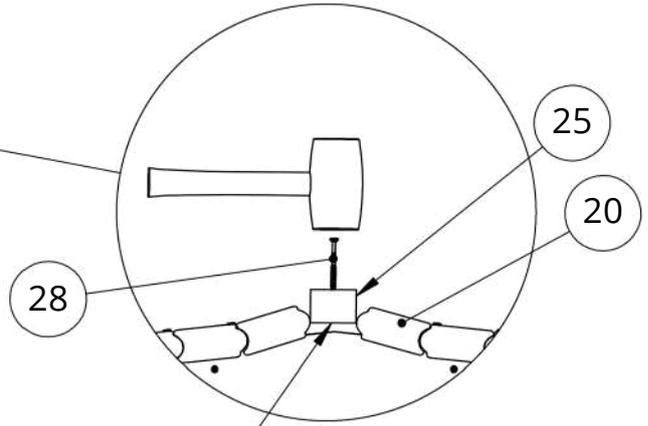
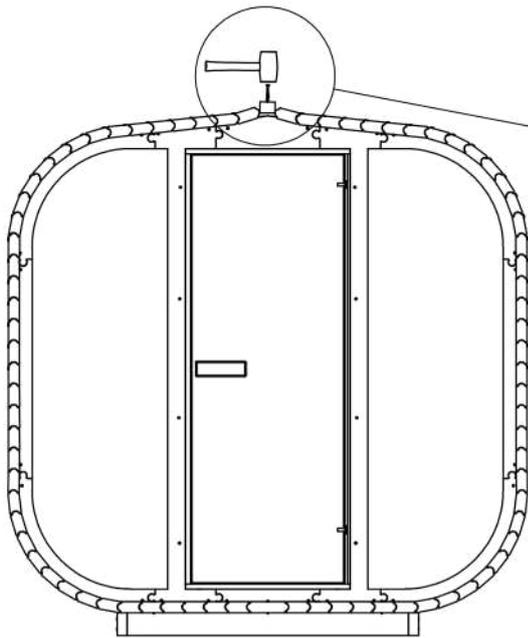
Important: use caution while working with glass. Do not screw or drill the glass, for it will shatter.



# Roof Planks

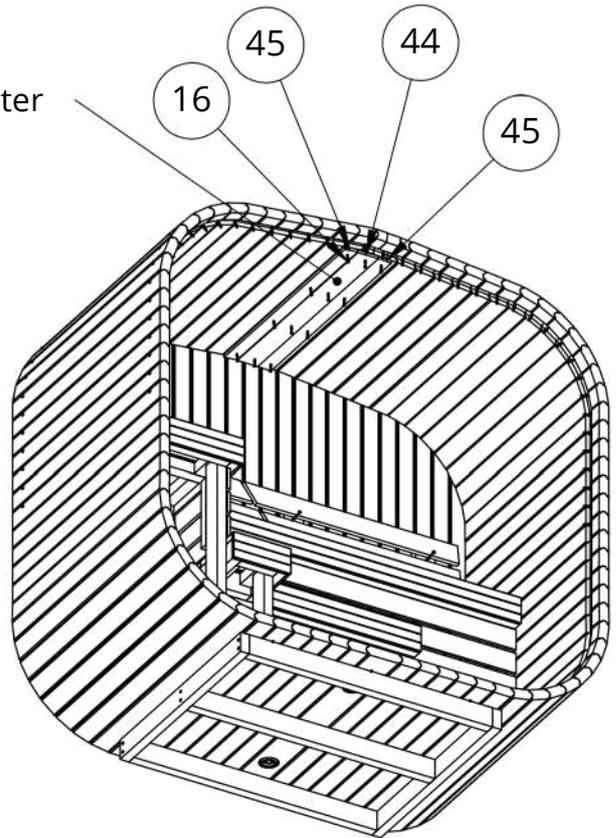
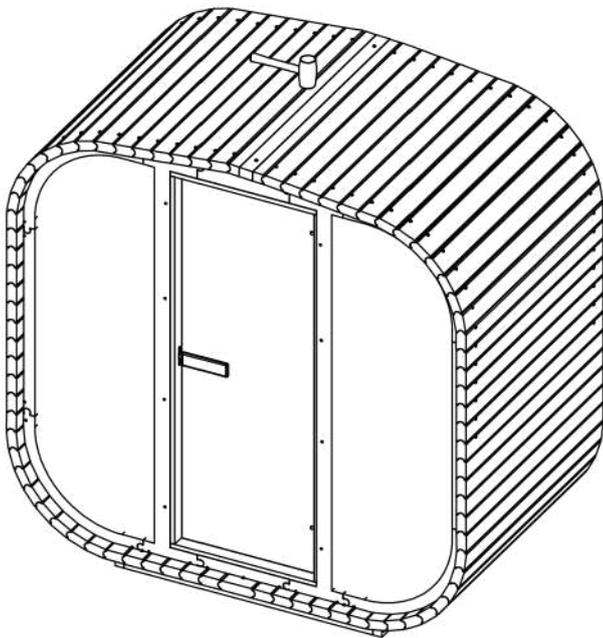
Important: pre-drill every screw

Important: use caution while working with glass. Do not screw or drill the glass, for it will shatter.



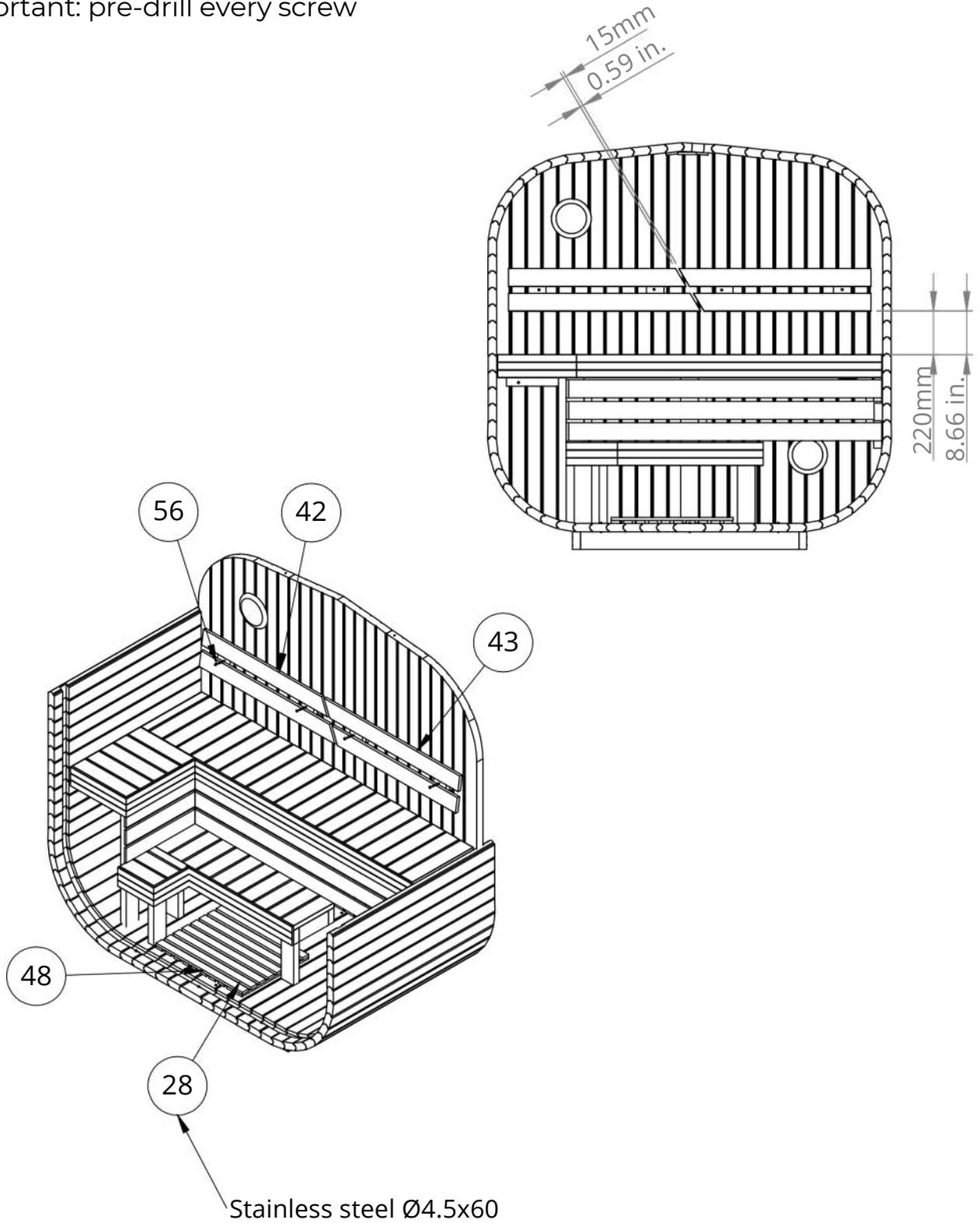
Top gap may vary. Use top insert that results in a tight fit

Place ceiling covers Top-Center



# Back Rest

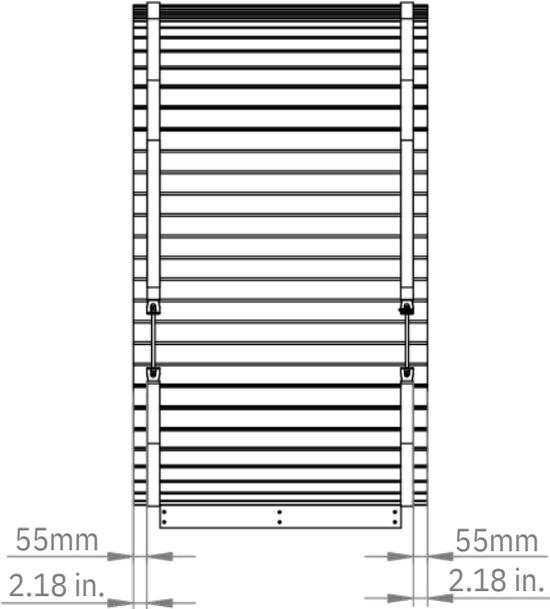
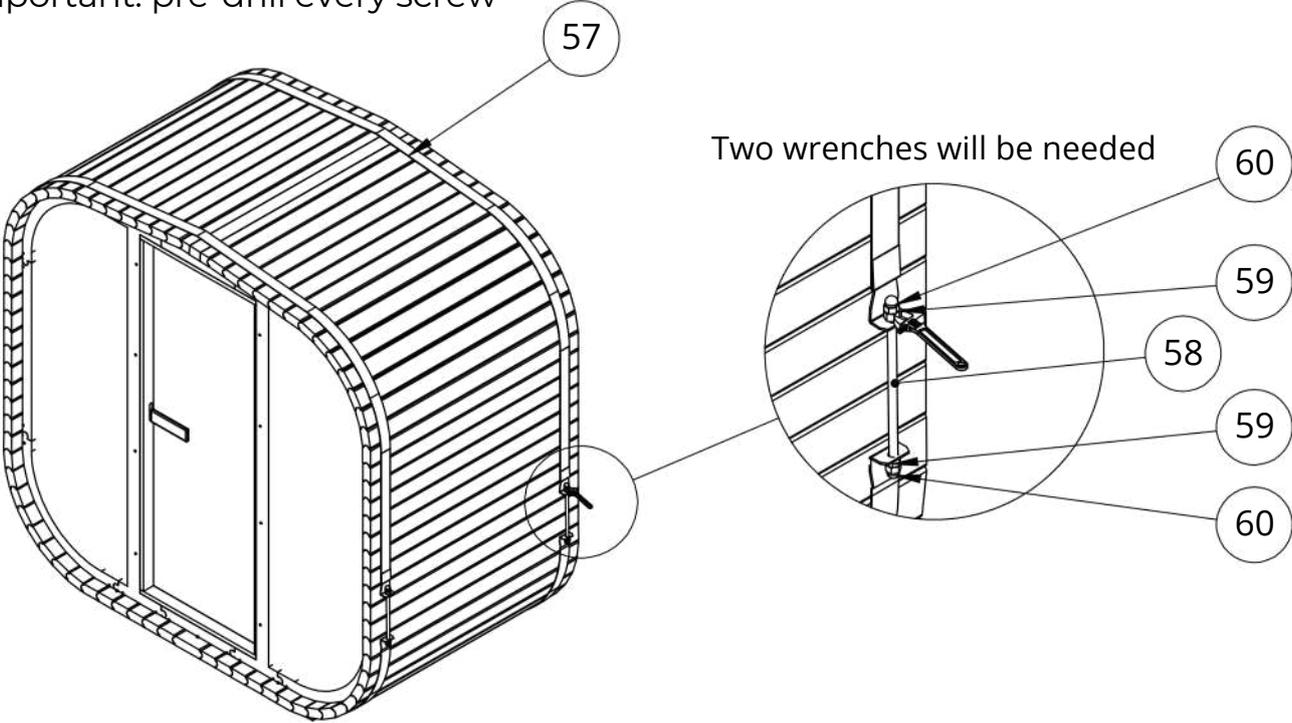
Important: pre-drill every screw



Ø4mm Drill Bit  
Ø0.157 in.

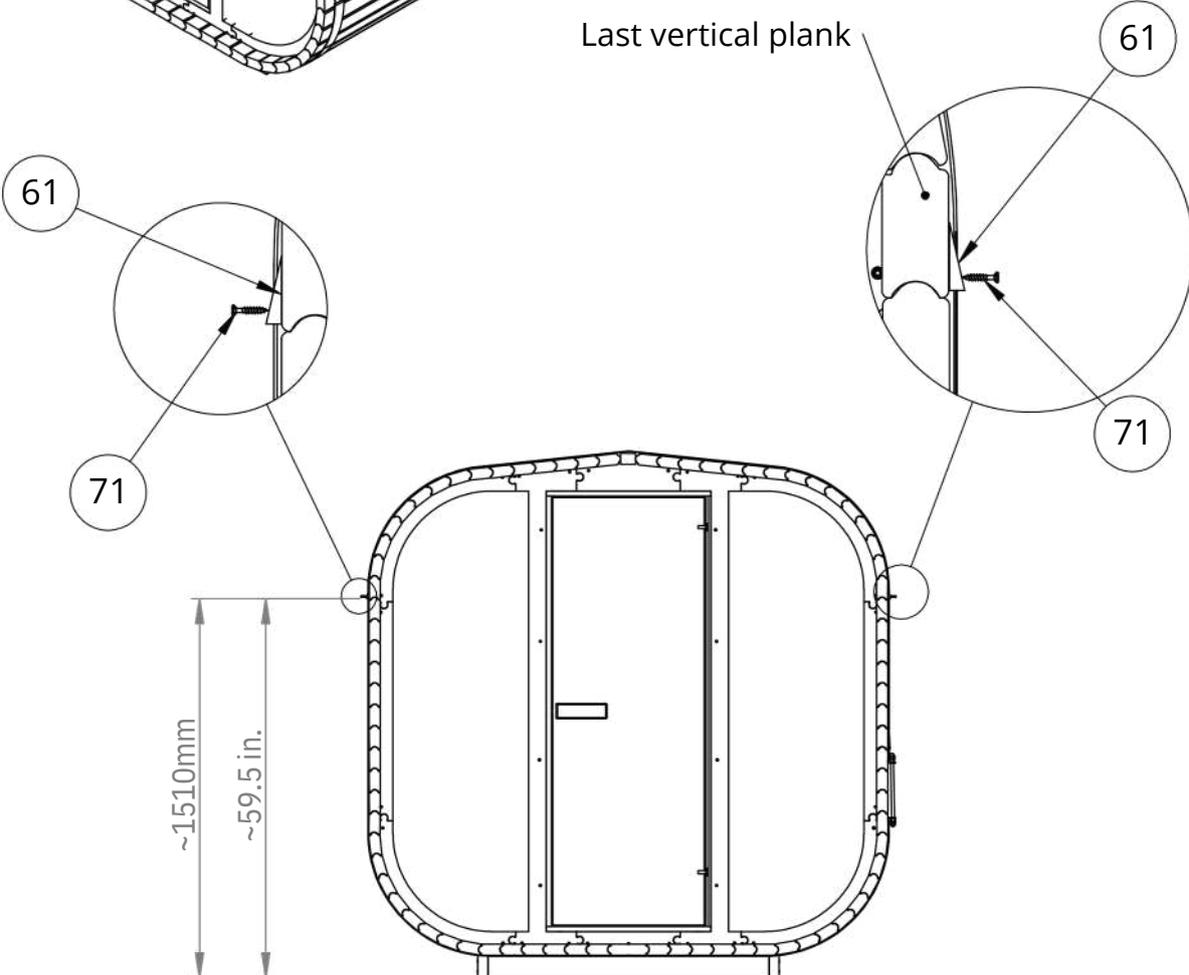
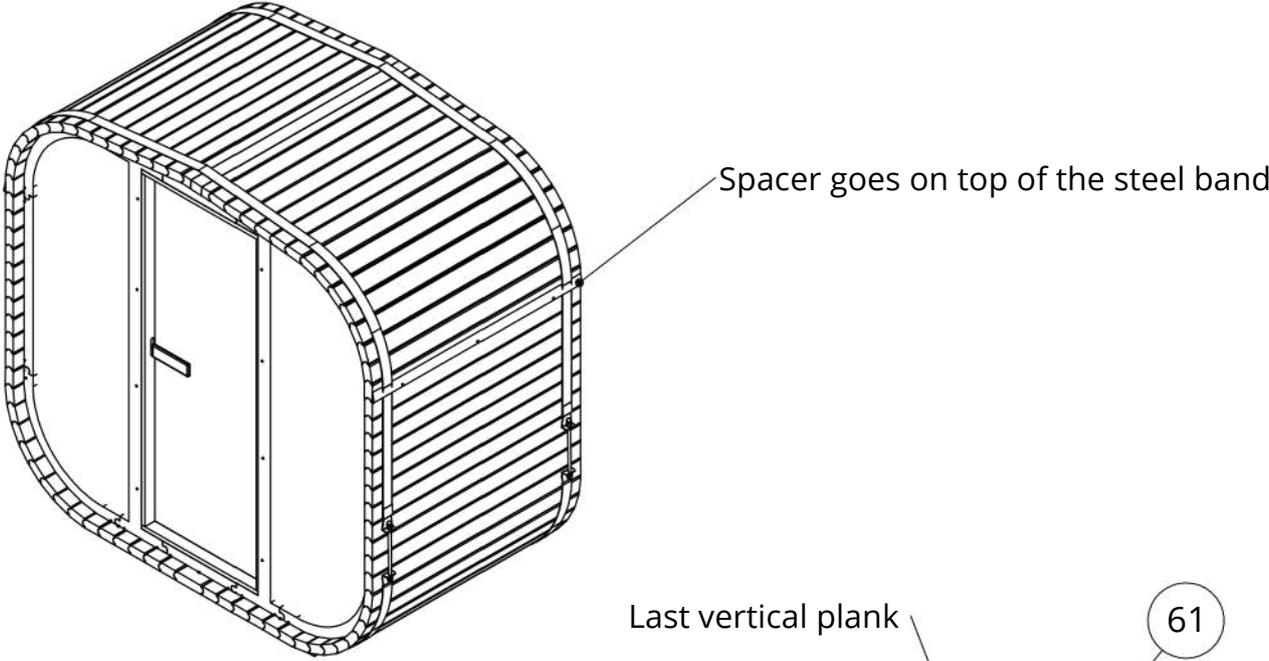
# Steel Band

Important: pre-drill every screw

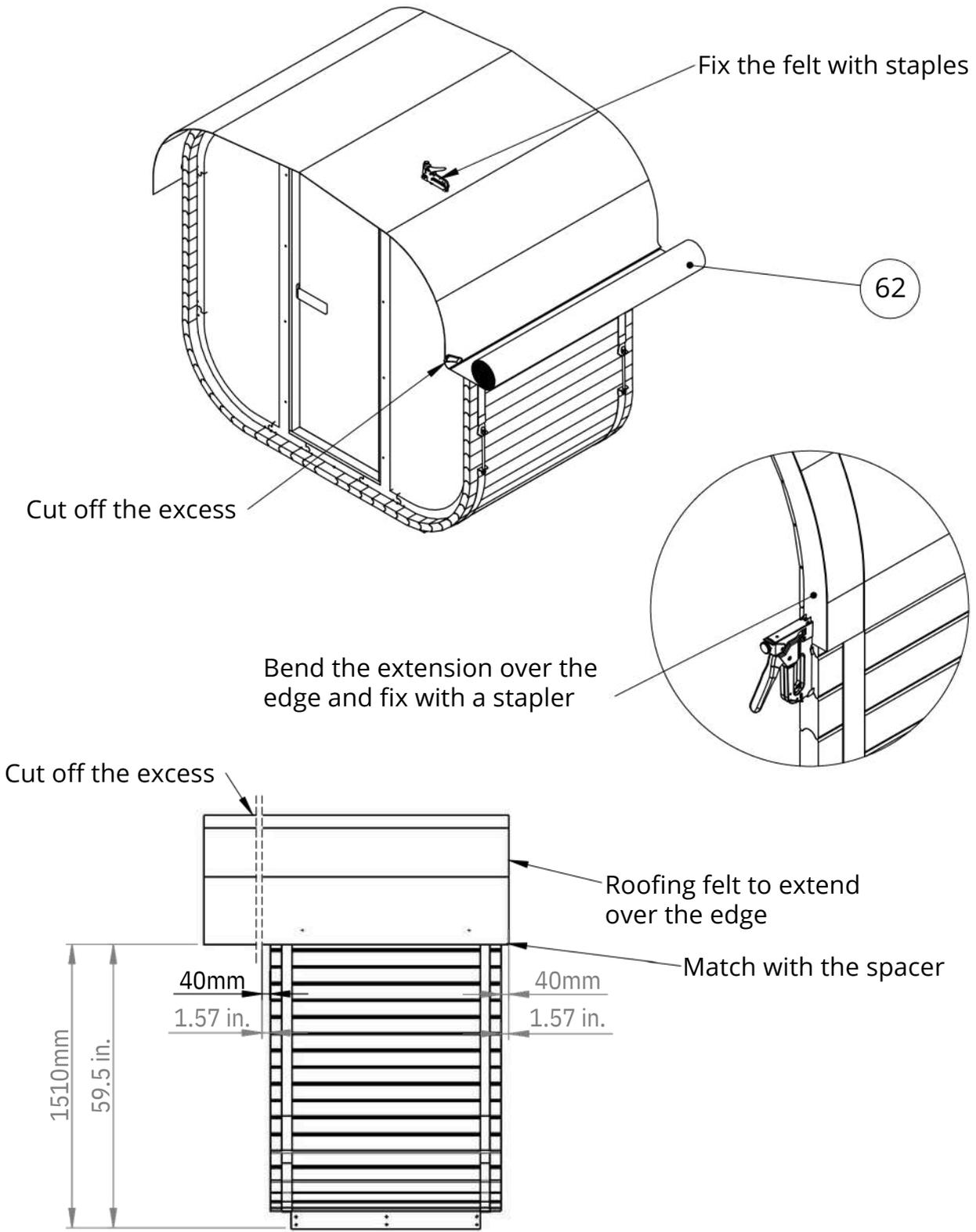


# Roof Spacer

Important: pre-drill every screw

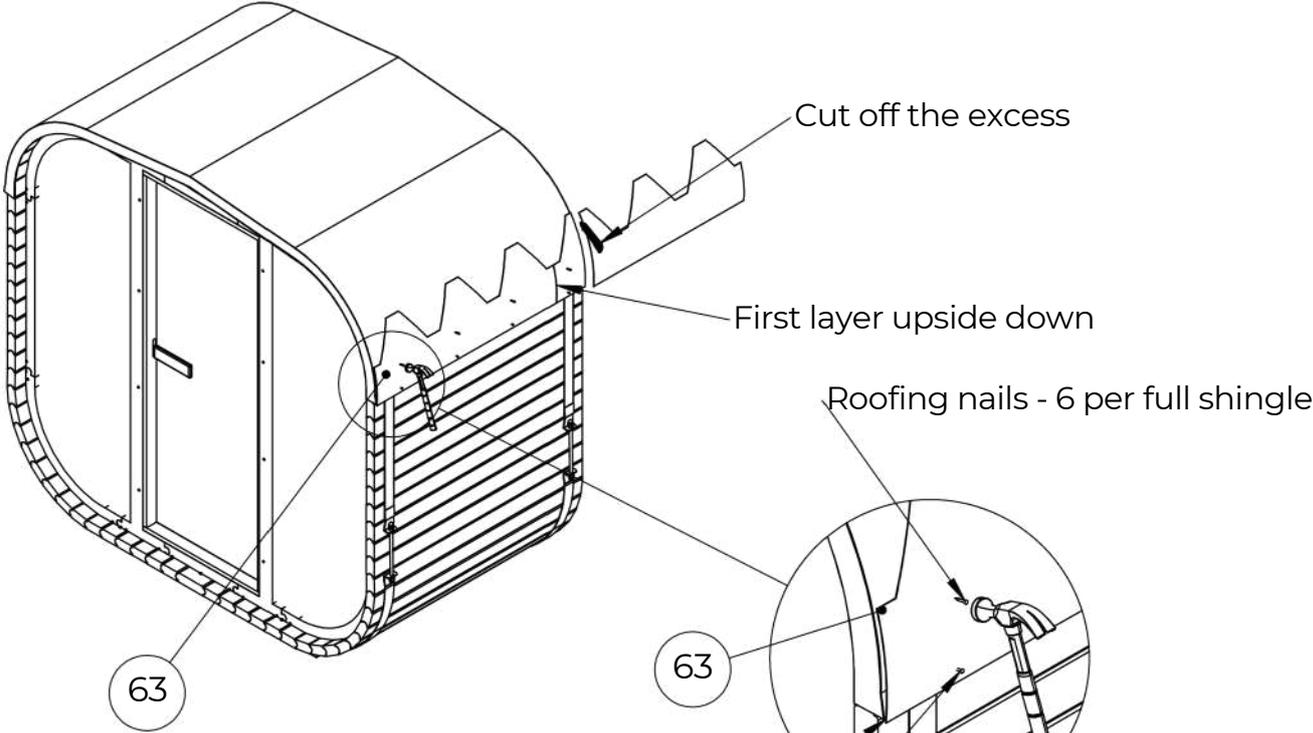


# Roof Felt



# Shingles

Important: pre-drill every screw

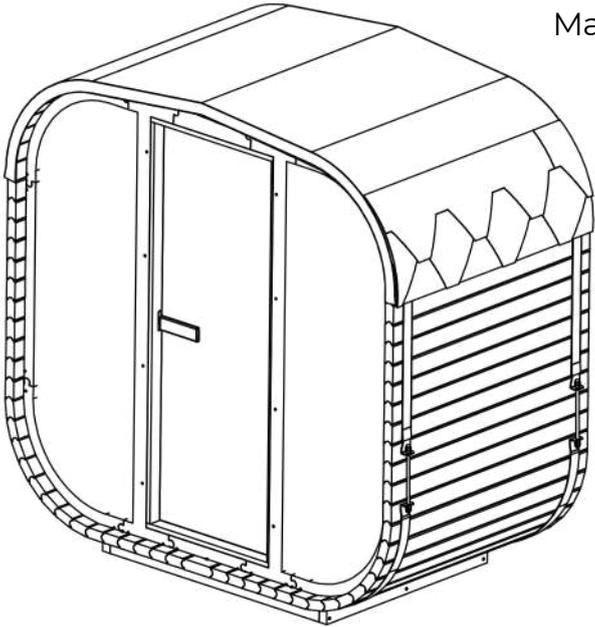
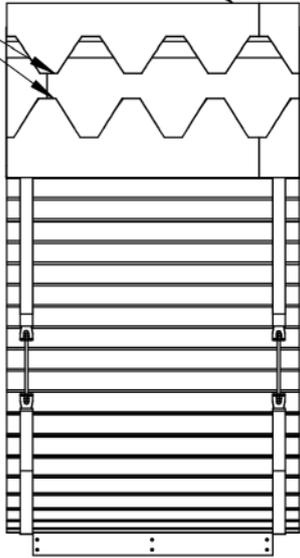


Match with spacer

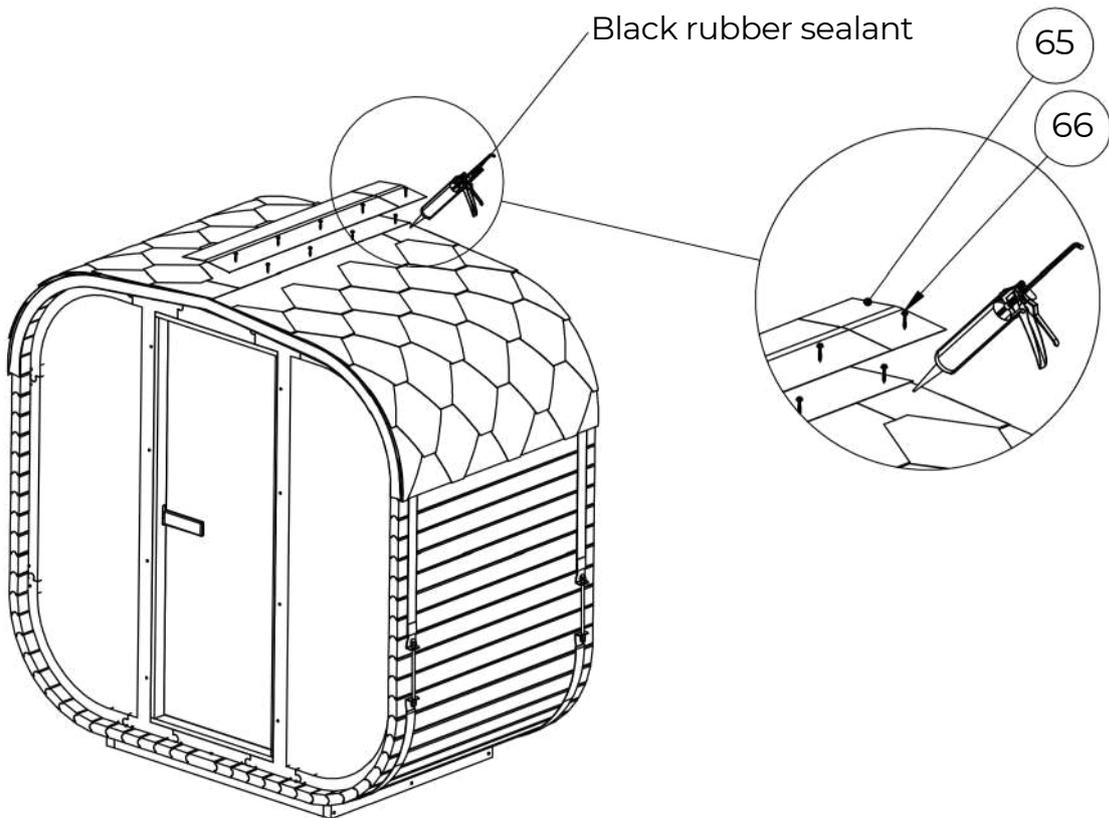
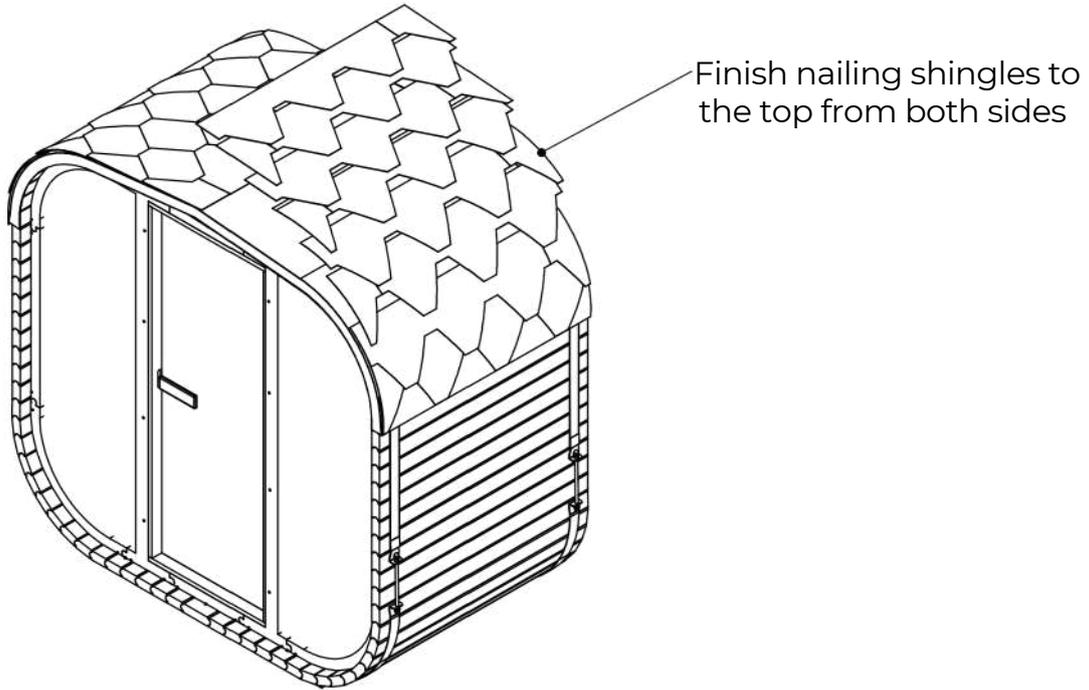
64

Place the roof shingles in pattern shown below

Match the edges

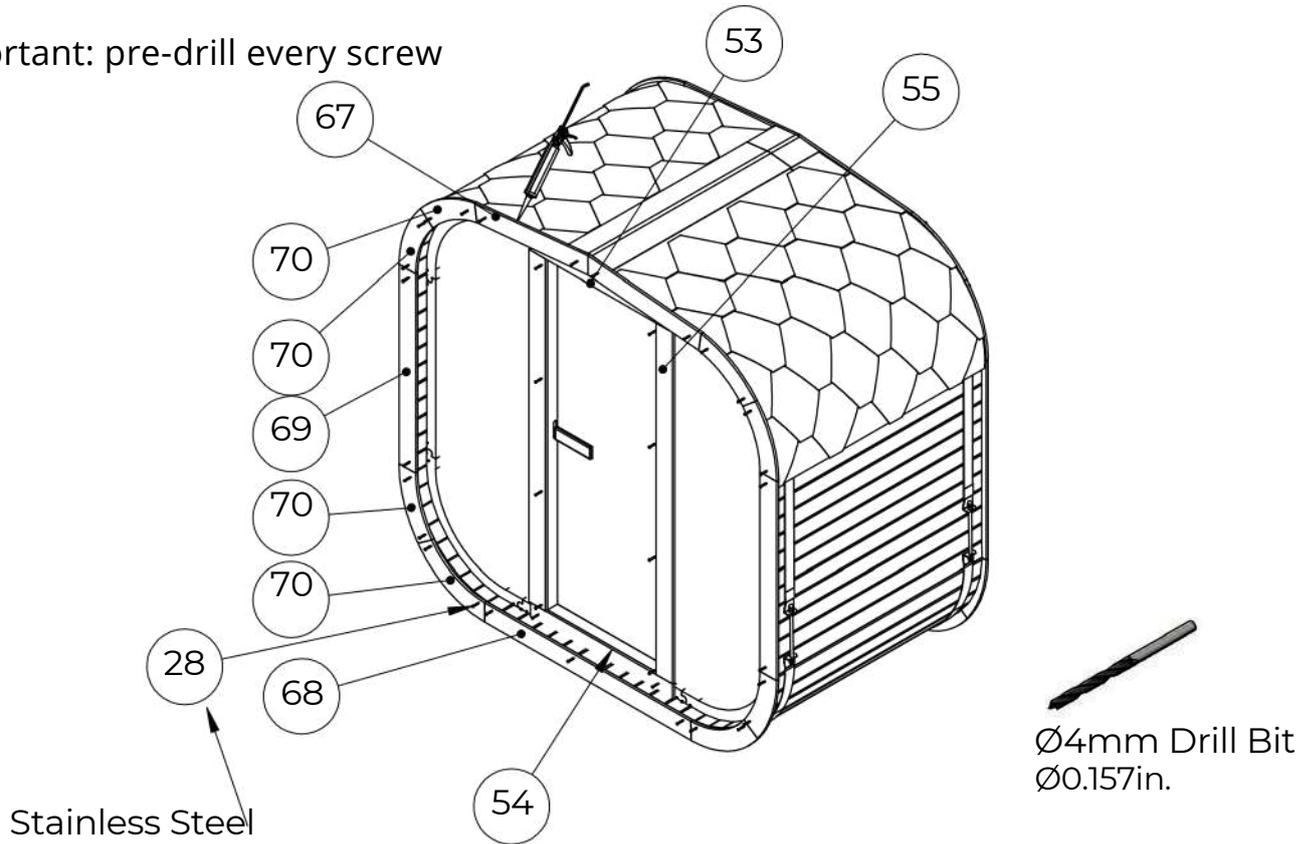


# Shingles

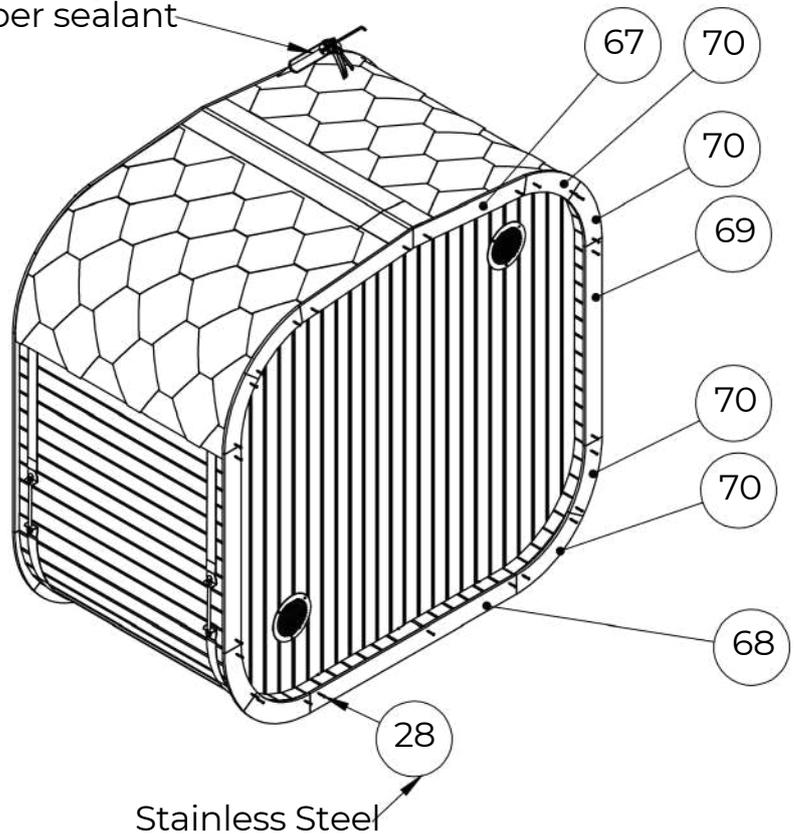


# Sidings

Important: pre-drill every screw



Coat the gap between the siding and roofing felt with black rubber sealant



It is recommended to contact a licensed electrician to connect power to the furnace and LED of the sauna.